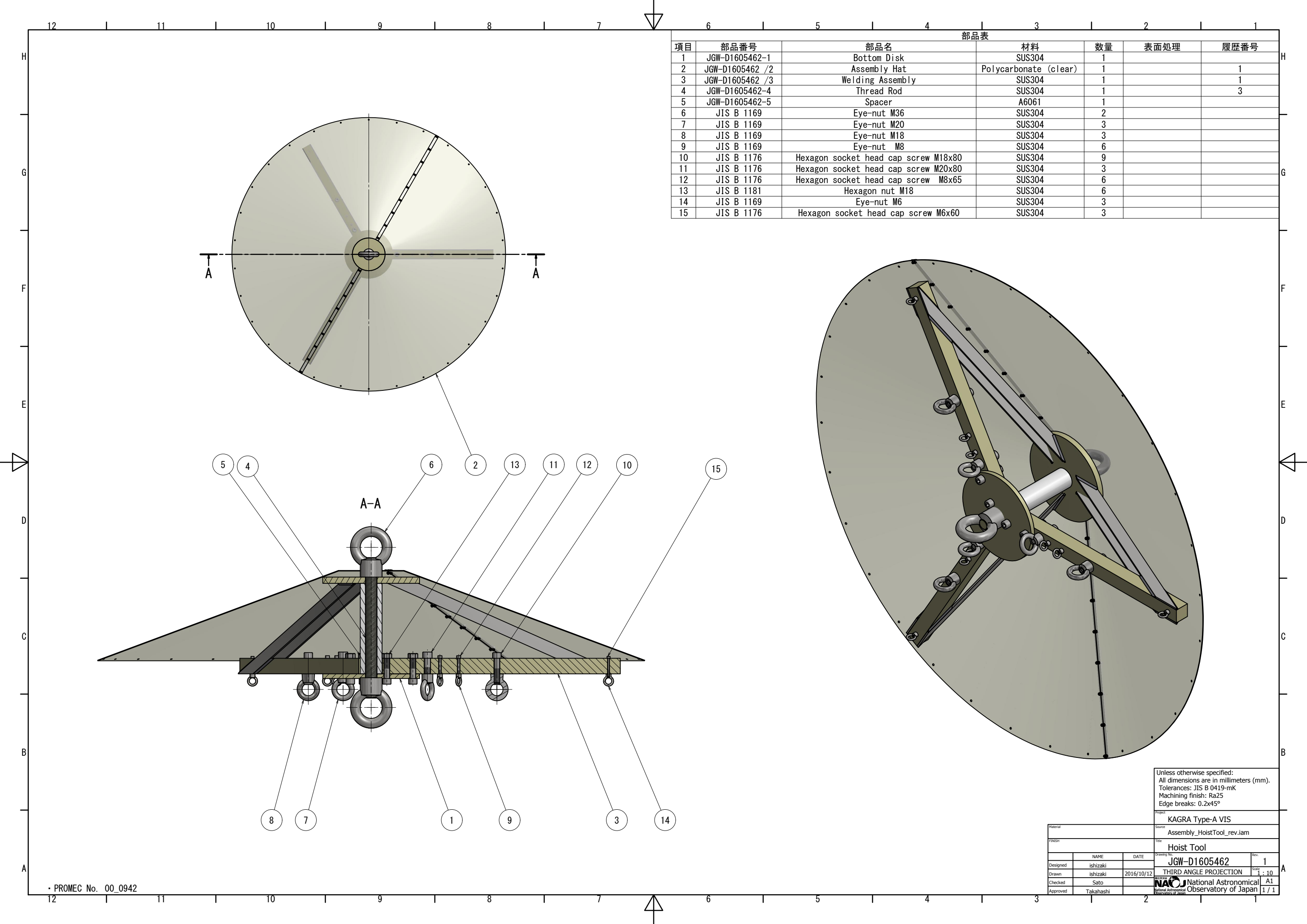
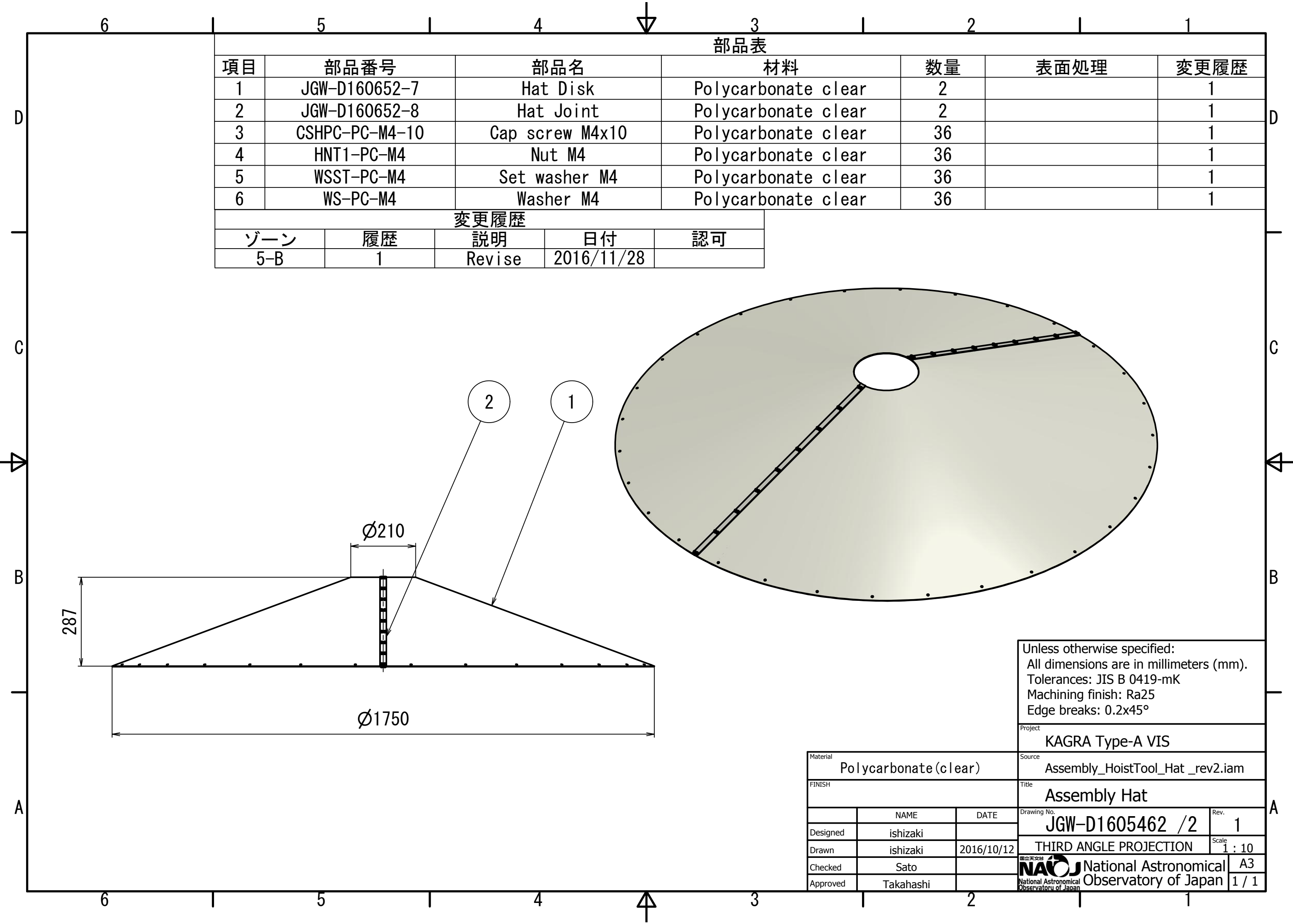


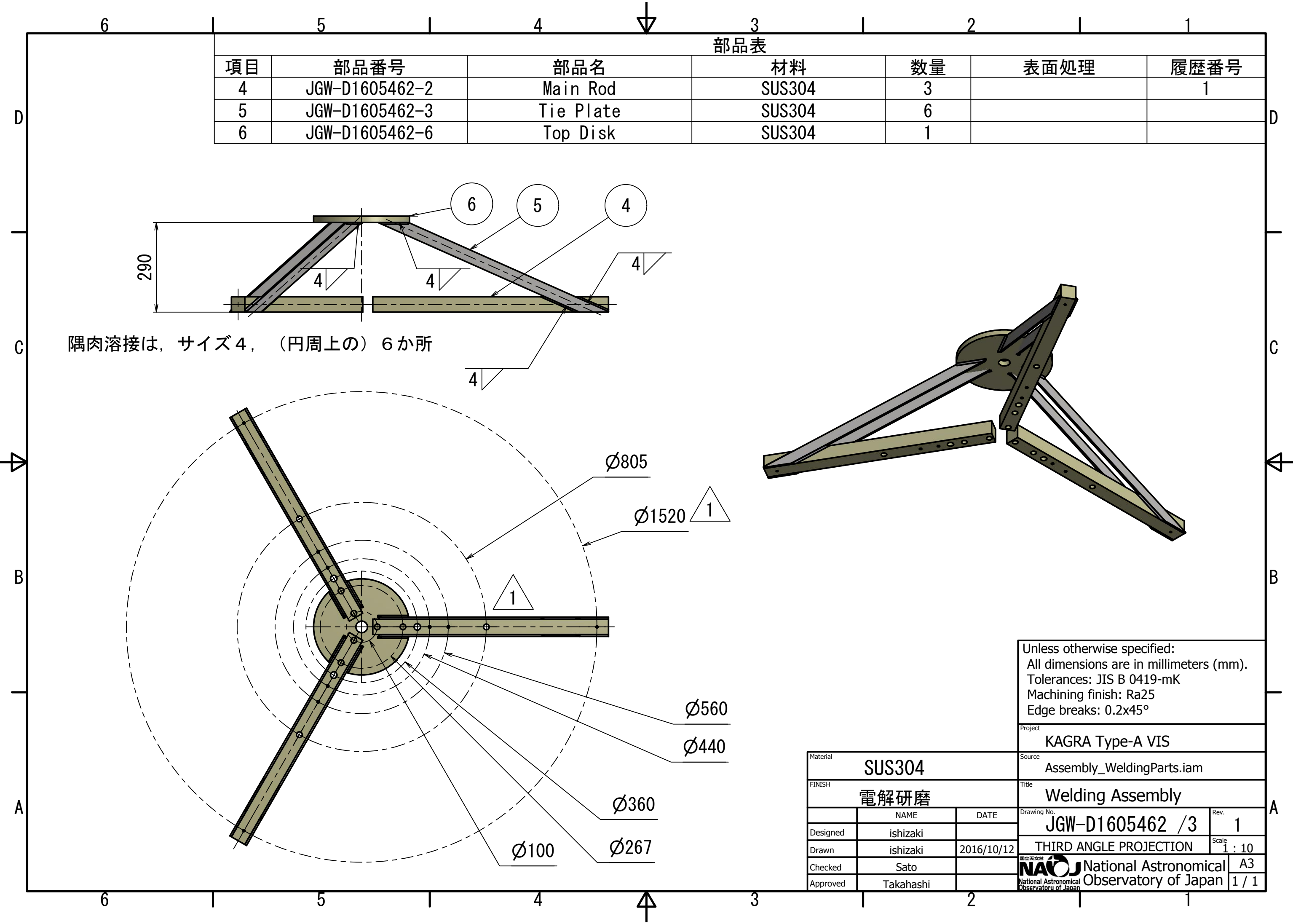


部品表						
項目	部品番号	部品名	材料	数量	表面处理	履歴番号
1	JGW-D1605462-1	Bottom Disk	SUS304	1		
2	JGW-D1605462 /2	Assembly Hat	Polycarbonate (clear)	1		1
3	JGW-D1605462 /3	Welding Assembly	SUS304	1		1
4	JGW-D1605462-4	Thread Rod	SUS304	1		3
5	JGW-D1605462-5	Spacer	A6061	1		
6	JIS B 1169	Eye-nut M36	SUS304	2		
7	JIS B 1169	Eye-nut M20	SUS304	3		
8	JIS B 1169	Eye-nut M18	SUS304	3		
9	JIS B 1169	Eye-nut M8	SUS304	6		
10	JIS B 1176	Hexagon socket head cap screw M18x80	SUS304	9		
11	JIS B 1176	Hexagon socket head cap screw M20x80	SUS304	3		
12	JIS B 1176	Hexagon socket head cap screw M8x65	SUS304	6		
13	JIS B 1181	Hexagon nut M18	SUS304	6		
14	JIS B 1169	Eye-nut M6	SUS304	3		
15	JIS B 1176	Hexagon socket head cap screw M6x60	SUS304	3		

Unless otherwise specified:
All dimensions are in millimeters (mm).
Tolerances: JIS B 0419-mK
Machining finish: Ra25
Edge breaks: 0.2x45°

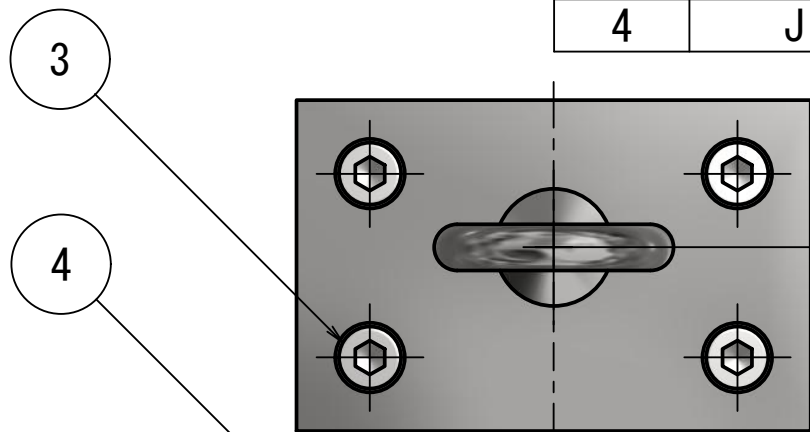
Project			KAGRA Type-A VIS	
Material			Source	
FINISH			Title	
			Hoist Tool	
Designed			JGW-D1605462	
Drawn			THIRD ANGLE PROJECTION	
Checked			Scale	
Approved			1 : 10	
			A1	
			1 / 1	



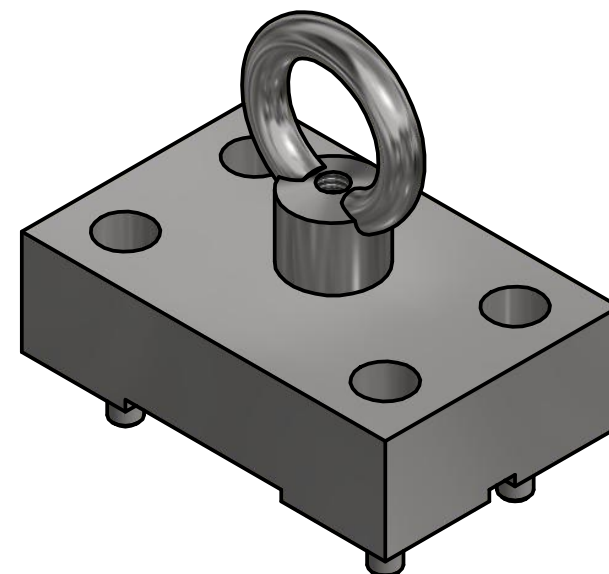
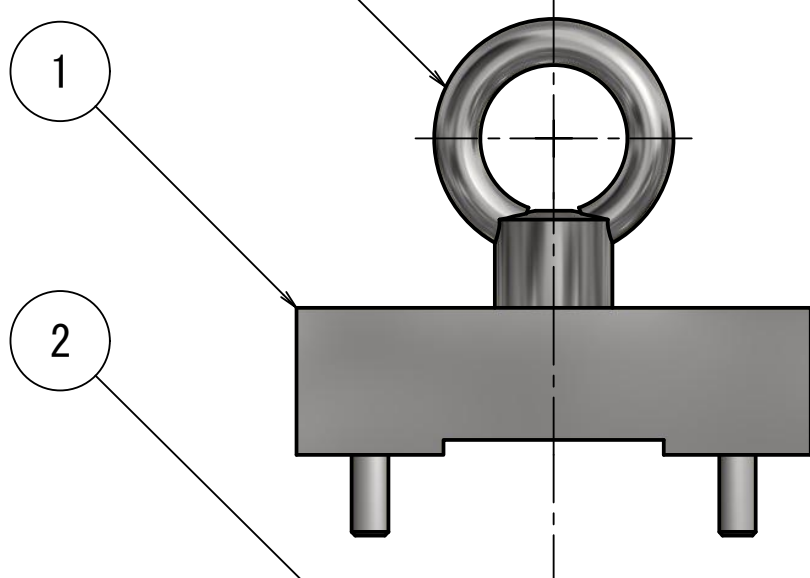


部品表 (1 set分)						
項目	部品番号	部品名	数量	材料	表面処理	履歴番号
1	JGW-D1605462-9	Anchor Plate for SF	1	SUS304		△2
2	JIS B 1176	Hexagon socket head cap screw M6x20	1	SUS304		
3	JIS B 1176	Hexagon socket head cap screw M5x16	4	SUS304		
4	JIS B 1169	Eye-nut M6	1	SUS304		

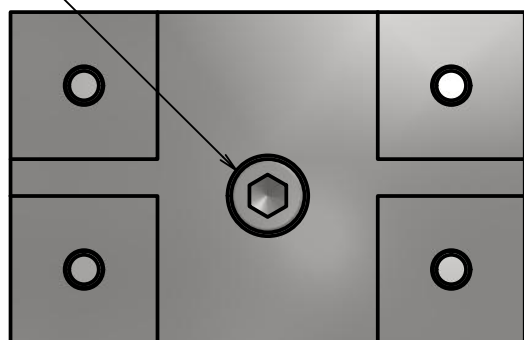
変更履歴		
履歴	説明	日付
2	材料変更	2017/02/21



Standard Filterの中心から220



3 setで1組



Unless otherwise specified:
All dimensions are in millimeters (mm).
Tolerances: JIS B 0419-mK
Machining finish: Ra25
Edge breaks: 0.2x45°

Project		KAGRA Type-A VIS	
Source		Assembly_SF_hangingJig.iam	
Title		SF hanging jig	
Drawing No.		JGW-D1605462 /4	Rev. 2
THIRD ANGLE PROJECTION		Scale 1 : 1	
National Astronomical Observatory of Japan		A3	
1 / 1			

Material	SUS304	
FINISH	電解研磨	
	NAME	DATE
Designed	ishizaki	
Drawn	ishizaki	2017/08/16
Checked	Sato	
Approved	Takahashi	