

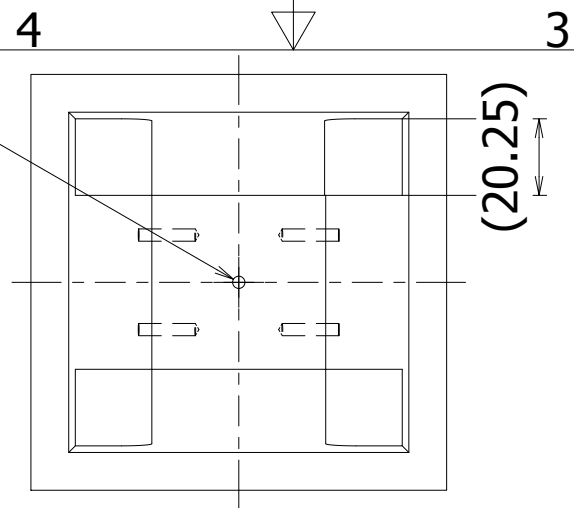
For other dimensions,
see JGW-D1707299

Dept.	Technical reference	Created by Yuta Michimura 2019/01/09	Approved by
Material: A6061 KAGRA UHV		Document type	Document status
All dimensions are in millimeters (mm)		Title ObeliskWithHole	DWG No. JGW-D1909579
		Rev.	Date of issue
			Sheet 1/1

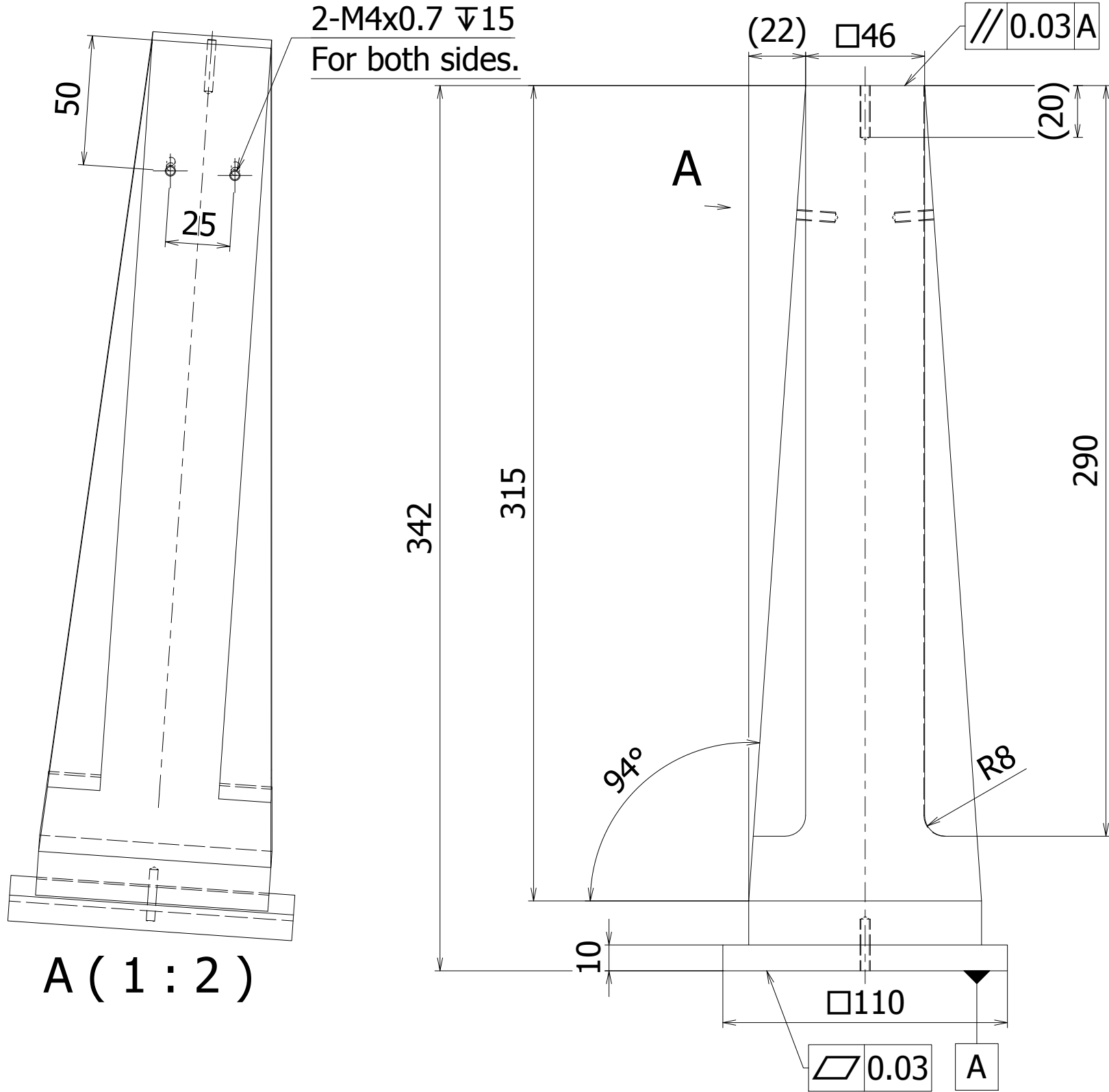
Notes:

1. Surface roughness: Ra1.6 at top/bottom; Ra6.3 other surfaces.
2. Thoroughly clean part to remove all oil, grease, dirt and chips
3. Apply ALpika by San-Ai Plant co. ltd after machined.
4. No bare hand contact after finished.
5. Part must be washed by pure water and completely dried before packaging.
6. Packaging must be vacuum sealed or nitrogen gas sealed.

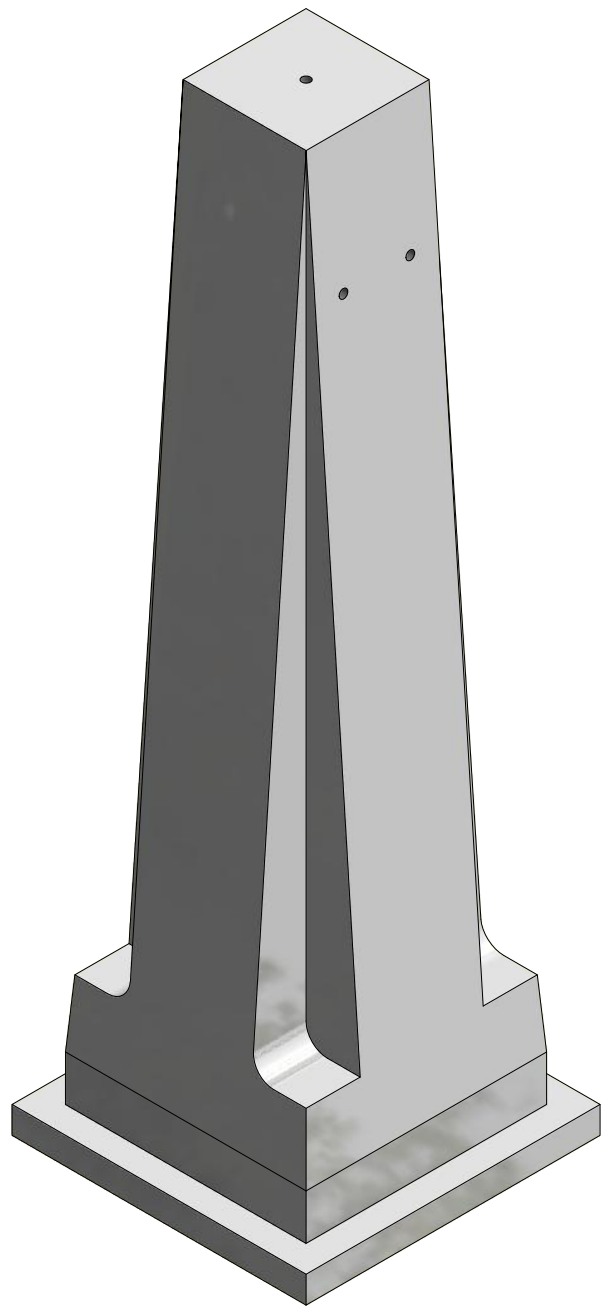
M4x0.7 ∇ 20
For both sides.



2-M4x0.7 ∇ 15
For both sides.



A (1:2)



Unless otherwise specified:
All dimensions are in millimeters (mm).
Tolerances: JIS B 0419-mK
Machining finish: Ra25
Edge breaks: 0.2x45°

Material		A6061		Project		KAGRA	
FINISH				Source		Obelisk3.ipt	
Designed		Akutsu Tomo		Title		Obelsik Post	
Drawn		Akutsu Tomo		Drawing No.		JGW-D1707299	
Checked				Rev.		3	
Approved				Scale		1 : 2	
		2017/10/16		THIRD ANGLE PROJECTION		A3	
				National Astronomical Observatory of Japan		1 / 1	