

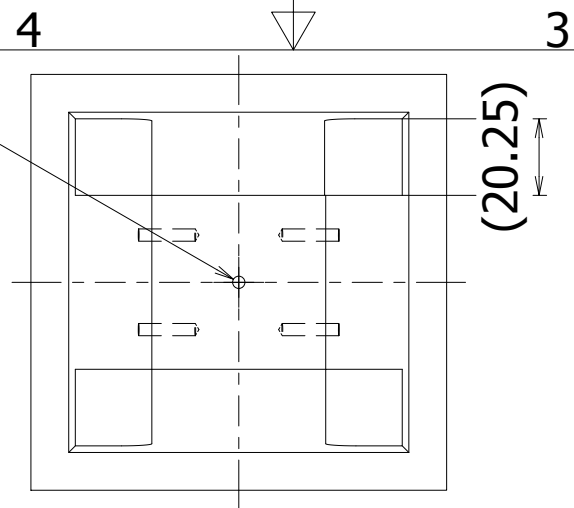
For other dimensions,
see JGW-D1707299

Dept.	Technical reference	Created by Yuta Michimura 2019/01/09	Approved by	
Material: A6061 KAGRA UHV		Document type	Document status	
All dimensions are in millimeters (mm)		Title ObeliskWithHole	DWG No. JGW-D1909579	
		Rev.	Date of issue	Sheet 1/1

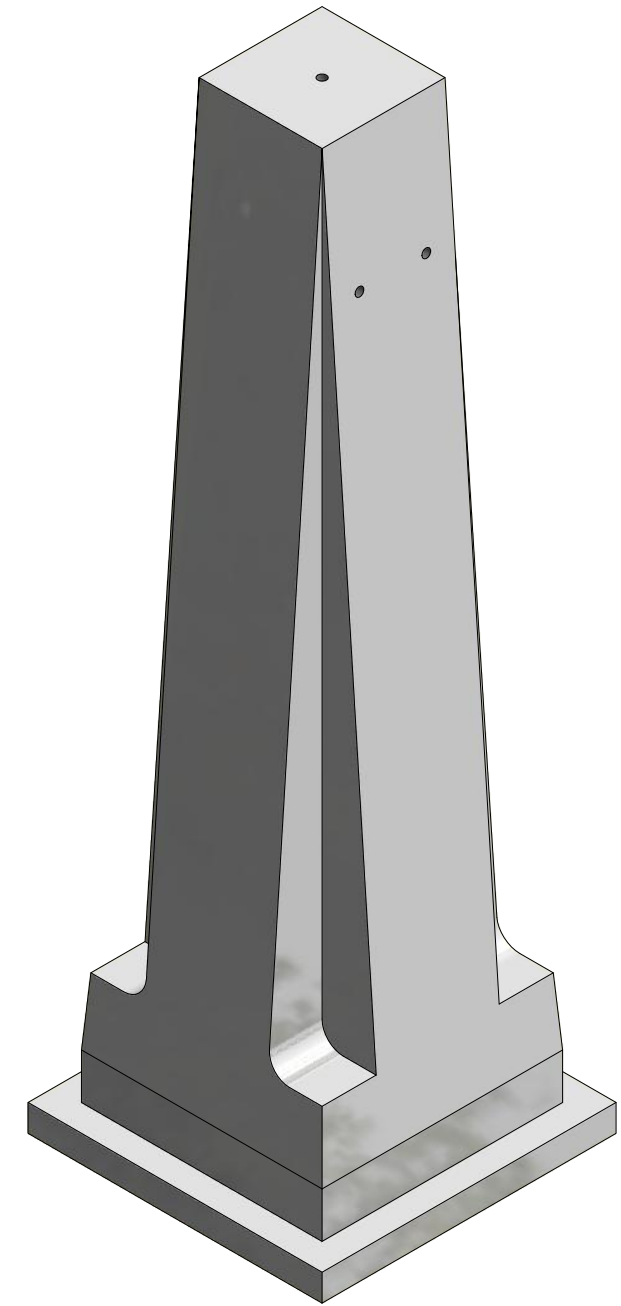
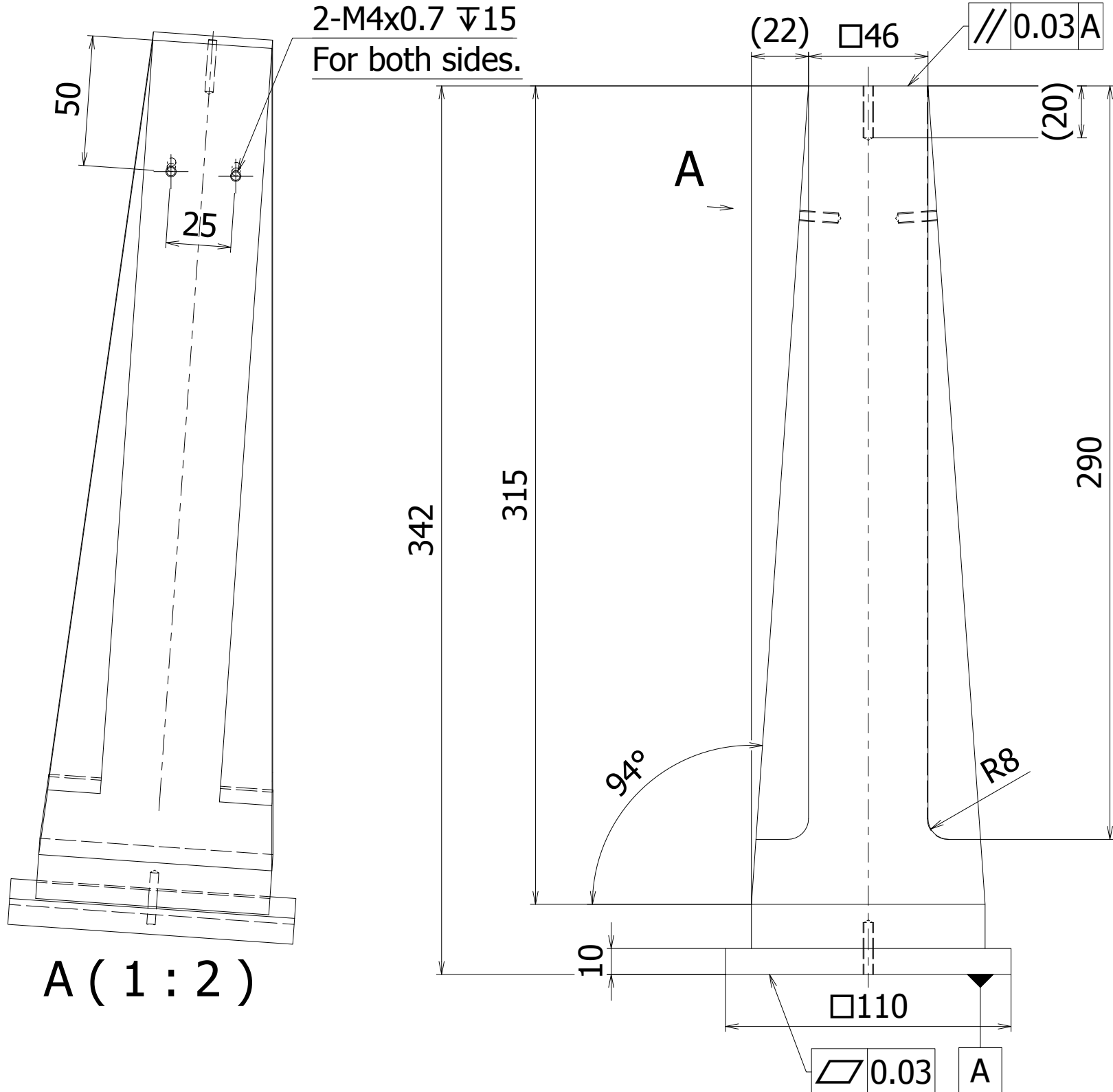
Notes:

1. Surface roughness: Ra1.6 at top/bottom; Ra6.3 other surfaces.
2. Thoroughly clean part to remove all oil, grease, dirt and chips
3. Apply ALpika by San-Ai Plant co. ltd after machined.
4. No bare hand contact after finished.
5. Part must be washed by pure water and completely dried before packaging.
6. Packaging must be vacuum sealed or nitrogen gas sealed.

M4x0.7 ∇ 20
For both sides.



2-M4x0.7 ∇ 15
For both sides.



Unless otherwise specified:
All dimensions are in millimeters (mm).
Tolerances: JIS B 0419-mK
Machining finish: Ra25
Edge breaks: 0.2x45°

Material		A6061	
FINISH			
Designed	Akutsu Tomo	DATE	
Drawn	Akutsu Tomo	2017/10/16	
Checked			
Approved			

Project		KAGRA	
Source		Obelisk3.ipt	
Title		Obelsik Post	
Drawing No.		JGW-D1707299	Rev. 3
THIRD ANGLE PROJECTION		Scale 1 : 2	
National Astronomical Observatory of Japan		A3	
National Astronomical Observatory of Japan		1 / 1	

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