

GAS-blade assembly procedure

Overview

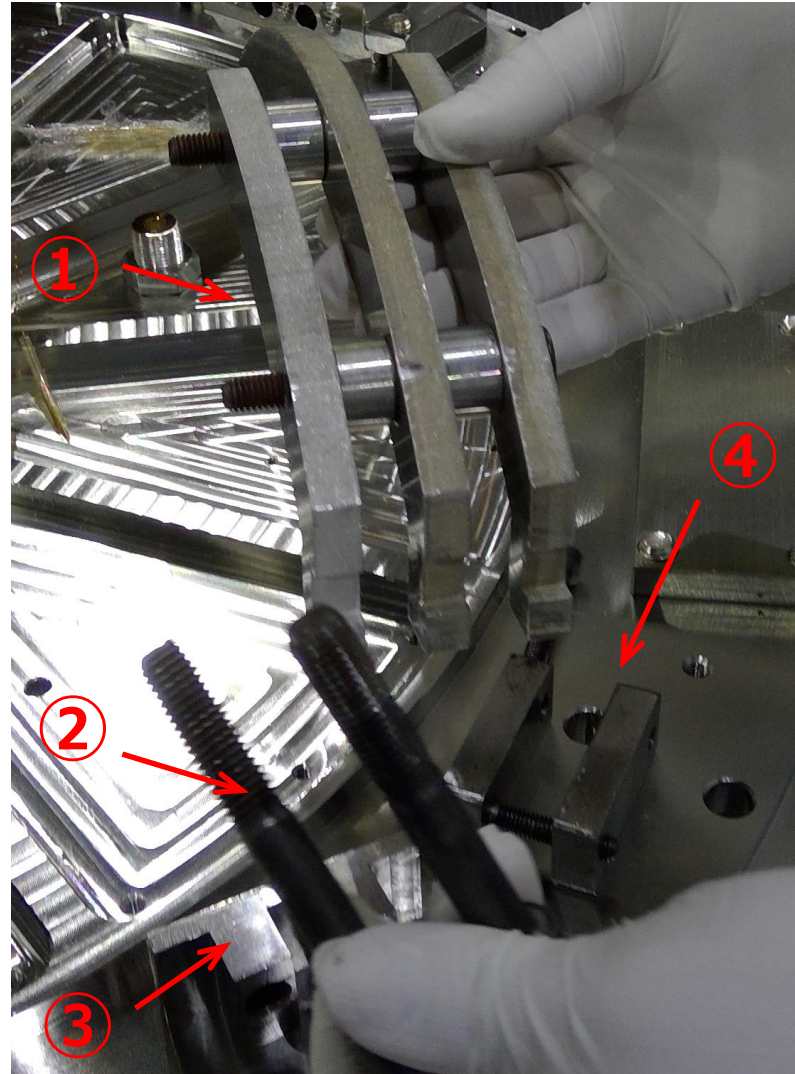
- Necessary tools & parts
- Step1: assembly
- Step2: disassembly

Necessary tools

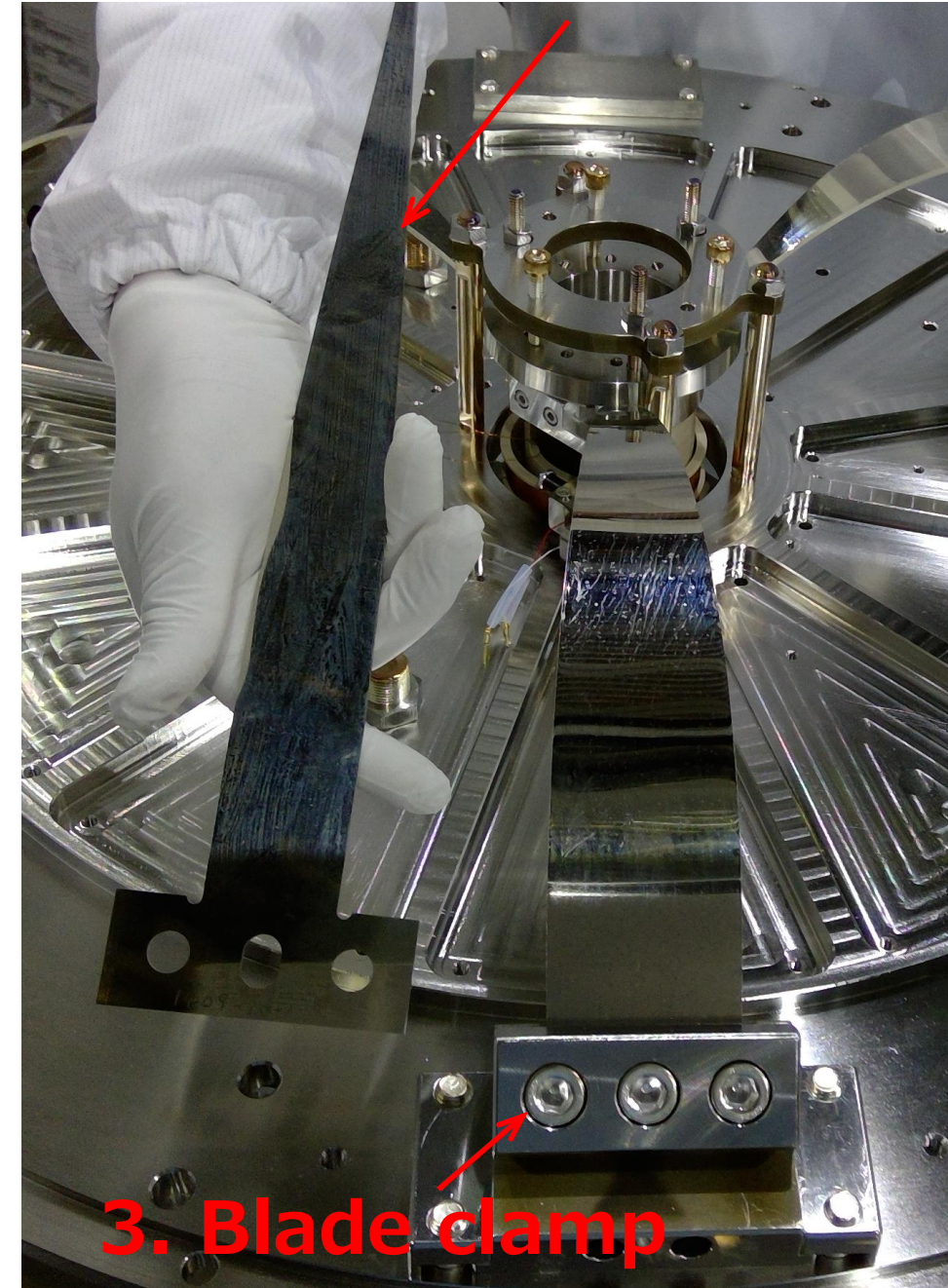
1. Bending-jigs
2. Blades
3. Blade clamp

① & ③: For bending the blade
②: For attaching ① on the blade clamp
④: For tighten up the blade on ①

1. Bending jig



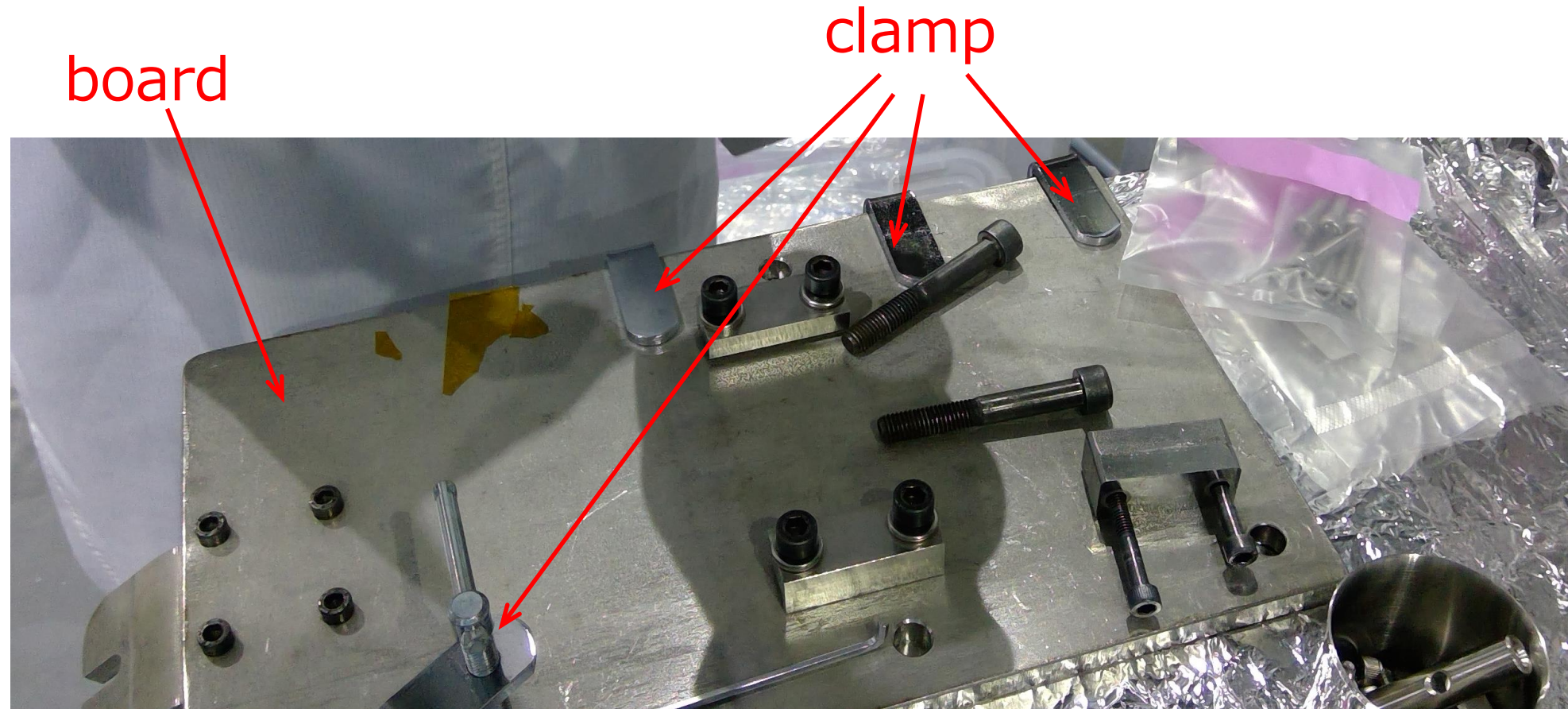
2. Blades



3. Blade clamp

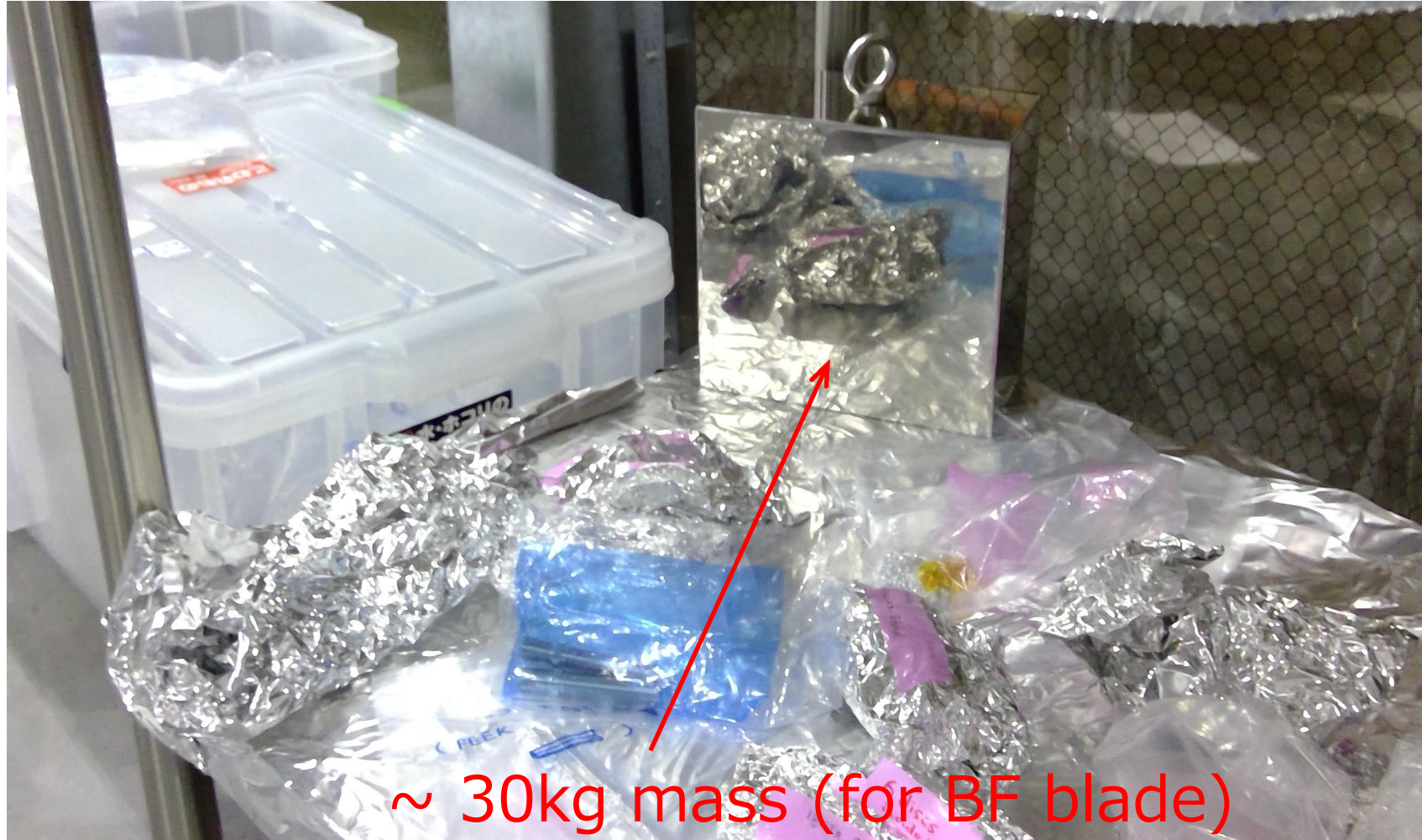
Preparation

1. Attach this board on a table



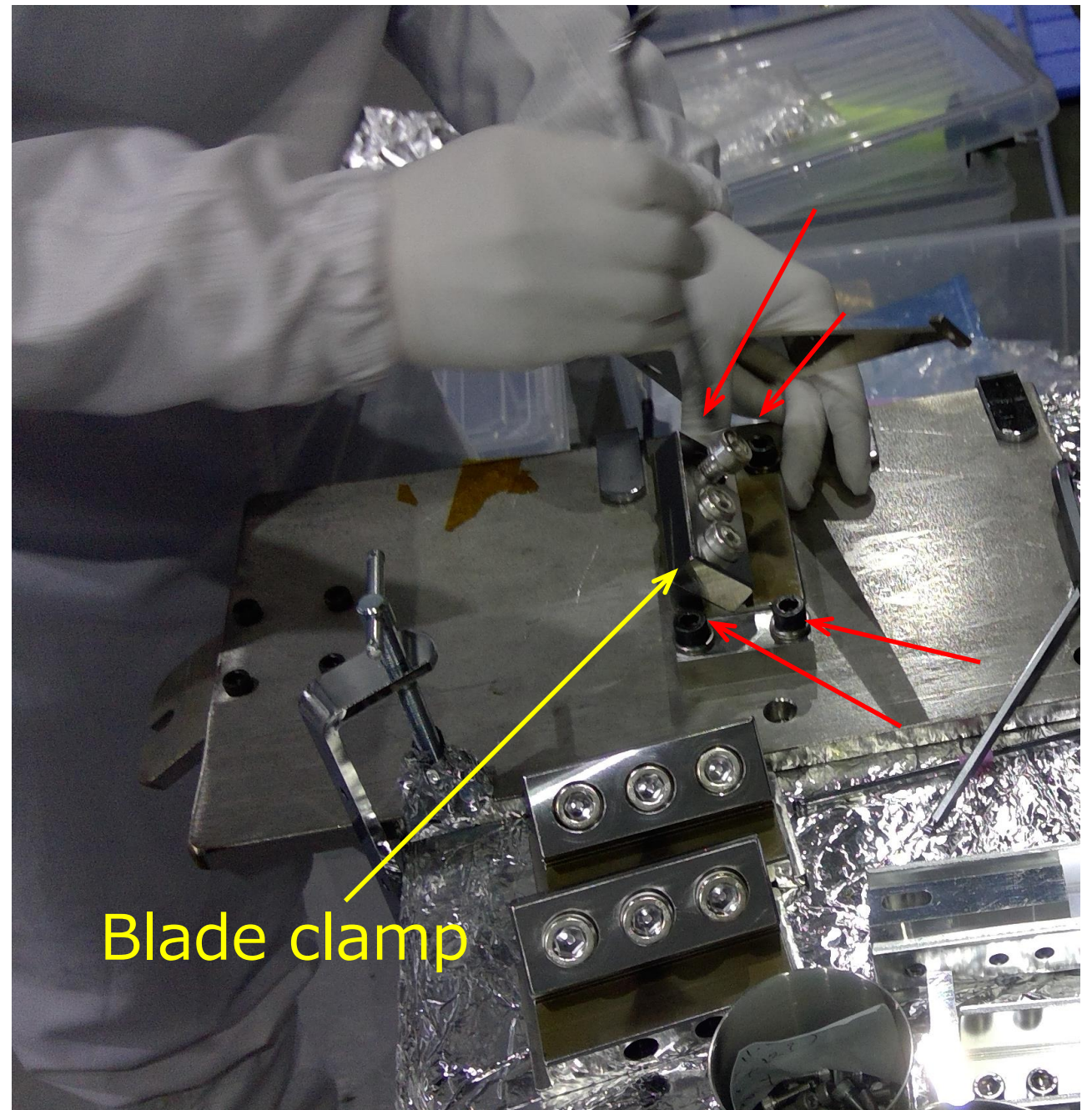
Preparation

2. Put counter weight



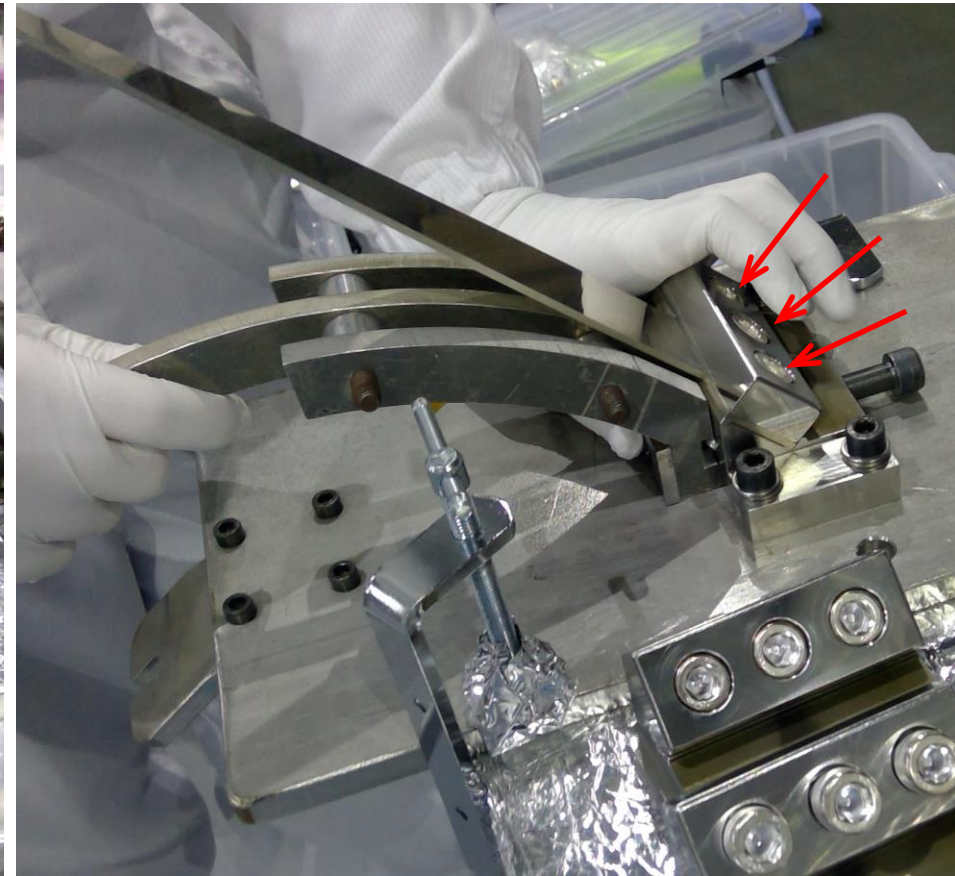
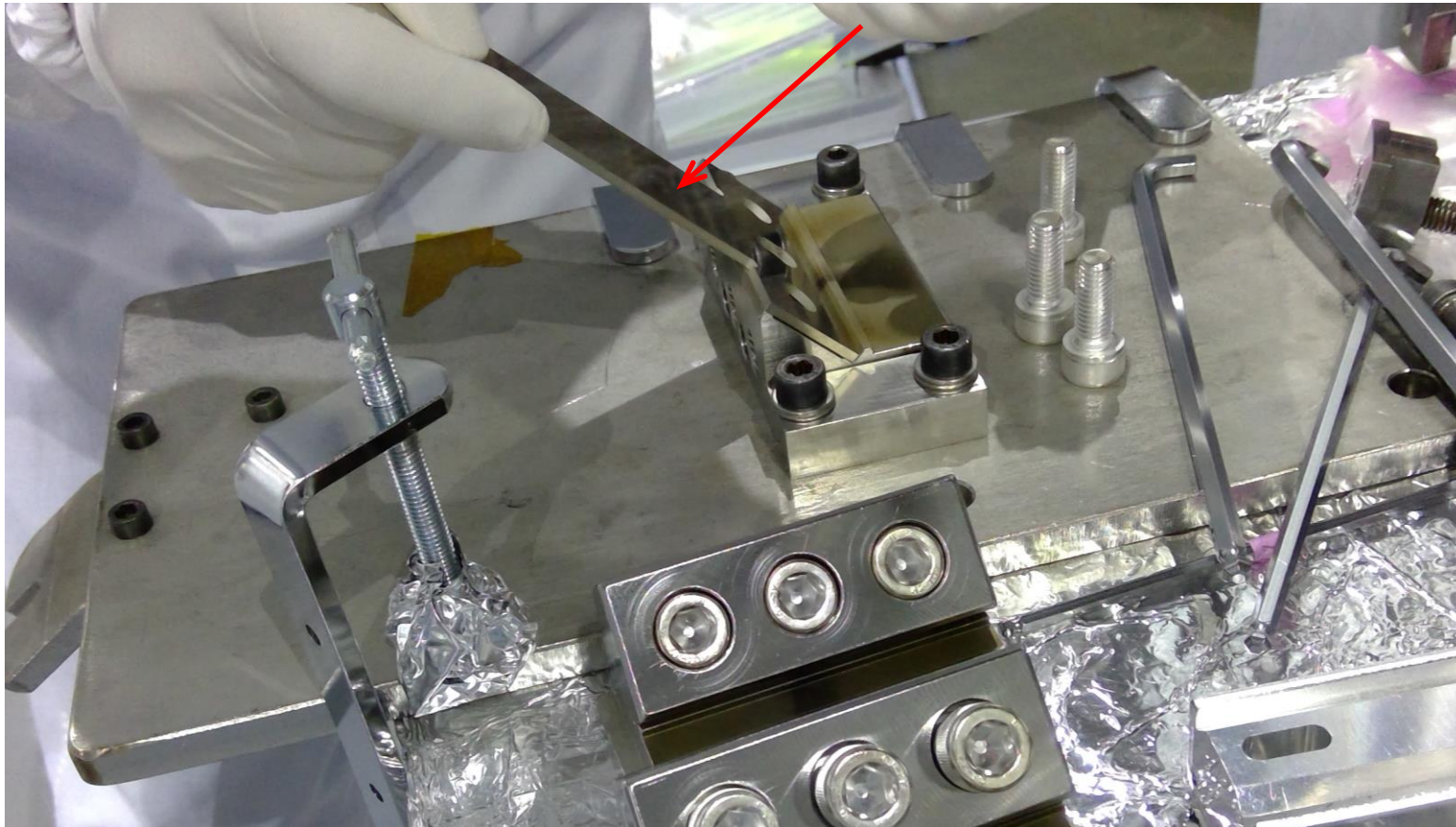
Step1: assembly

1. Put the blade clamp on the board.
2. Tighten up the 4 screws



Step1: assembly

3. Clamp the blade and attach the bending jig



Step1: assembly

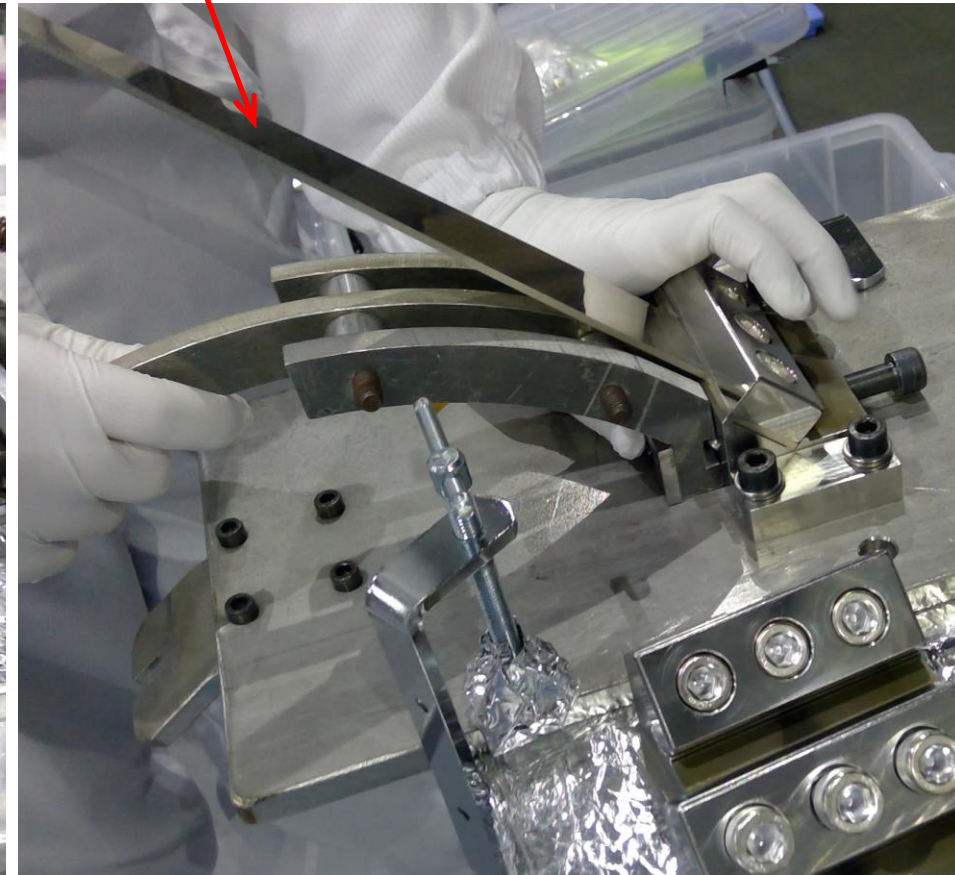
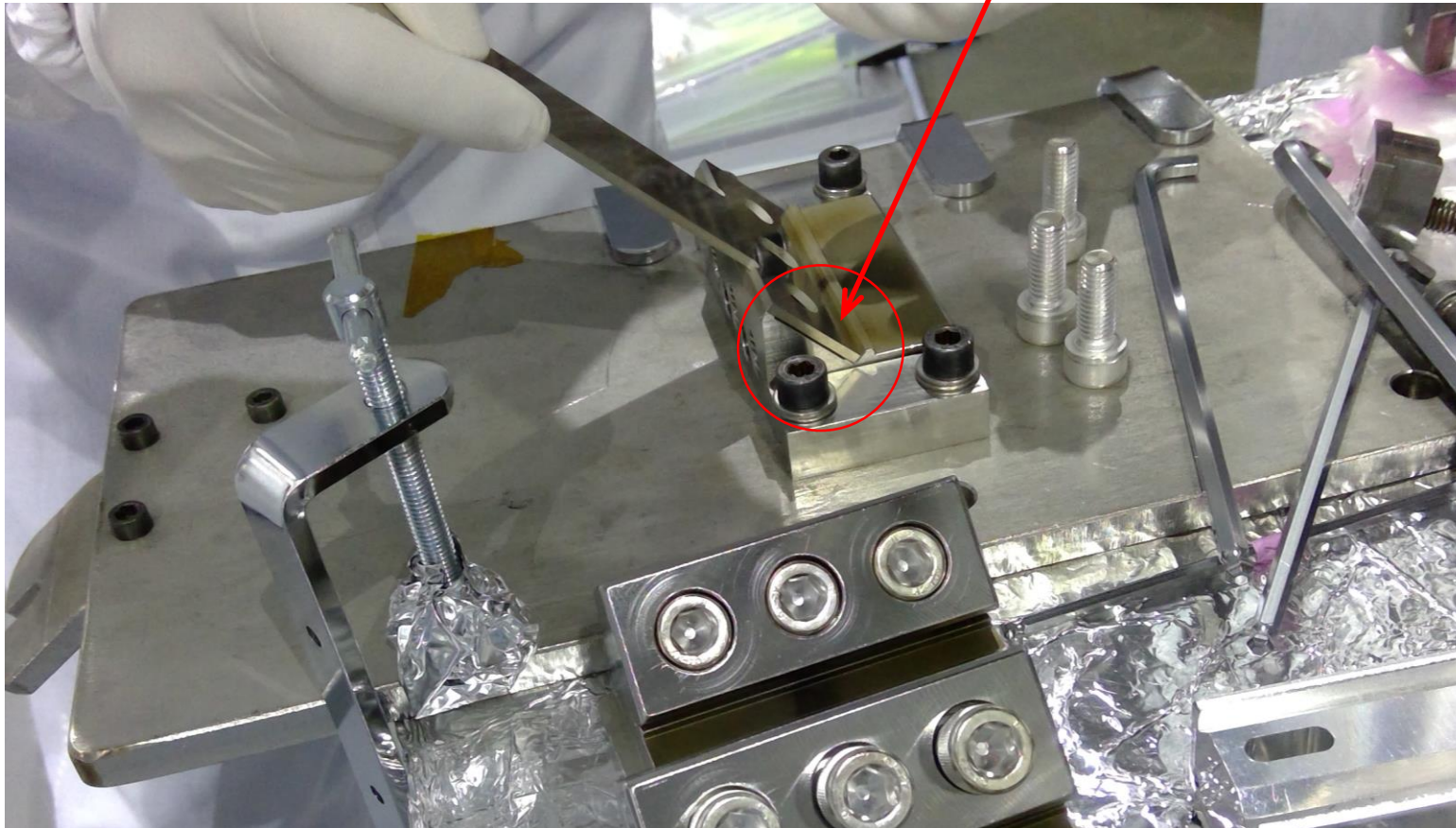
3. Clamp the blade - Note

3-1. Do not make gap

3-2. If the blade has a curvature, clamp like the this:

blade

Board



Step1: assembly

3. Clamp the blade - Note

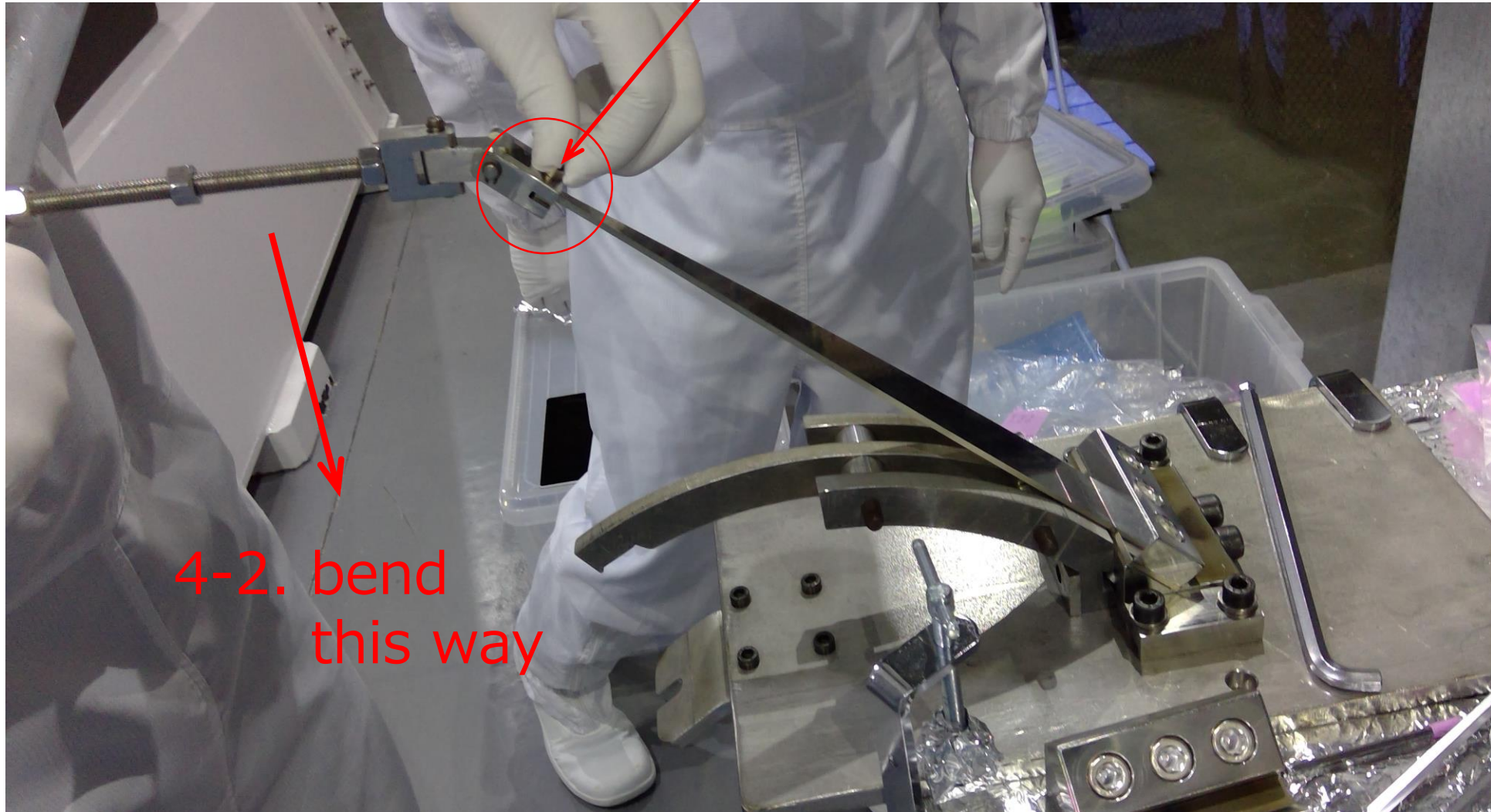
3-3. Do not forget to write down
the blade ID numbers



Step1: assembly

4. Bend the blade

4-1. connect the bar

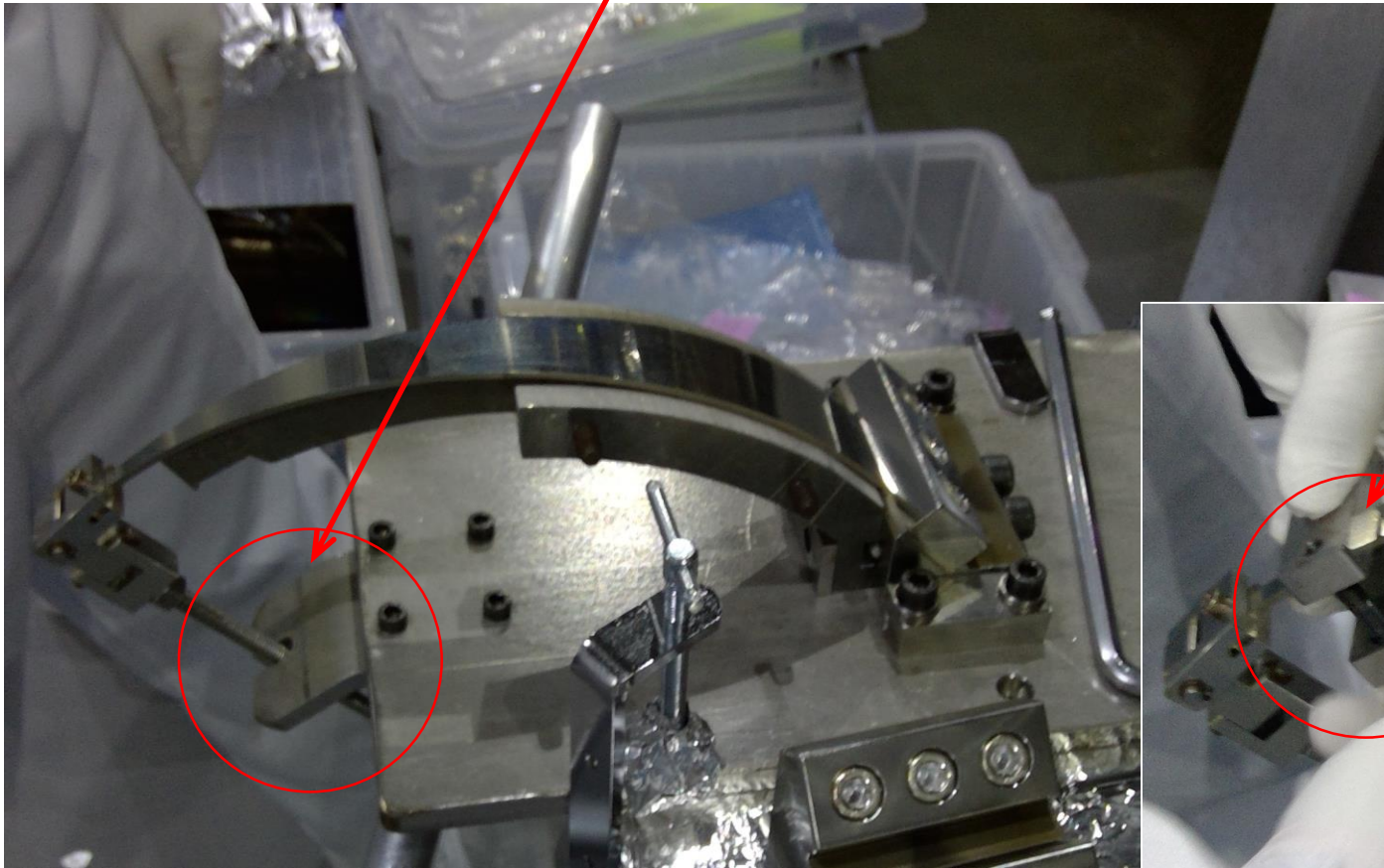


4-2. bend
this way

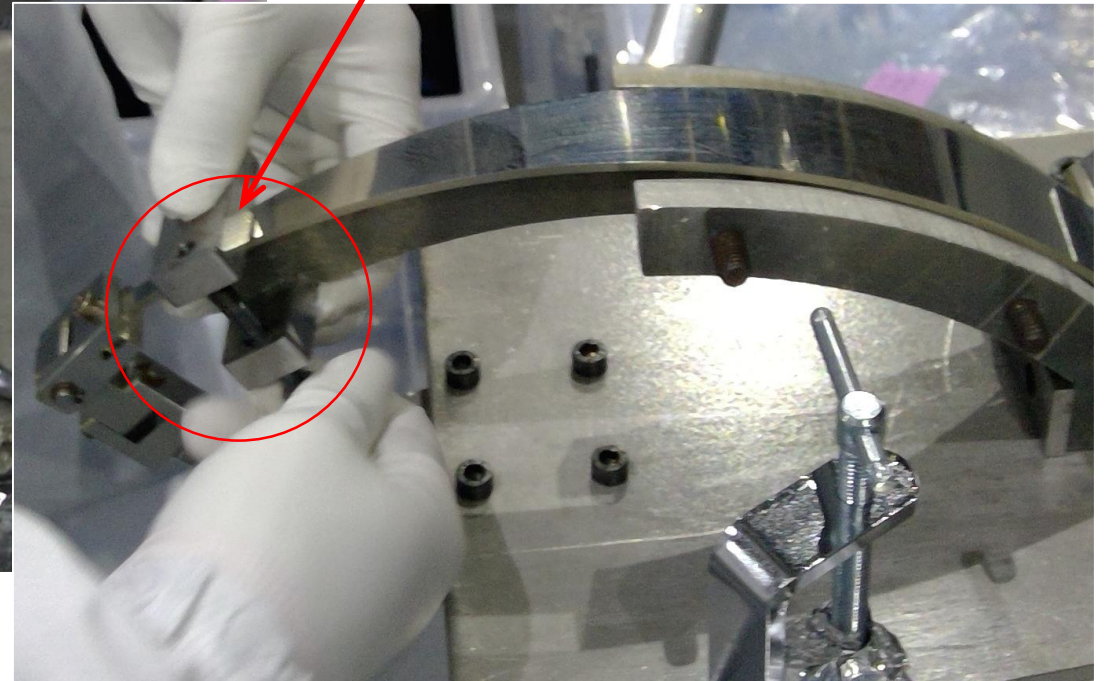
Step1: assembly

4. Bend the blade

4-3. hook the jig



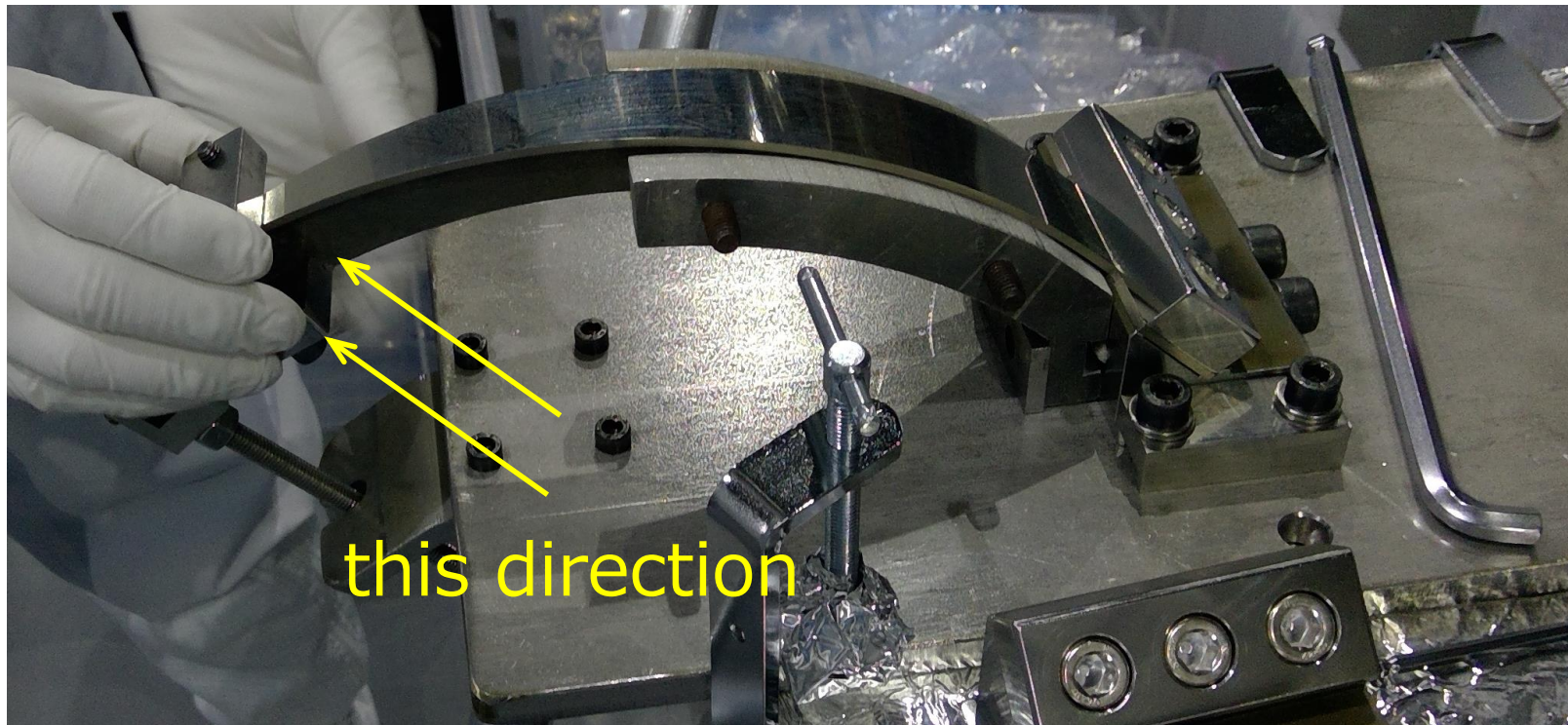
4-4. Put ④



Step1: assembly

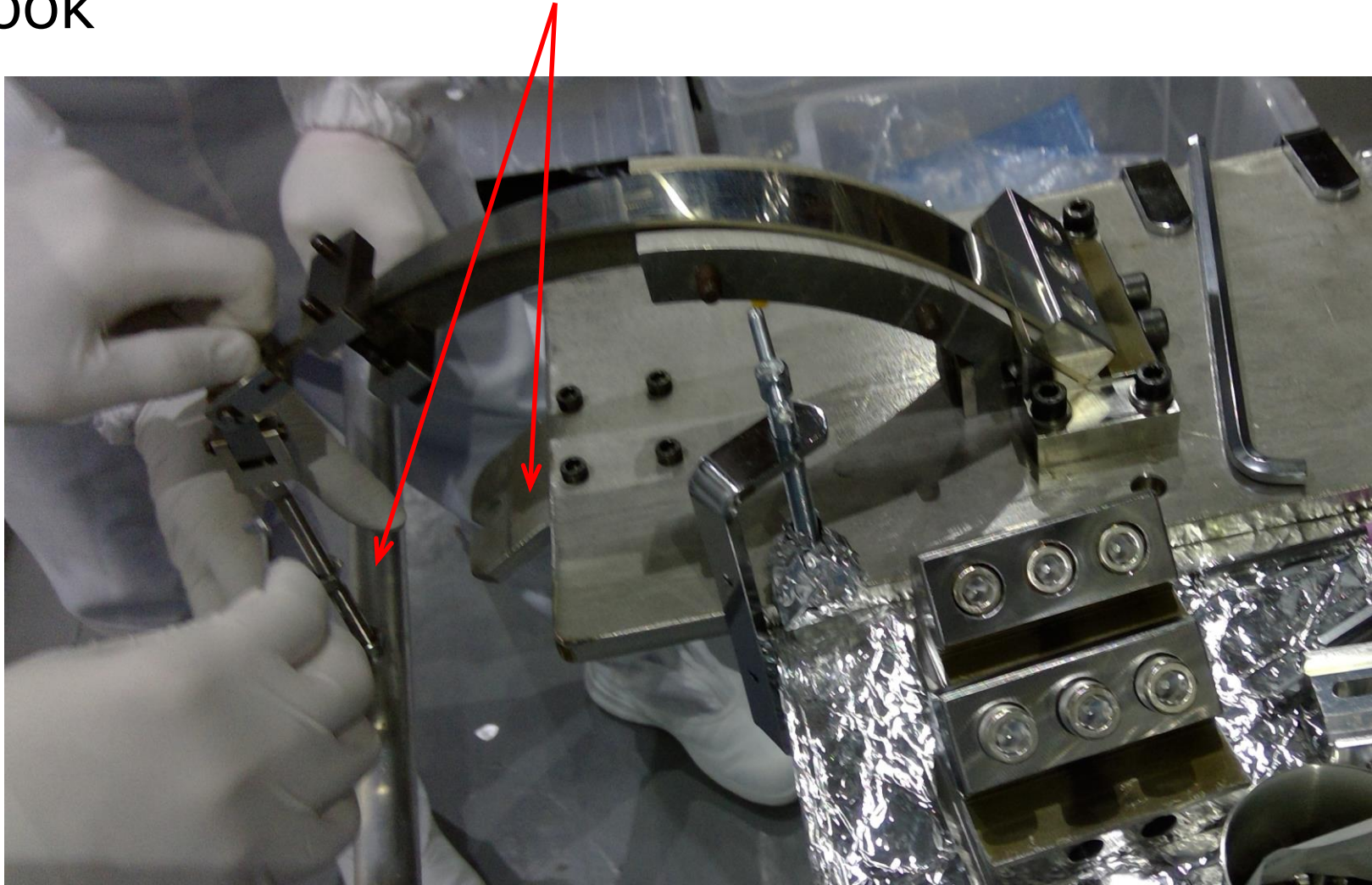
4. Bend the blade - Note

Insert screws in this direction.



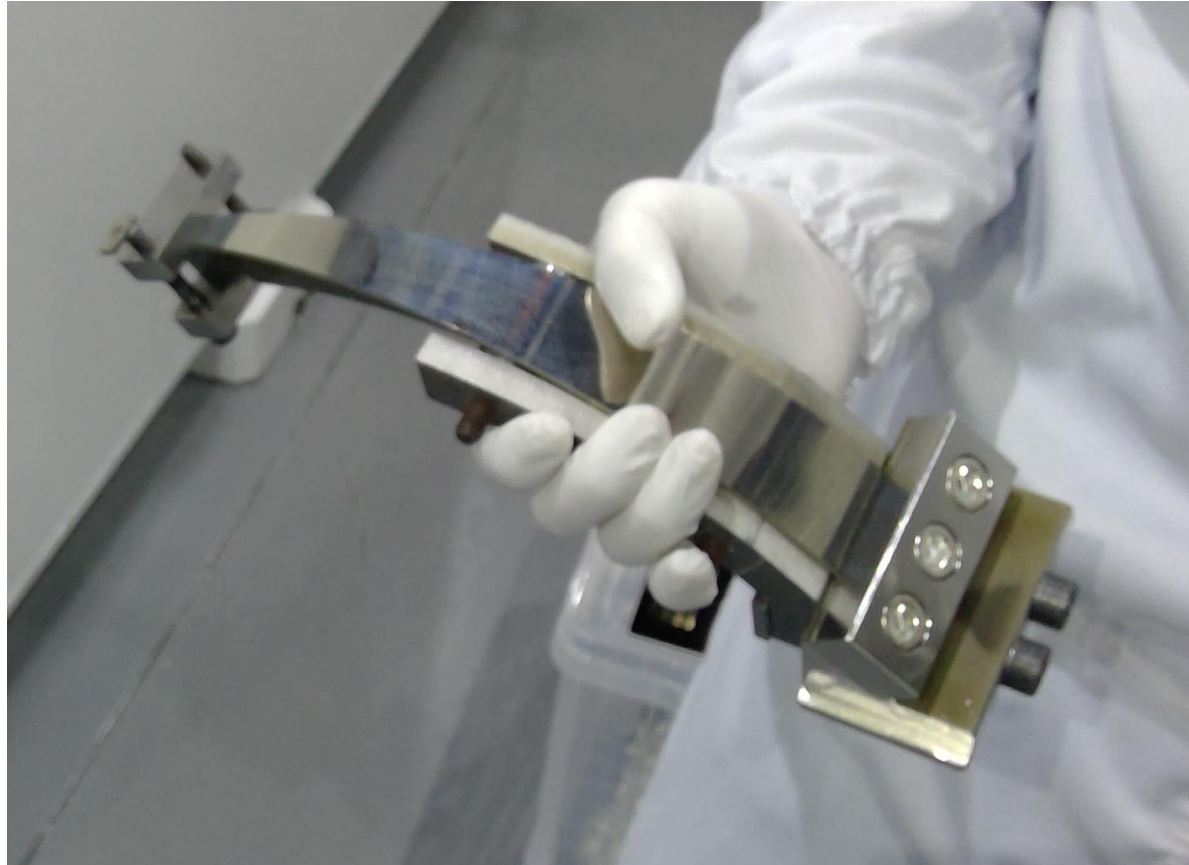
Step1: assembly

5. Unhook



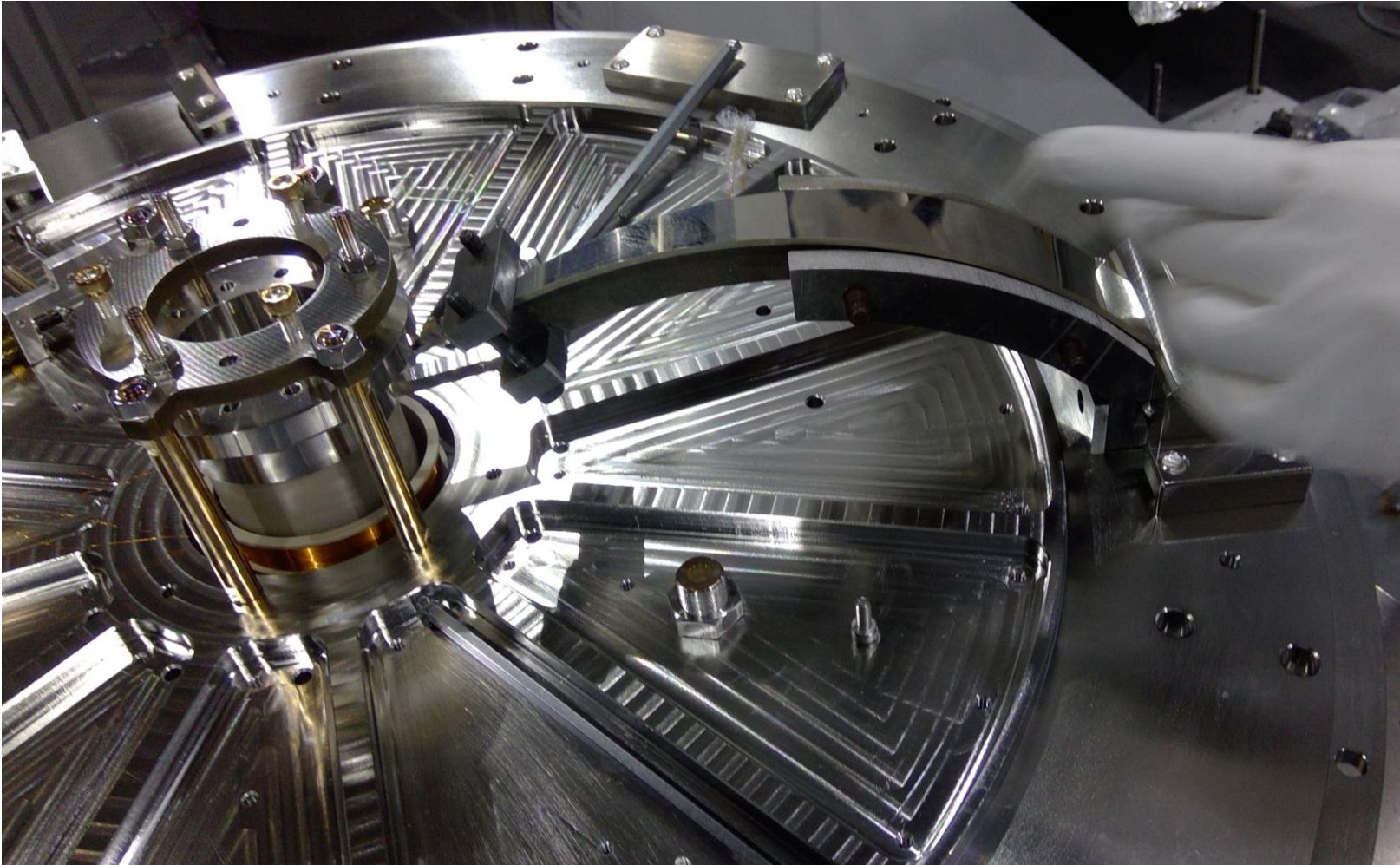
Step1: assembly

5. Unhook



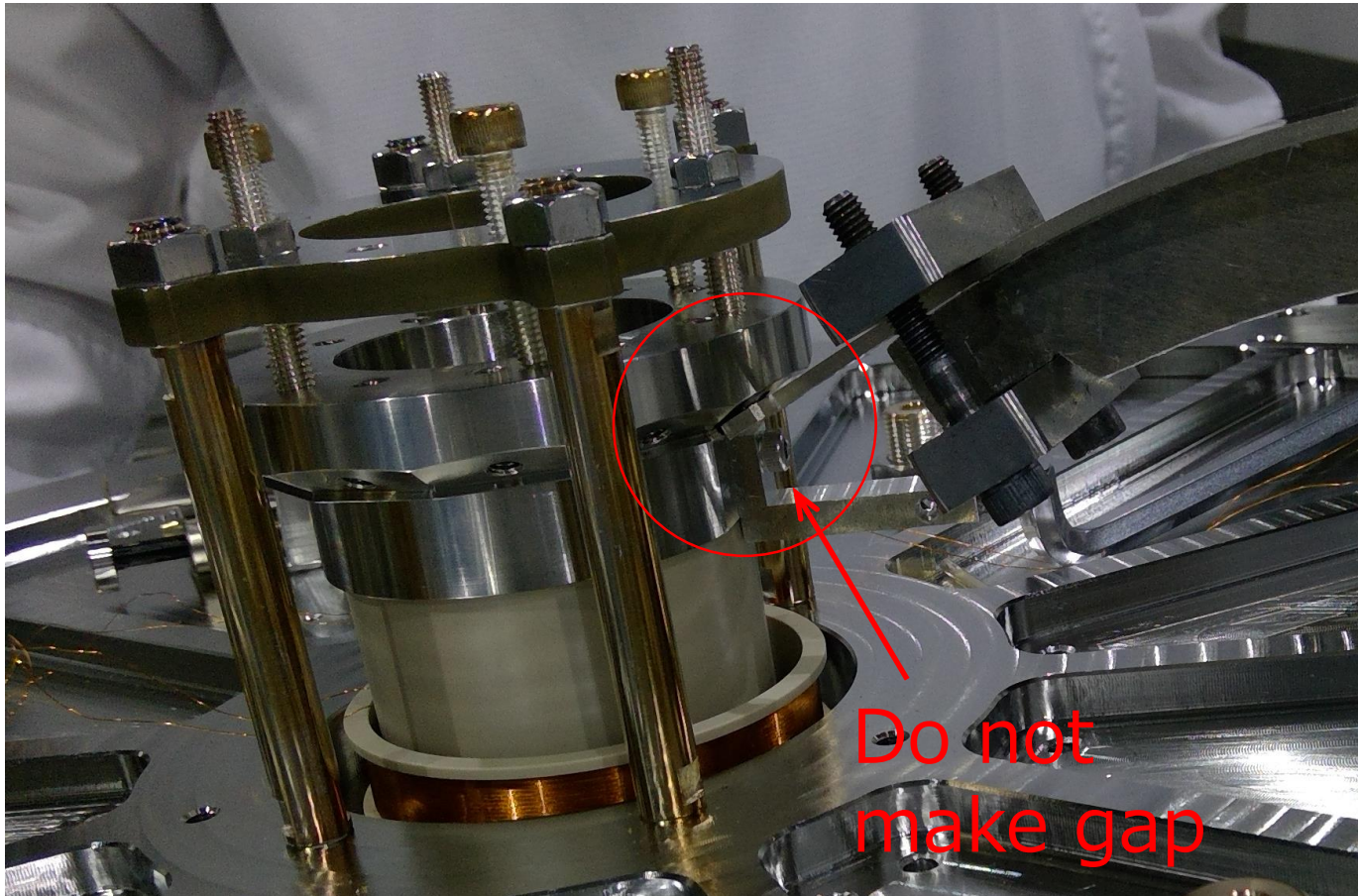
Step1: assembly

5. Put on the GAS baseplate



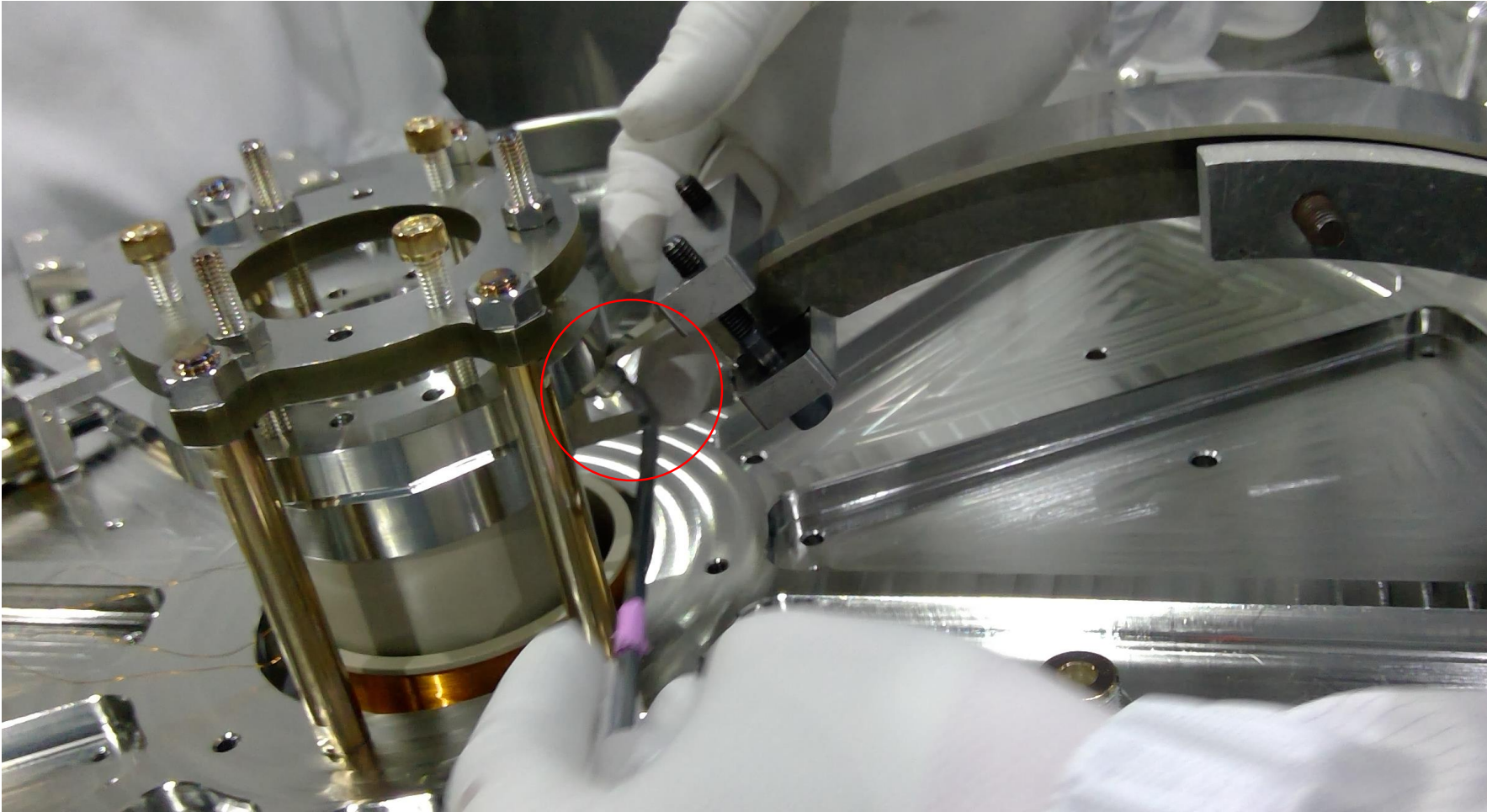
Step1: assembly

5. Put on the GAS baseplate - Note



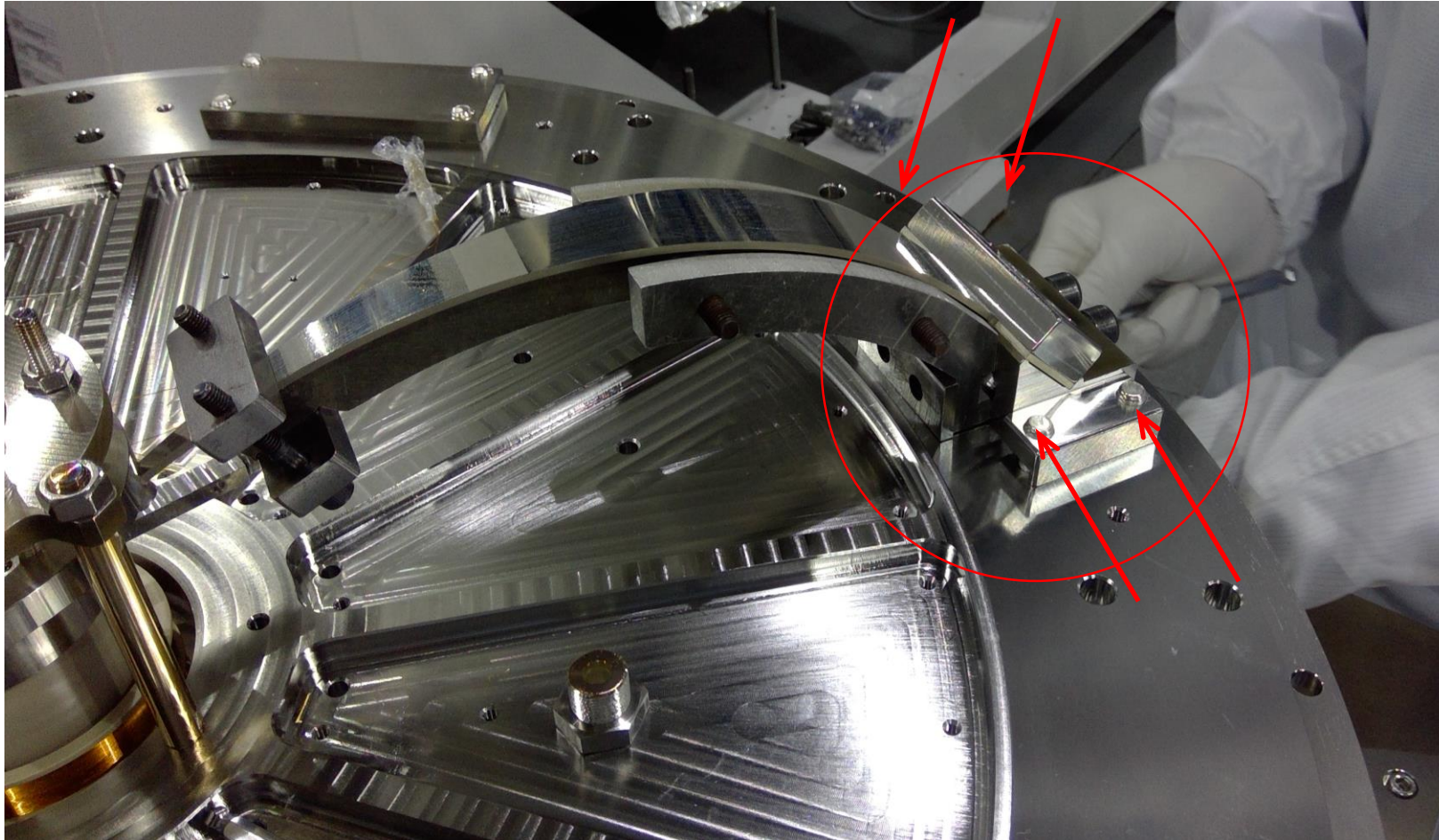
Step1: assembly

5. Connect to the keystone



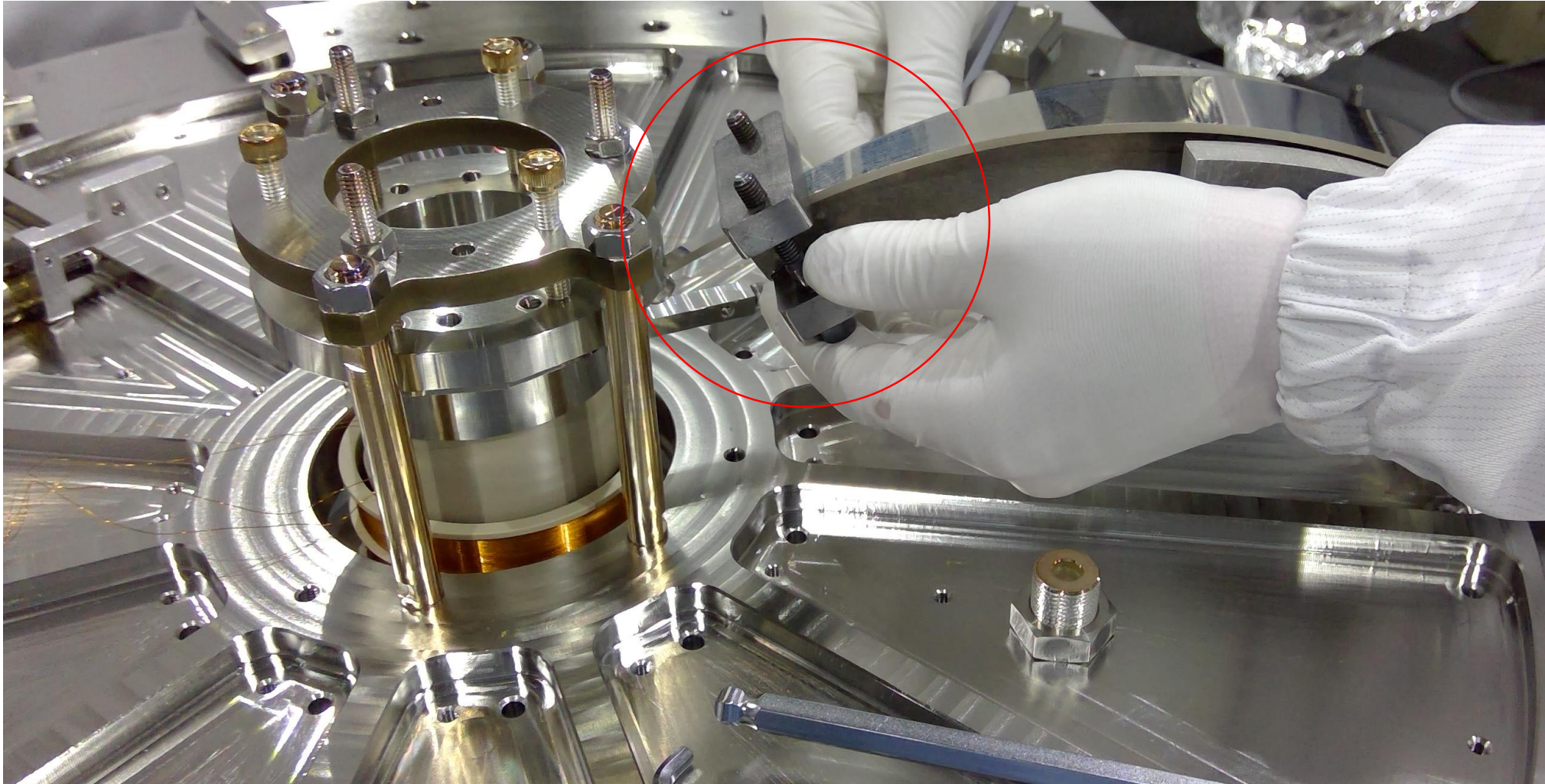
Step1: assembly

5. Connect to the baseplate



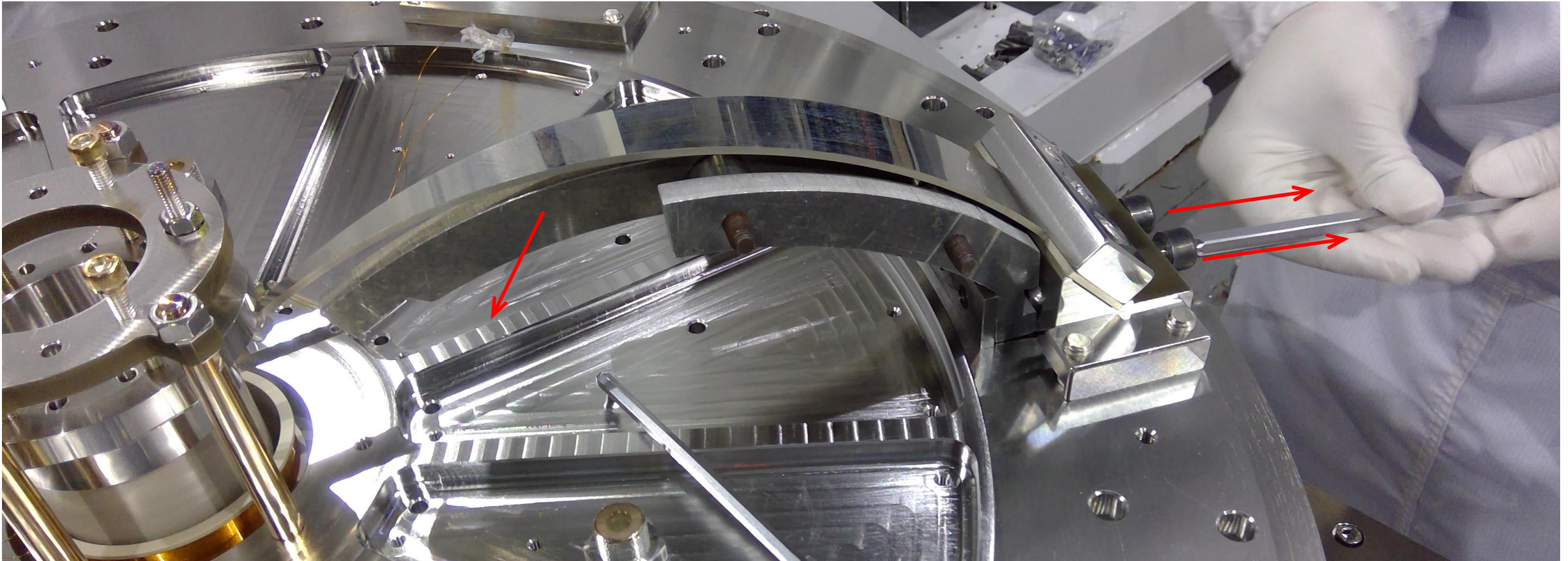
Step1: assembly

5. Remove ④



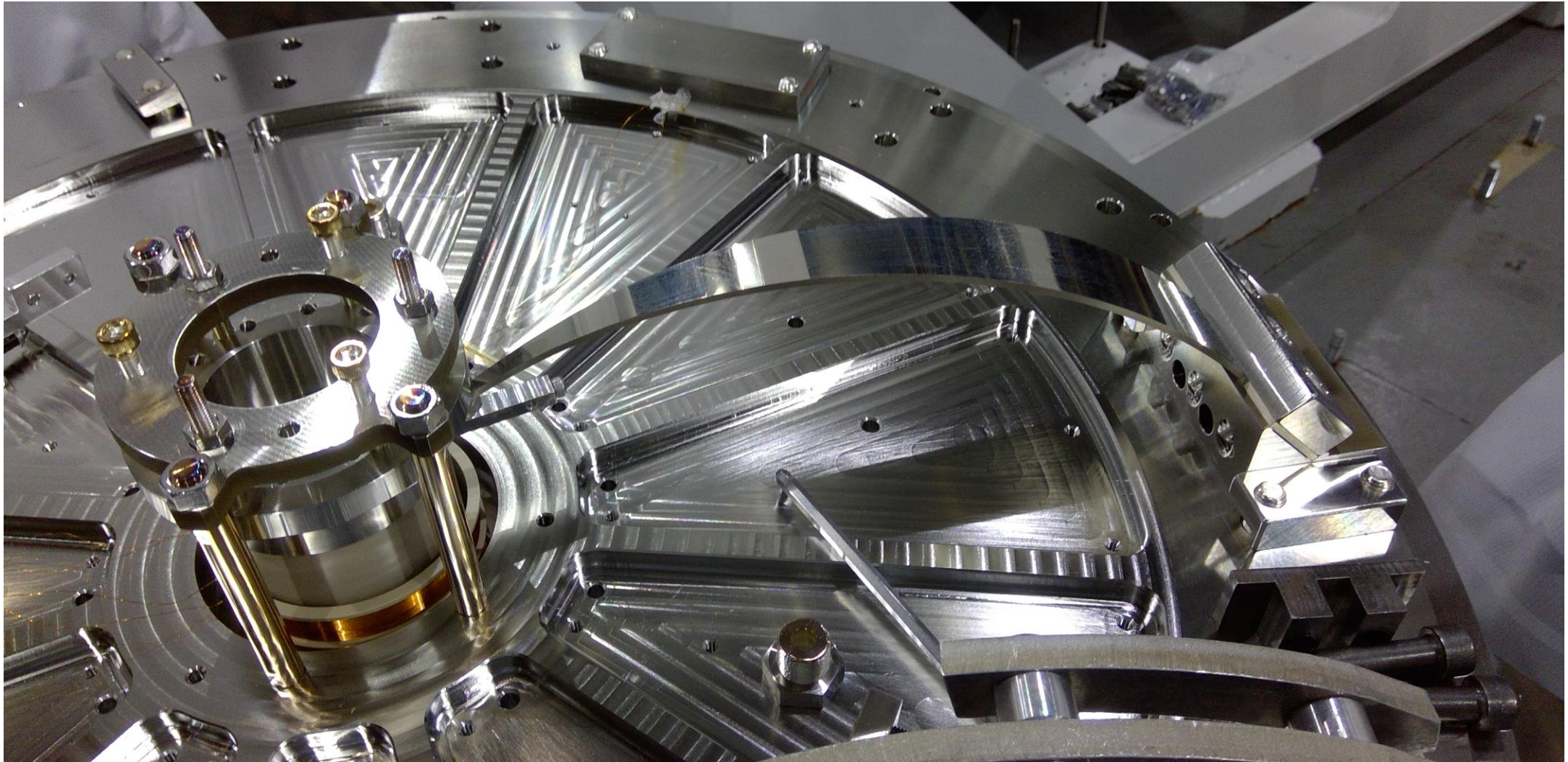
Step1: assembly

5. Remove bending jig



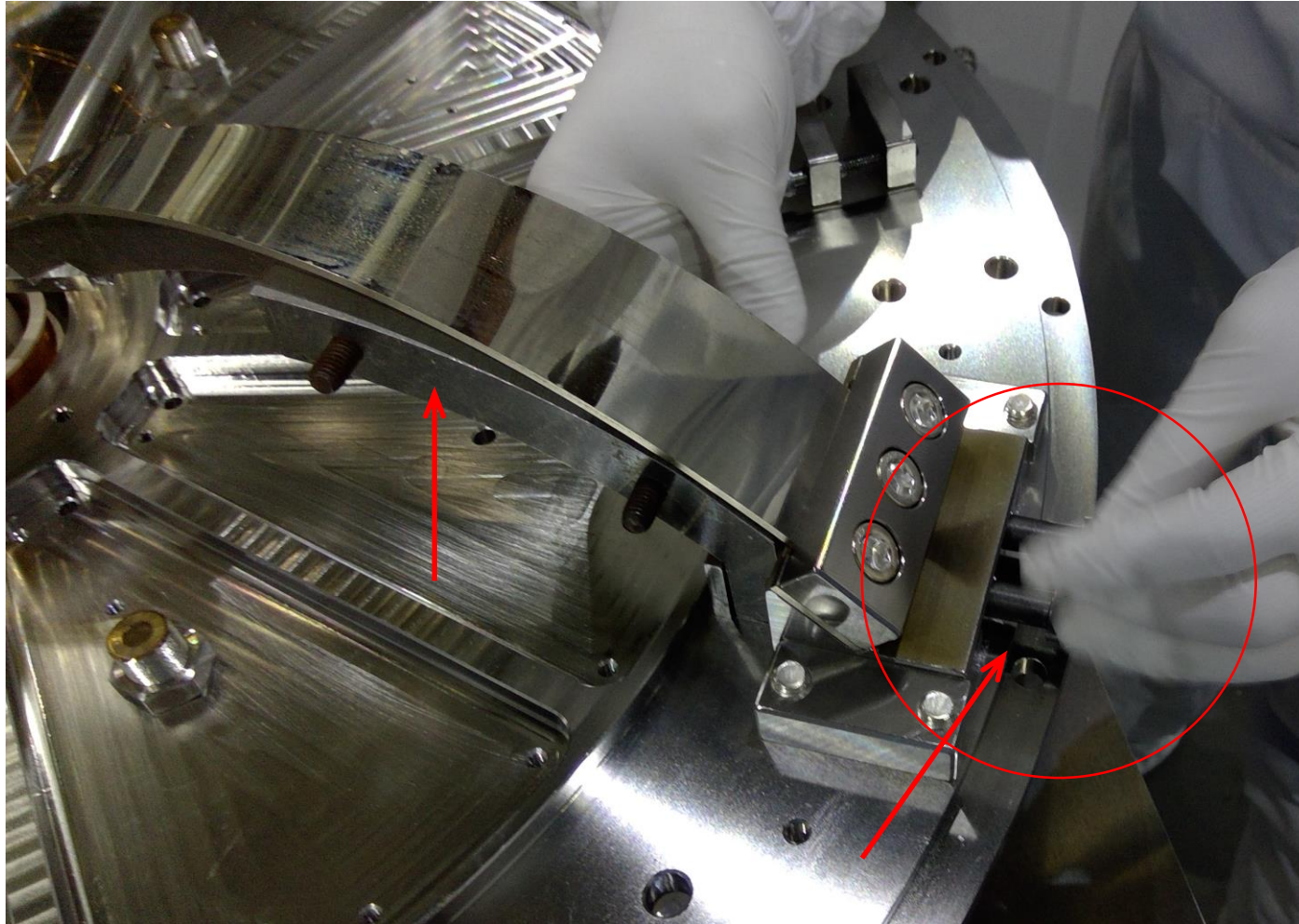
Step1: assembly

6. finished!



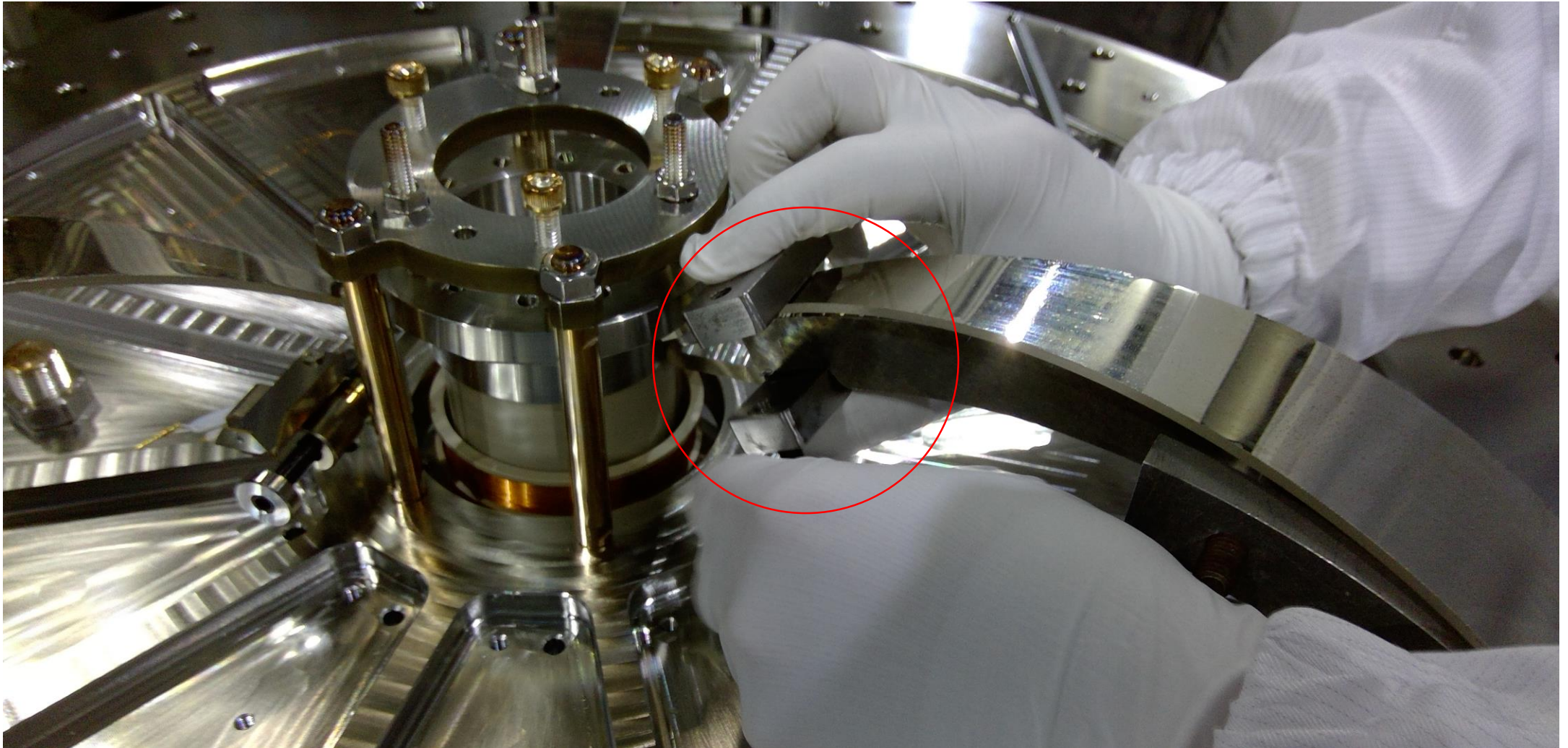
Step2: disassembly

1. Attach the bending jig



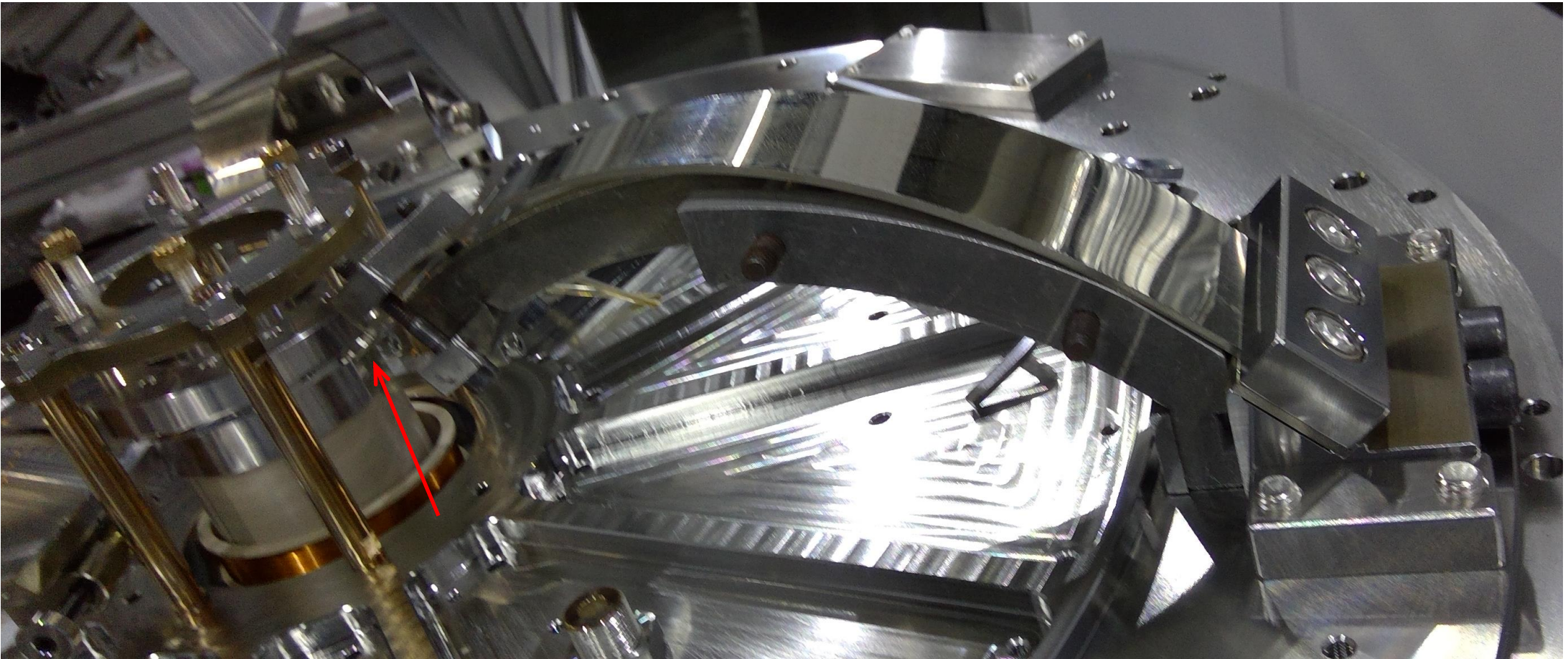
Step2: disassembly

2. Attach ④



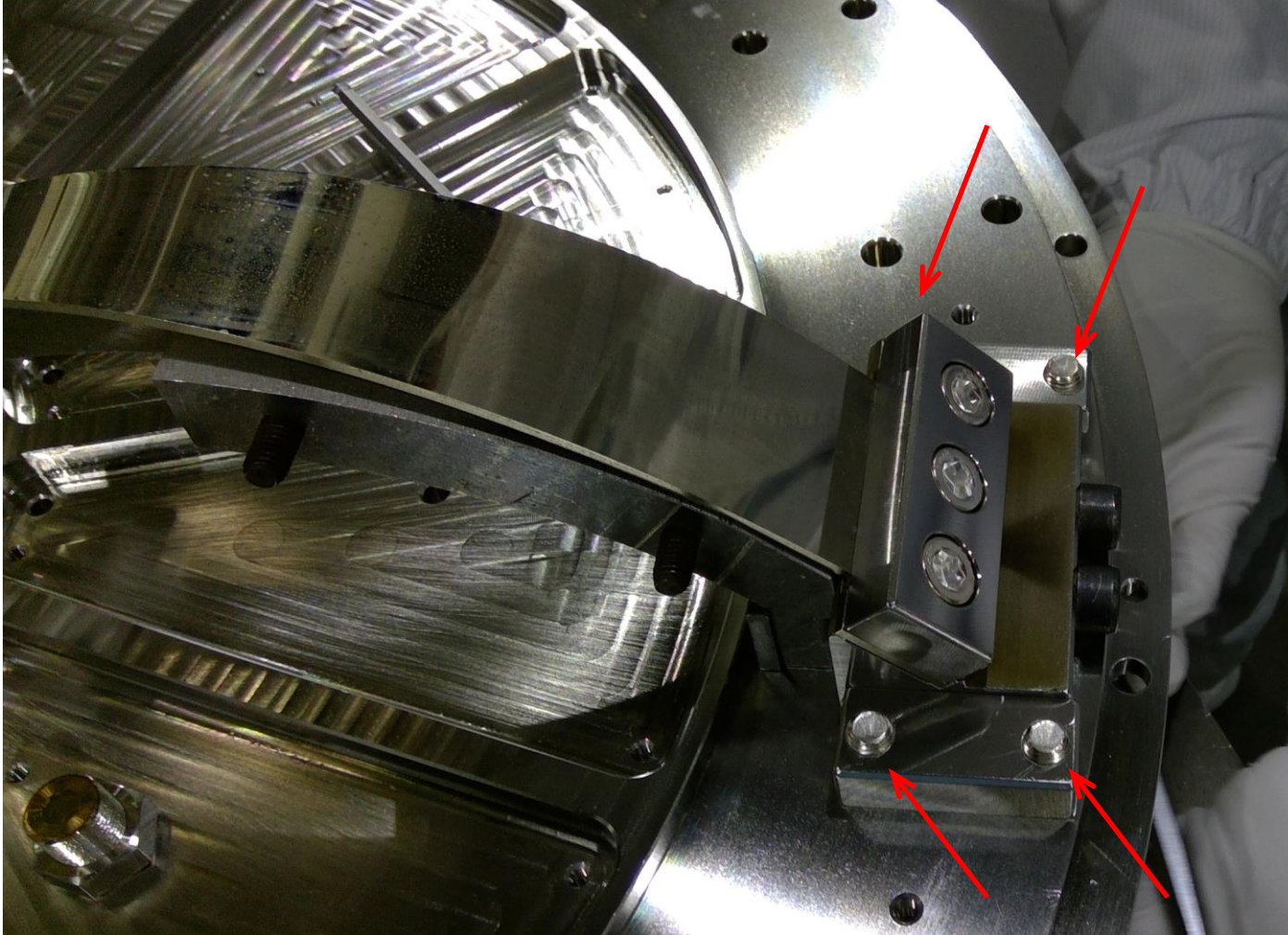
Step2: disassembly

4. Disconnect from the keystone



Step2: disassembly

5. Disconnect from the baseplate

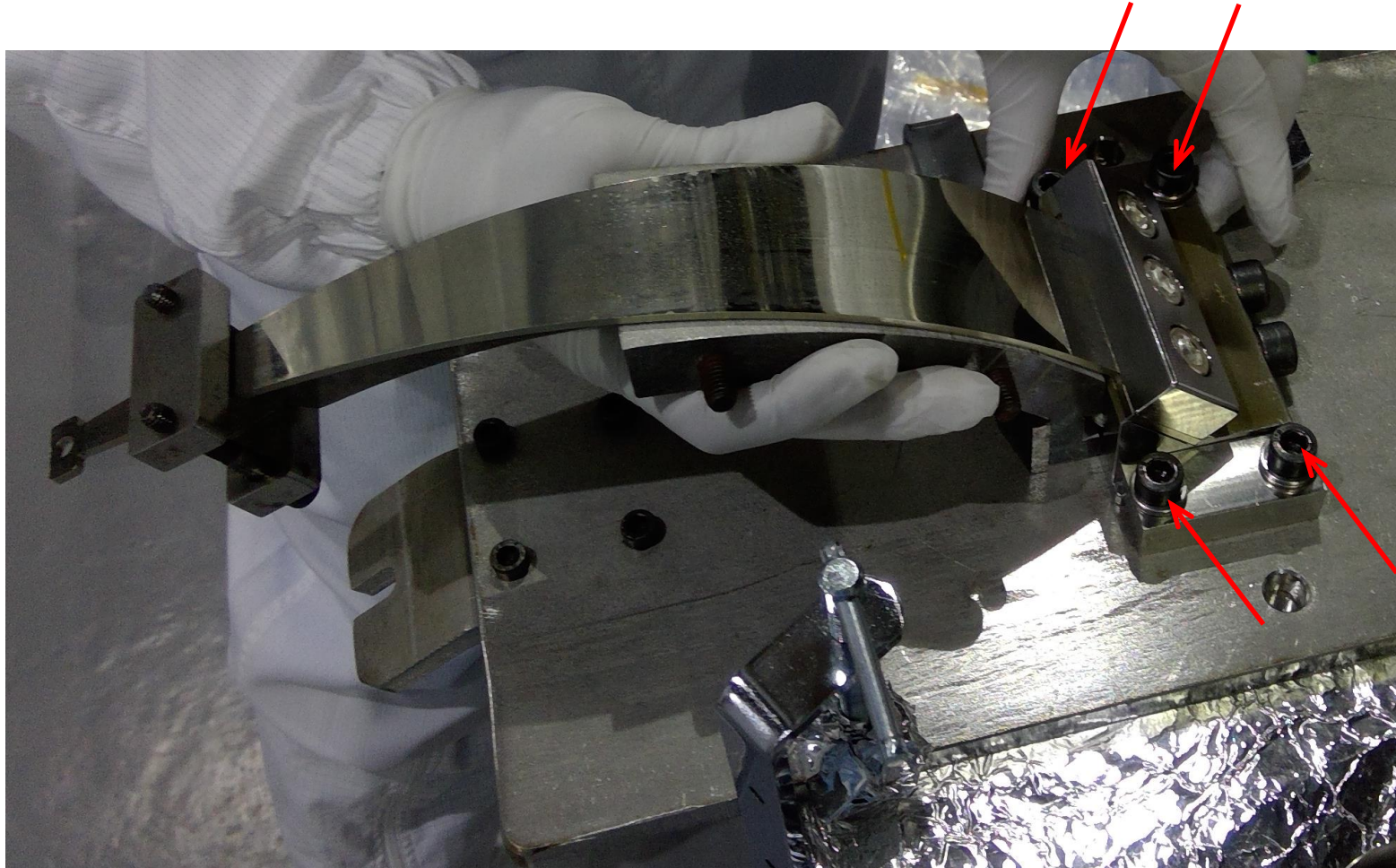


Step2: disassembly



Step2: disassembly

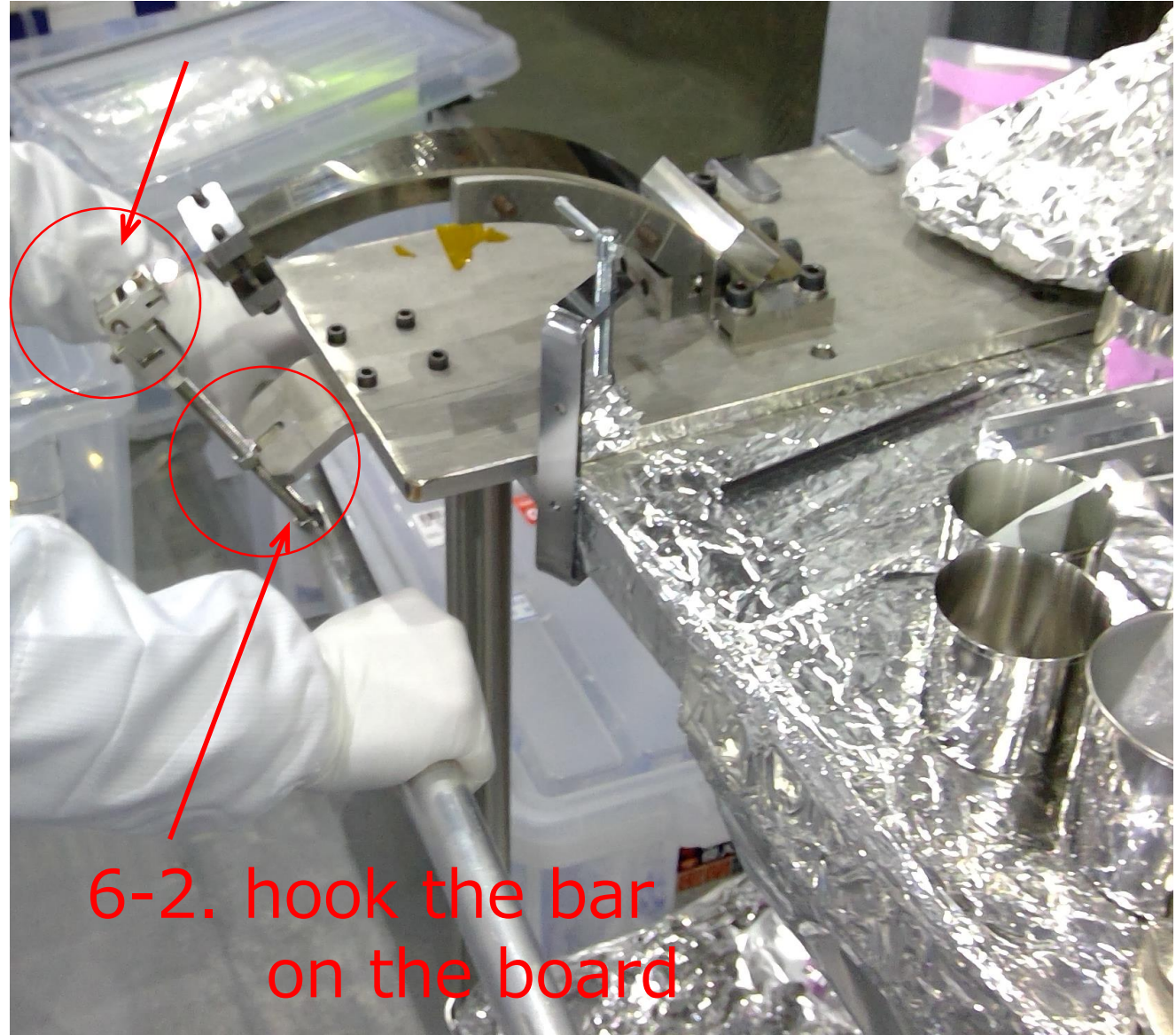
6. Attach the blade on the board



Step2: disassembly

6. Attach the bar and hook it on the board

6-1. Attach the bar



6-2. hook the bar
on the board

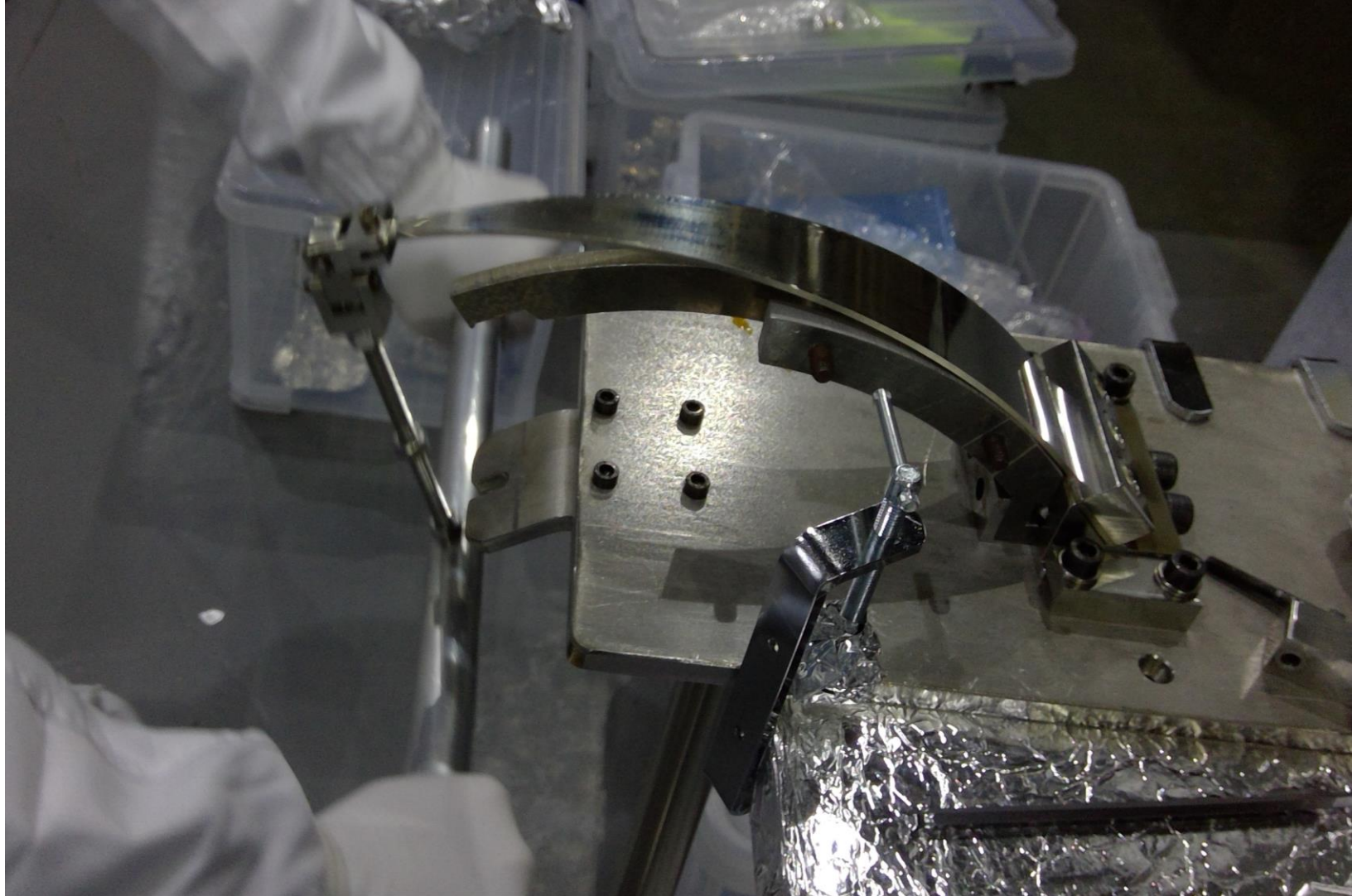
Step2: disassembly

6. Remove ④



Step2: disassembly

5. Unhook



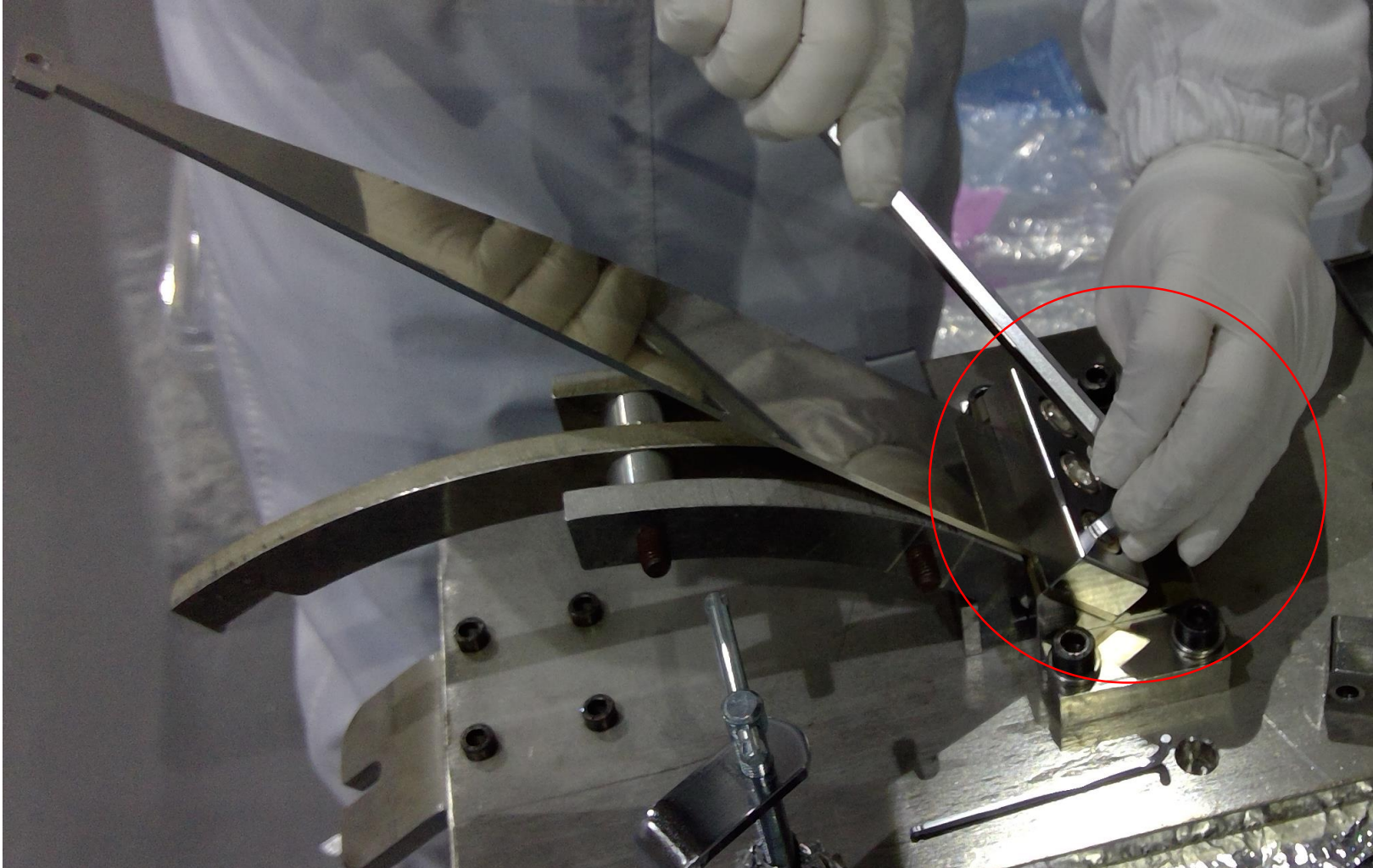
Step2: disassembly

5. Remove the bar



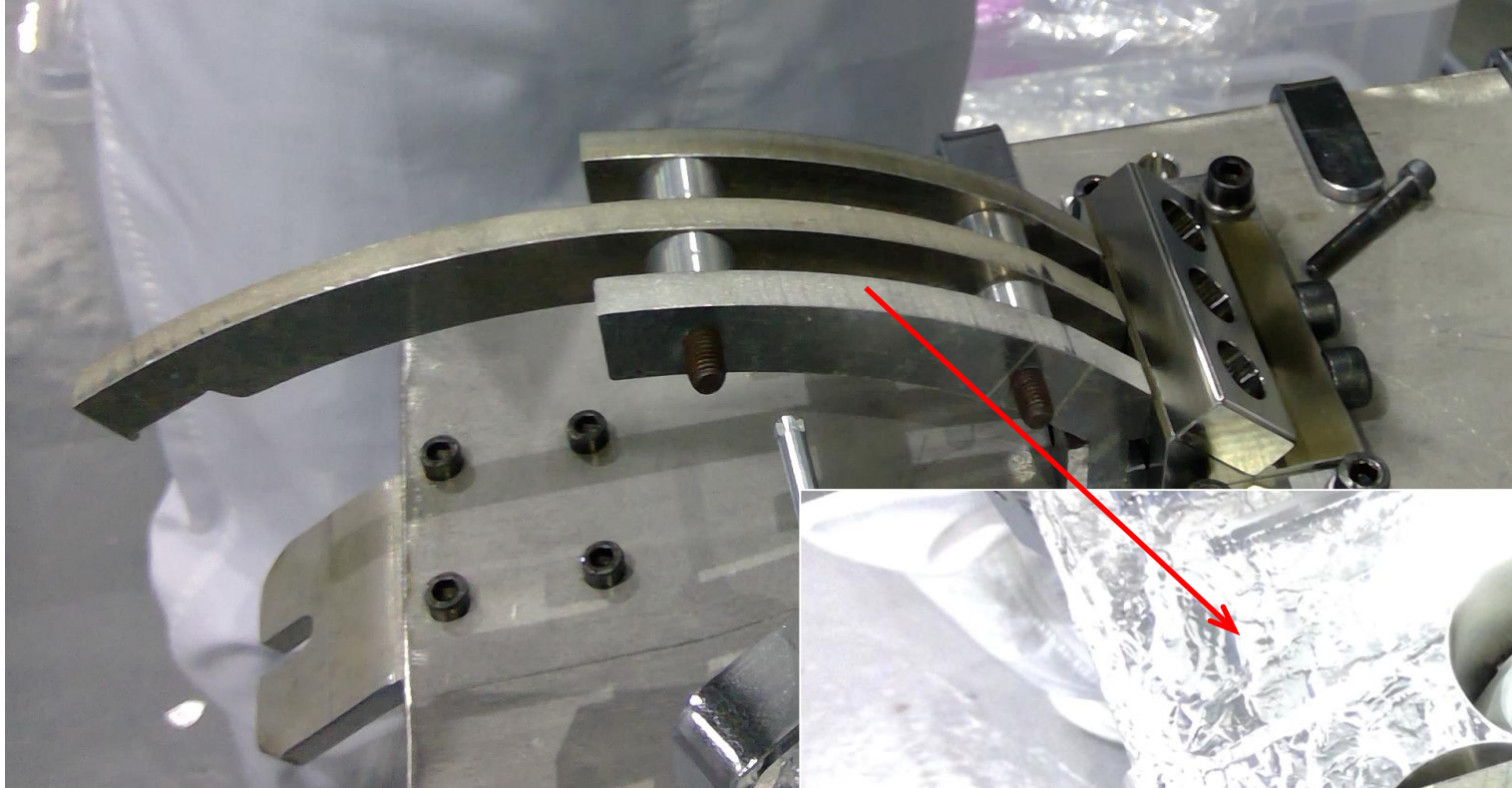
Step2: disassembly

5. Remove the blade clamp



Step2: disassembly

5. Finished!



Otukare sama deshita!