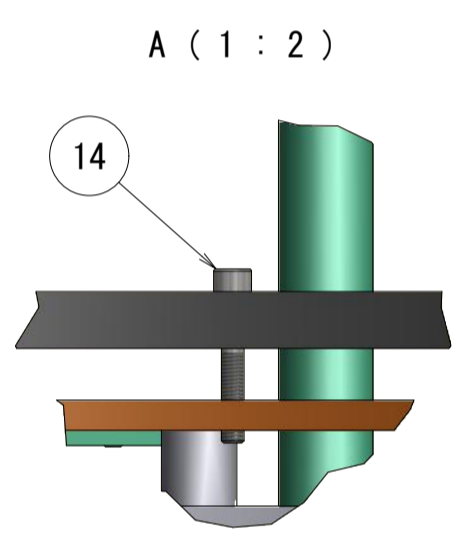
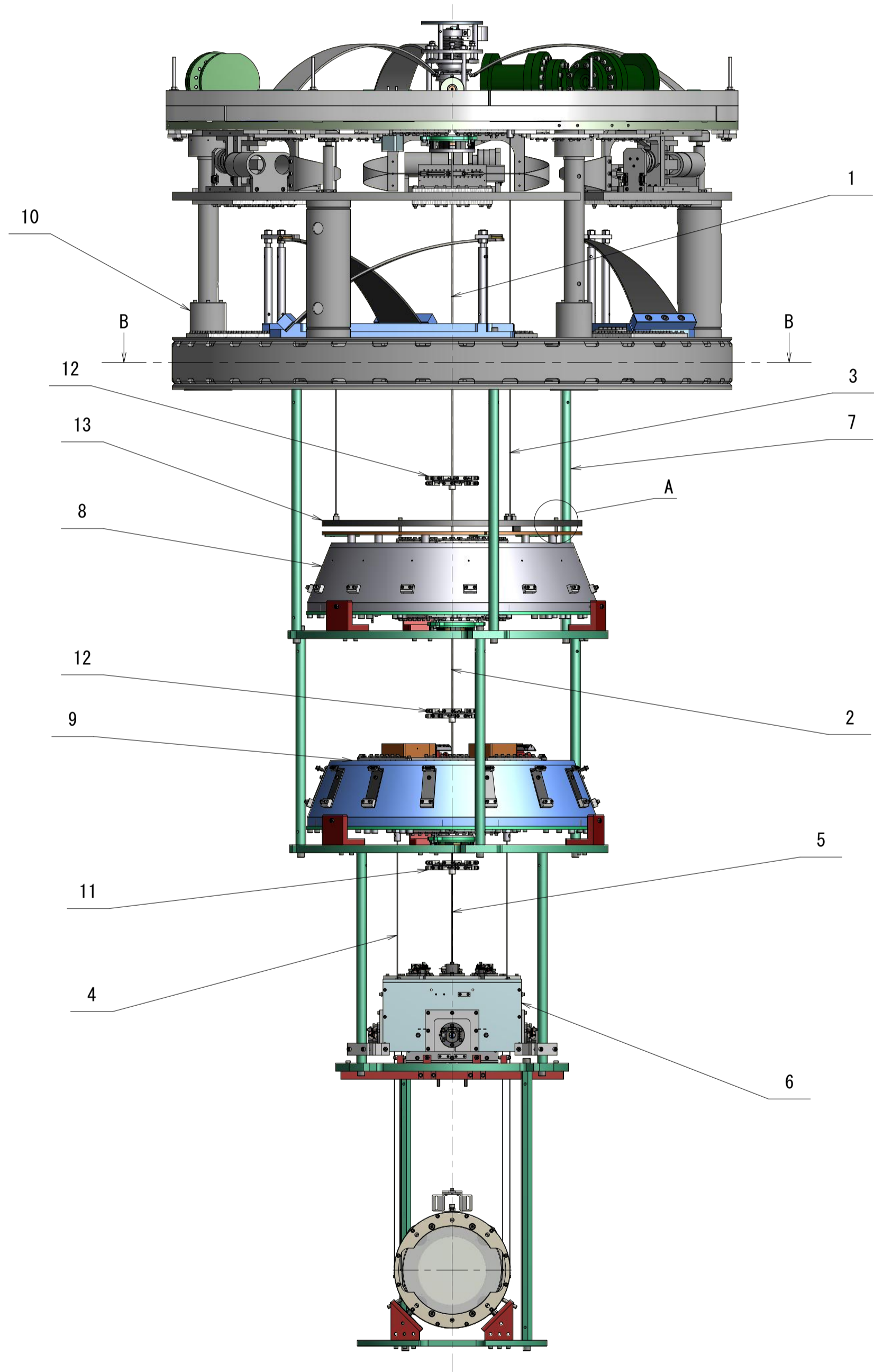


Bill of materials				
Item	Qty	Parts No.	Title	Descriptions
1	1	10019_331	Wire suspension standard filter	
2	1	10019_333	Wire suspension standard-bottom filter	
3	3	10020_332	Wire suspension damer standard filter	
4	3	10021_336	Wire suspention recoilmass	
5	1	JGW-D1605614-335	Rod No335 for PR SR BF to IM	
6	1	JGW-D1504493	Payload assembly PR3	Assy
7	1	JGW-D1605977	Earthquakestop for SR	Assy
8	1	JGW-D1707283	Standard filter with rings for SR	Assy
9	1	JGW-D1707280	Bottom filter for SR with cableclamps	Assy
10	1	JGW-D1707272	Pre-isolator assy for SR	Assy
11	1	JGW-D1707330	Small hexagon assembly BF IM for SR	Assy
12	2	JGW-D1707331	Small hexagon assembly	Assy
13	1	JGW-D1605337	Damper ring of Standard Filter for BS	Assy
14	3	ISO 4762 - M6 x 40		Hexagon Socket Head Cap Screw
15	3	ISO 4762 - M12 x 35		Hexagon Socket Head Cap Screw, Bumax88



Unless otherwise specified:
 All dimensions are in millimeters (mm).
 Tolerances: JIS B 0419-mK
 Machining finish: Ra25
 Edge breaks: 0.2x45°

Project		KAGRA	
Material		Chain SR3.iam	
FINISH		Title	
		Chain SR3	
Designed		Drawing No.	
		JGW-D1707397	
Drawn		Rev.	
hirata		2	
Checked		Scale	
		1 : 10	
Approved		THIRD ANGLE PROJECTION	
		A2	
		National Astronomical Observatory of Japan	
		1 / 2	

8 7 6 5 4 3 2 1

F F

E E

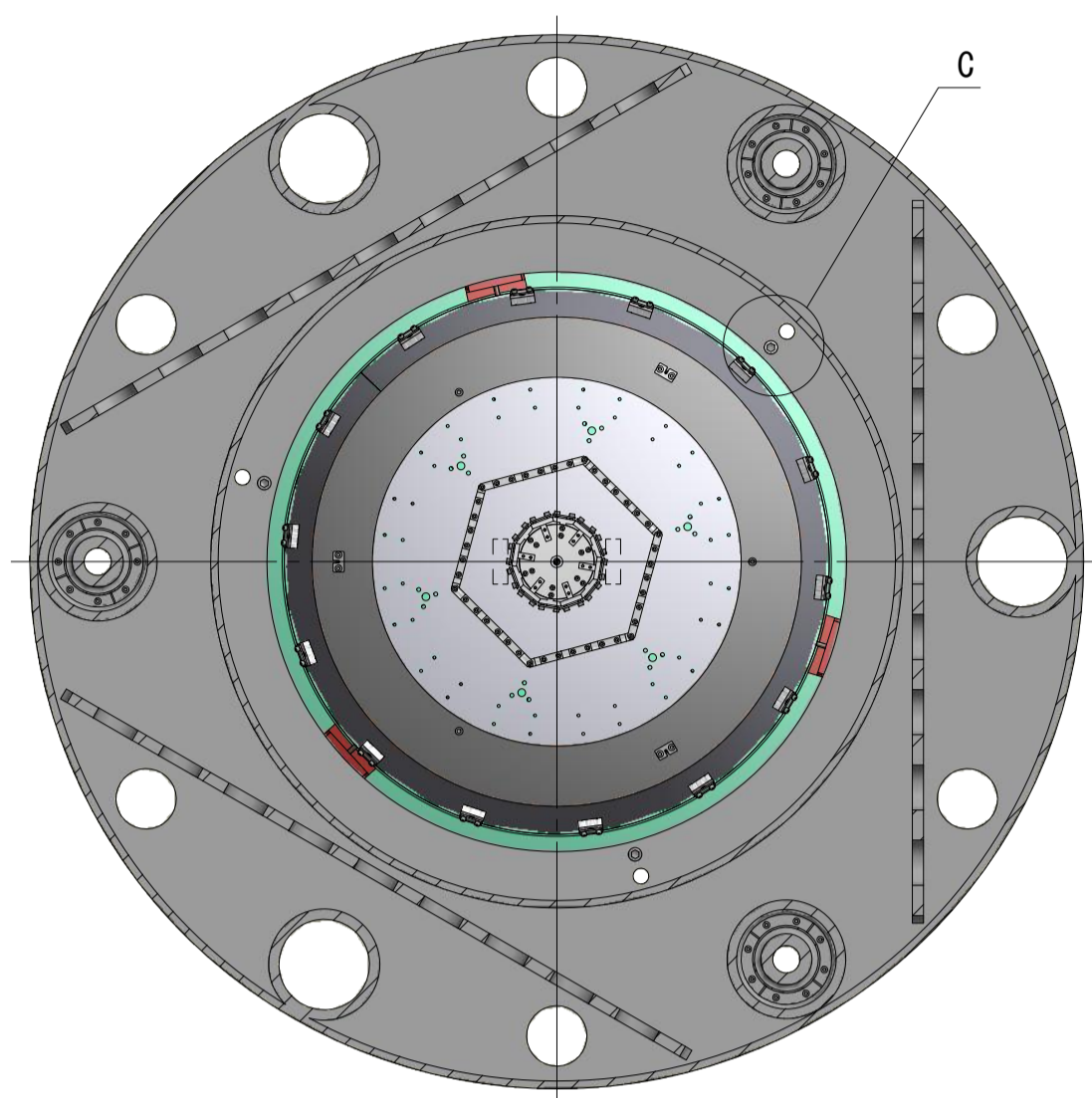
D D

C C

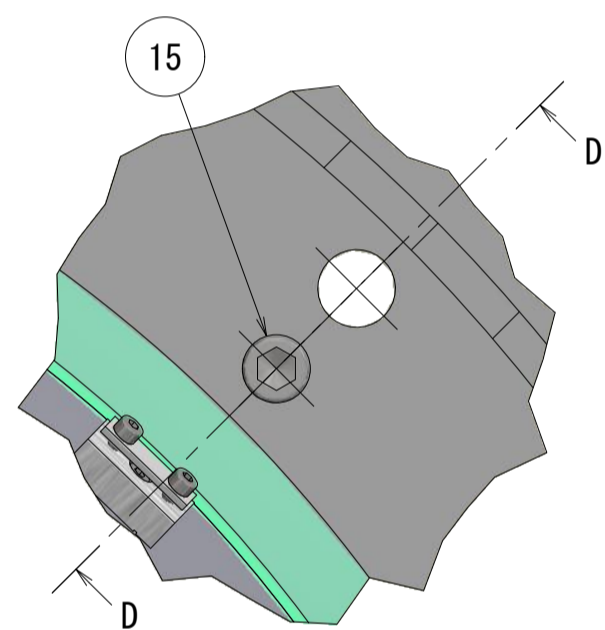
B B

A A

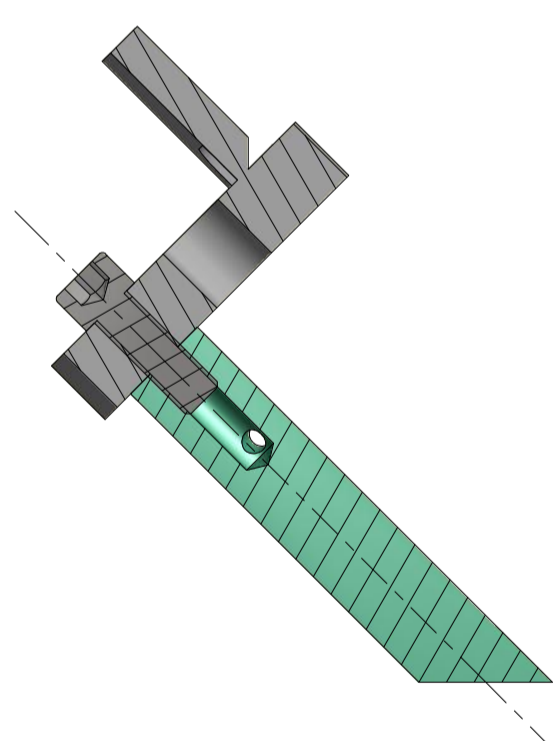
B-B (1 : 10)



C (1 : 2)



D-D (1 : 2)



Unless otherwise specified:
 All dimensions are in millimeters (mm).
 Tolerances: JIS B 0419-mK
 Machining finish: Ra25
 Edge breaks: 0.2x45°

Material			Project	
FINISH			KAGRA	
Source			Chain SR3.iam	
Title			Chain SR3	
Drawing No.			JGW-D1707397	
NAME			Rev.	
DATE			2	
Designed			Scale	
Drawn	hirata	2017/11/07	1 : 10	
Checked			A2	
Approved			2 / 2	

