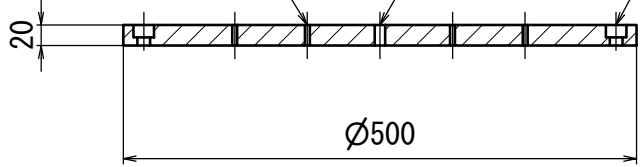


65-M6x1 - 6H 貫通

M12x1.75 - 6H 貫通

4-Ø12.5 キリ, Ø20 ざぐりの深さ 12



Ø500

A-A

Unless otherwise specified:
 All dimensions are in millimeters (mm).
 Tolerances: JIS B 0419-mK
 Machining finish: Ra25
 Edge breaks: 0.2x45°

Project
 KAGRA Type-A VIS

Material
 SUS304

Source
 Part_DummyWeight_Base1.ipt

FINISH	電解研磨	
Designed	ishizaki	DATE
Drawn	ishizaki	2016/08/08
Checked	Sato	
Approved	Takahashi	

Title
 Dummy Weight Base 1

Drawing No.
 JGW-D1605461-1

Rev.
 1

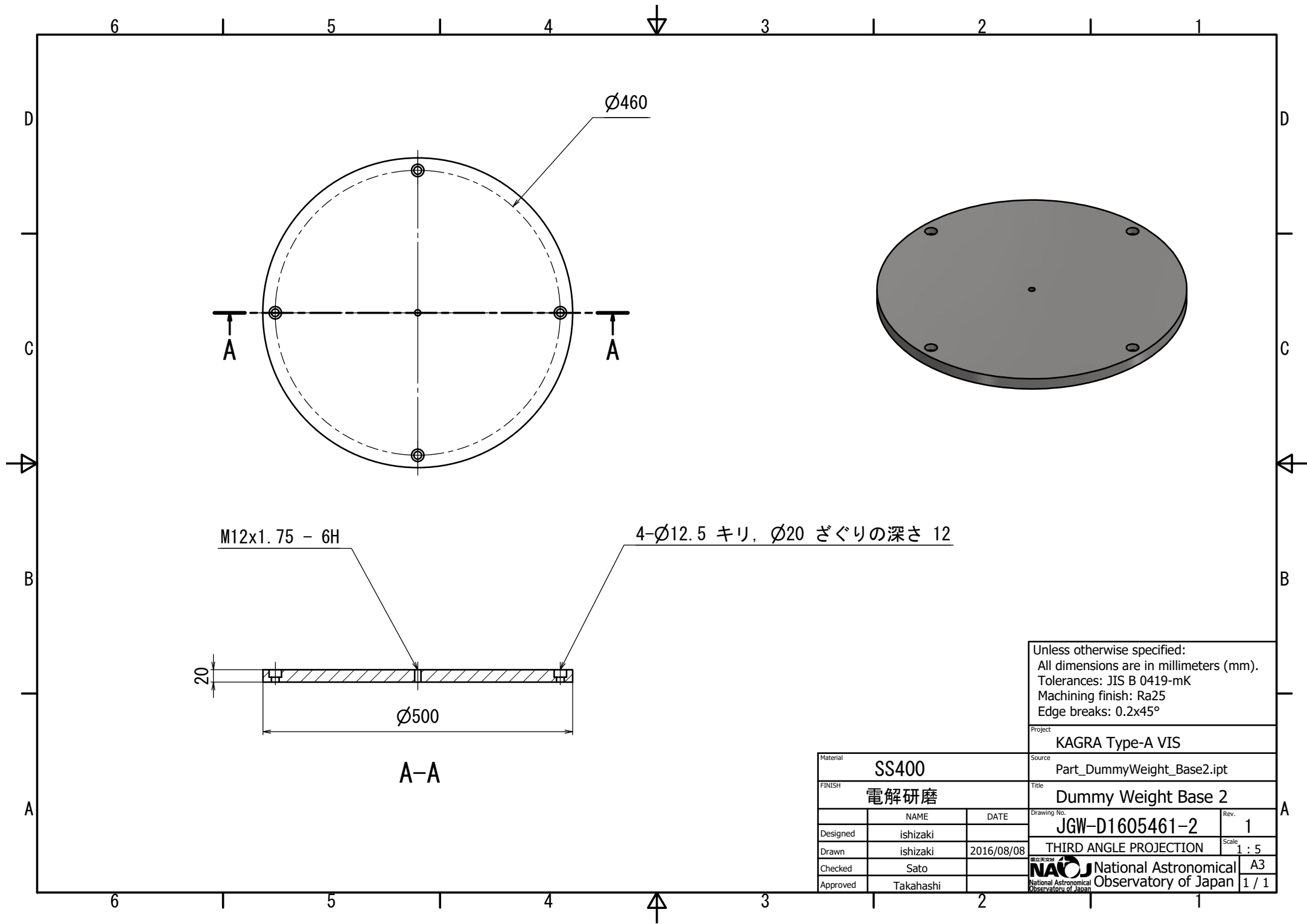
Scale
 1 : 5

THIRD ANGLE PROJECTION

Sheet No.
 A3

1 / 1





Ø460

M12x1.75 - 6H

4-Ø12.5 キリ, Ø20 ざぐりの深さ 12

20

Ø500

A-A

Unless otherwise specified:
 All dimensions are in millimeters (mm).
 Tolerances: JIS B 0419-mK
 Machining finish: Ra25
 Edge breaks: 0.2x45°

Project
 KAGRA Type-A VIS

Material	SS400	
FINISH	電解研磨	
Designed	ishizaki	
Drawn	ishizaki	2016/08/08
Checked	Sato	
Approved	Takahashi	

Source
 Part_DummyWeight_Base2.ipt

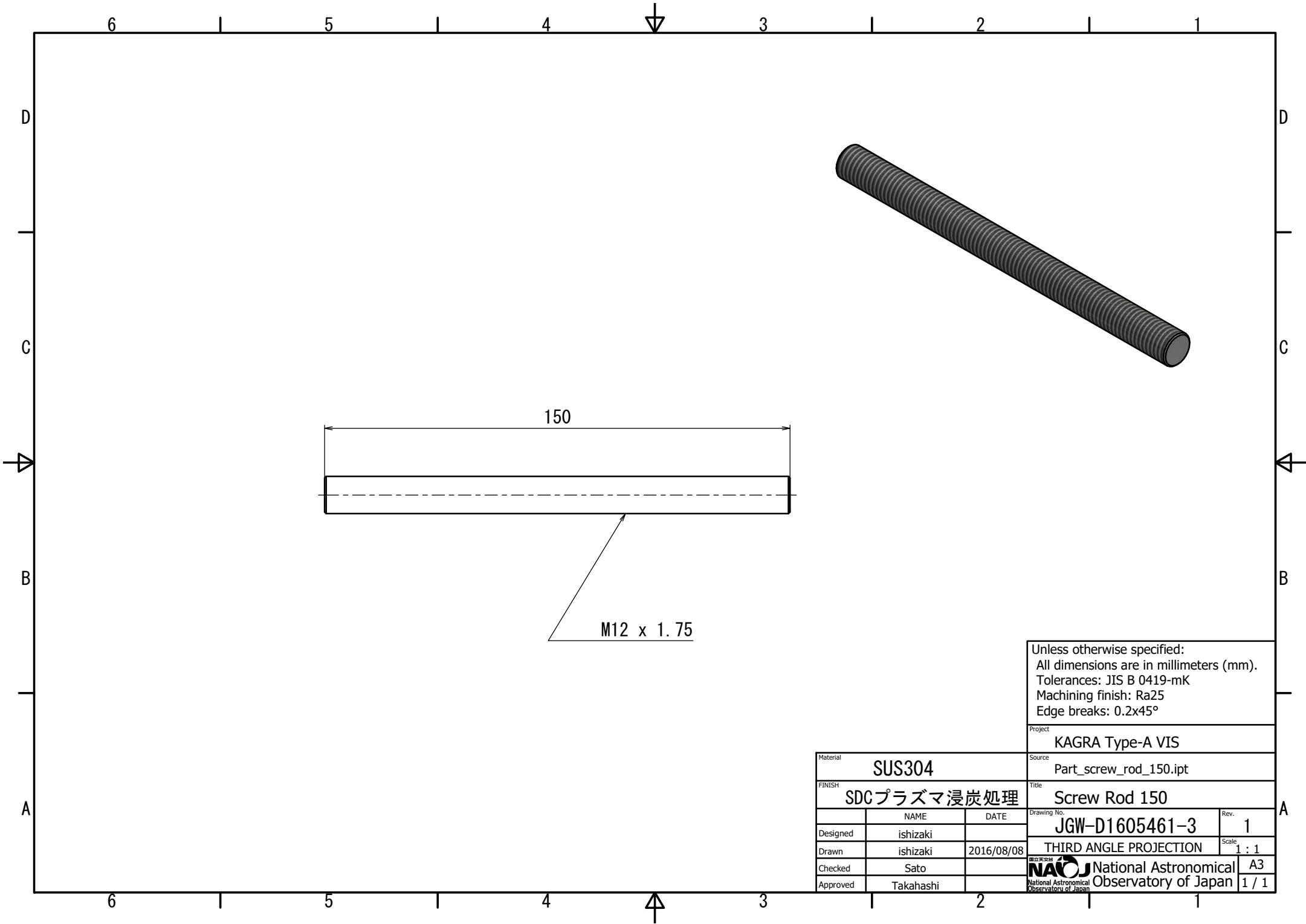
Title
 Dummy Weight Base 2

Drawing No.
 JGW-D1605461-2

THIRD ANGLE PROJECTION

Rev. 1
 Scale 1 : 5
 A3
 National Astronomical Observatory of Japan

1 / 1



Unless otherwise specified:
 All dimensions are in millimeters (mm).
 Tolerances: JIS B 0419-mK
 Machining finish: Ra25
 Edge breaks: 0.2x45°

Project
 KAGRA Type-A VIS

Material	SUS304	
FINISH	SDCプラズマ浸炭処理	
Designed	ishizaki	
Drawn	ishizaki	2016/08/08
Checked	Sato	
Approved	Takahashi	

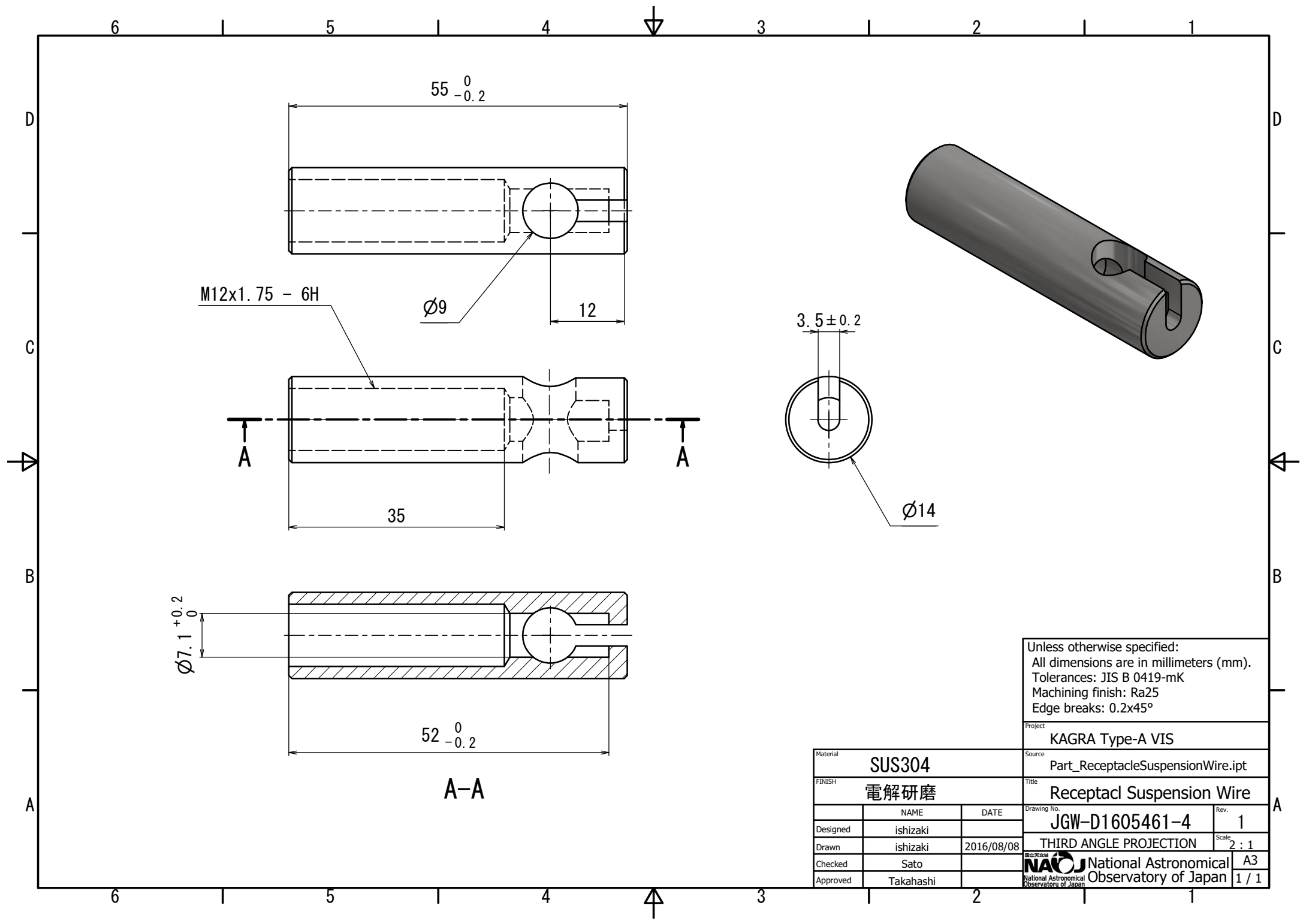
Source
 Part_screw_rod_150.ipt

Title
 Screw Rod 150

Drawing No. JGW-D1605461-3
 Rev. 1

THIRD ANGLE PROJECTION
 Scale 1 : 1
 A3
 1 / 1





Unless otherwise specified:
 All dimensions are in millimeters (mm).
 Tolerances: JIS B 0419-mK
 Machining finish: Ra25
 Edge breaks: 0.2x45°

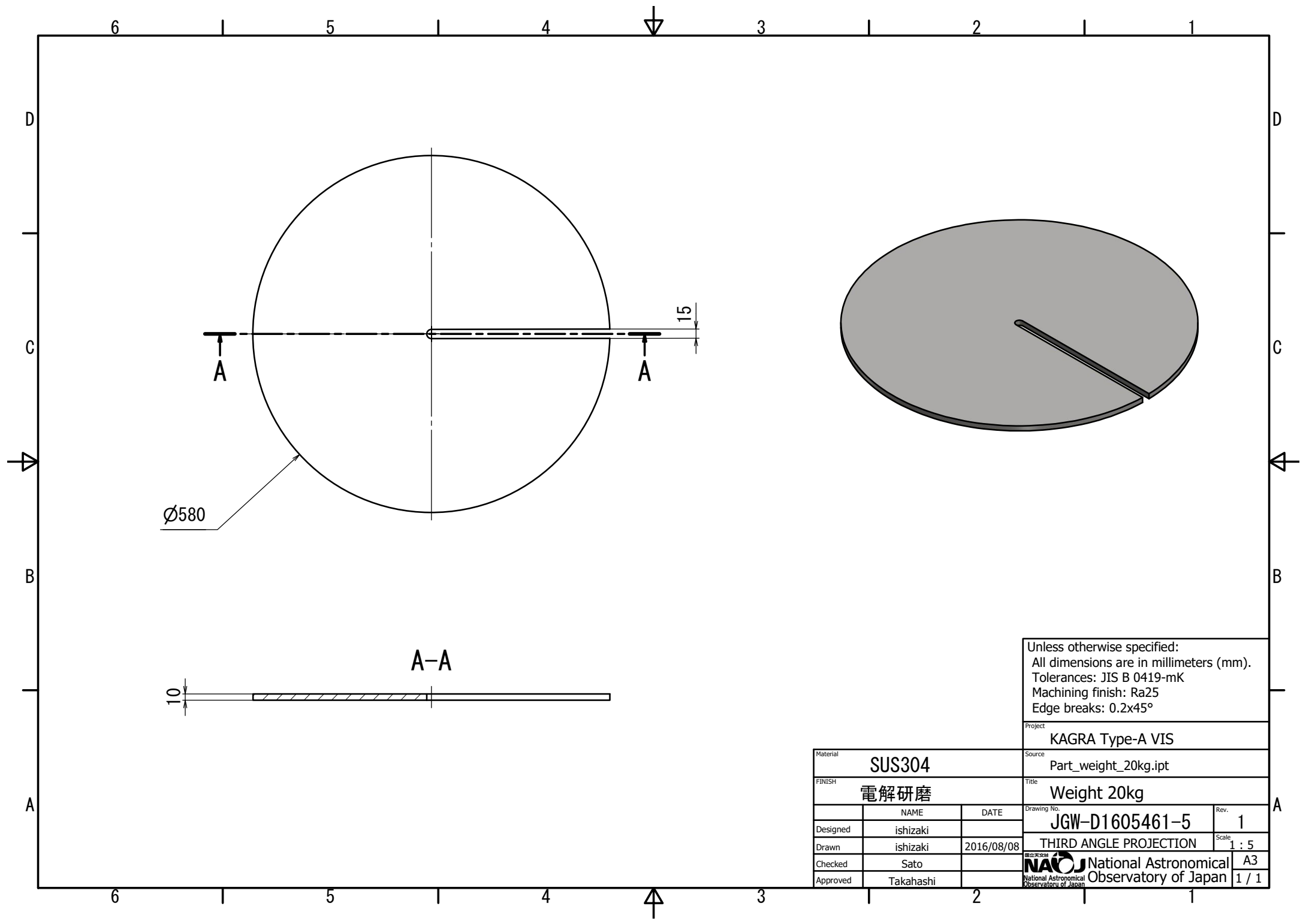
Project
 KAGRA Type-A VIS

Material
 SUS304

Source
 Part_ReceptacleSuspensionWire.ipt

FINISH	電解研磨	
NAME	ishizaki	DATE
Designed	ishizaki	
Drawn	ishizaki	2016/08/08
Checked	Sato	
Approved	Takahashi	

Title	Receptacle Suspension Wire	
Drawing No.	JGW-D1605461-4	Rev. 1
THIRD ANGLE PROJECTION	Scale	2 : 1
		A3
		1 / 1



Ø580

15

10

A-A

Unless otherwise specified:
 All dimensions are in millimeters (mm).
 Tolerances: JIS B 0419-mK
 Machining finish: Ra25
 Edge breaks: 0.2x45°

Project
 KAGRA Type-A VIS

Material	SUS304	
FINISH	電解研磨	
Designed	ishizaki	DATE
Drawn	ishizaki	2016/08/08
Checked	Sato	
Approved	Takahashi	

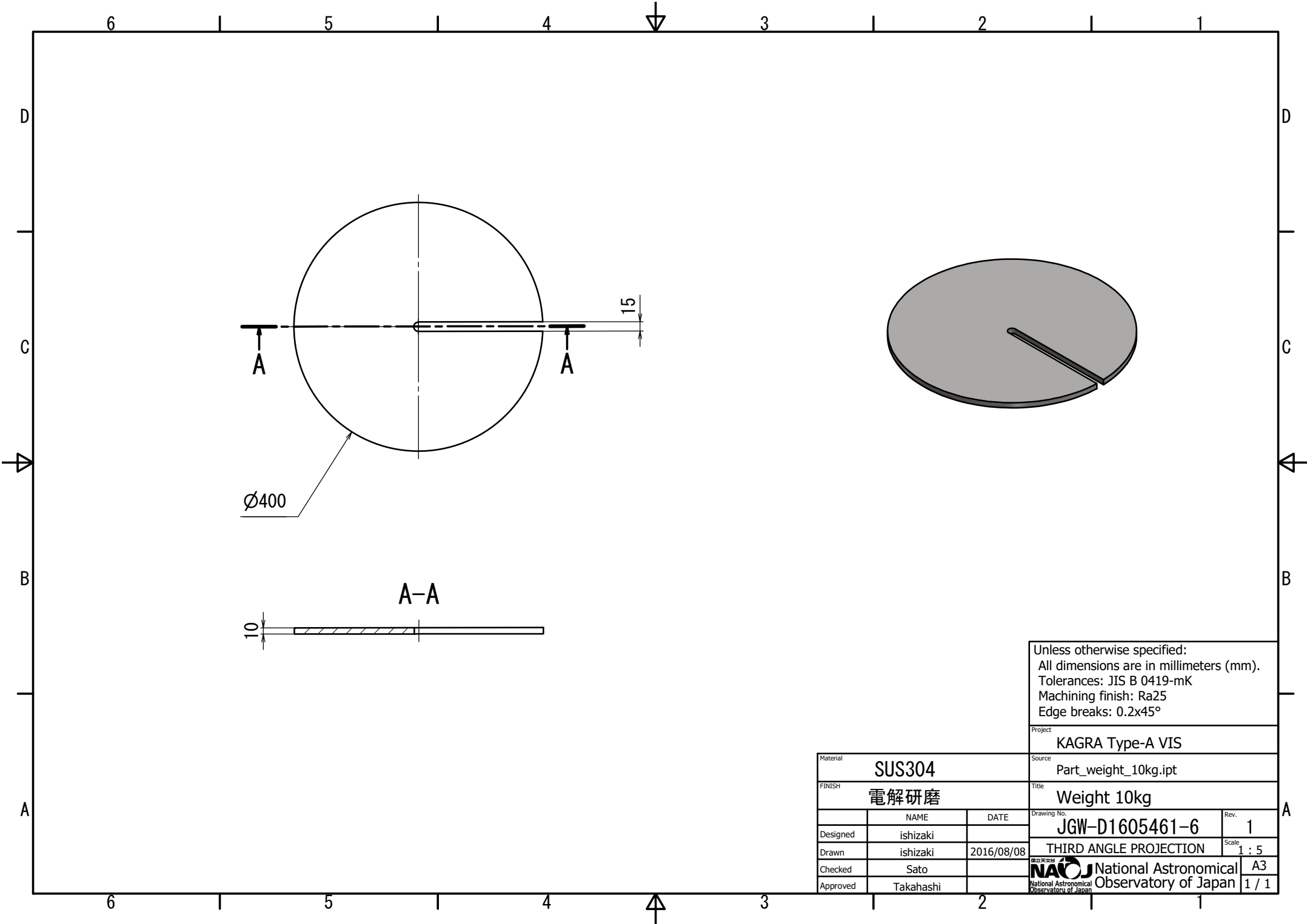
Source
 Part_weight_20kg.ipt

Title
 Weight 20kg

Drawing No.	Rev.
JGW-D1605461-5	1
THIRD ANGLE PROJECTION	Scale 1 : 5

 National Astronomical
 Observatory of Japan

A3
1 / 1



Ø400

15

10

A-A

Unless otherwise specified:
 All dimensions are in millimeters (mm).
 Tolerances: JIS B 0419-mK
 Machining finish: Ra25
 Edge breaks: 0.2x45°

Project
 KAGRA Type-A VIS

Material	SUS304	
FINISH	電解研磨	
Designed	ishizaki	
Drawn	ishizaki	2016/08/08
Checked	Sato	
Approved	Takahashi	

Source
 Part_weight_10kg.ipt

Title
 Weight 10kg

Drawing No.
 JGW-D1605461-6

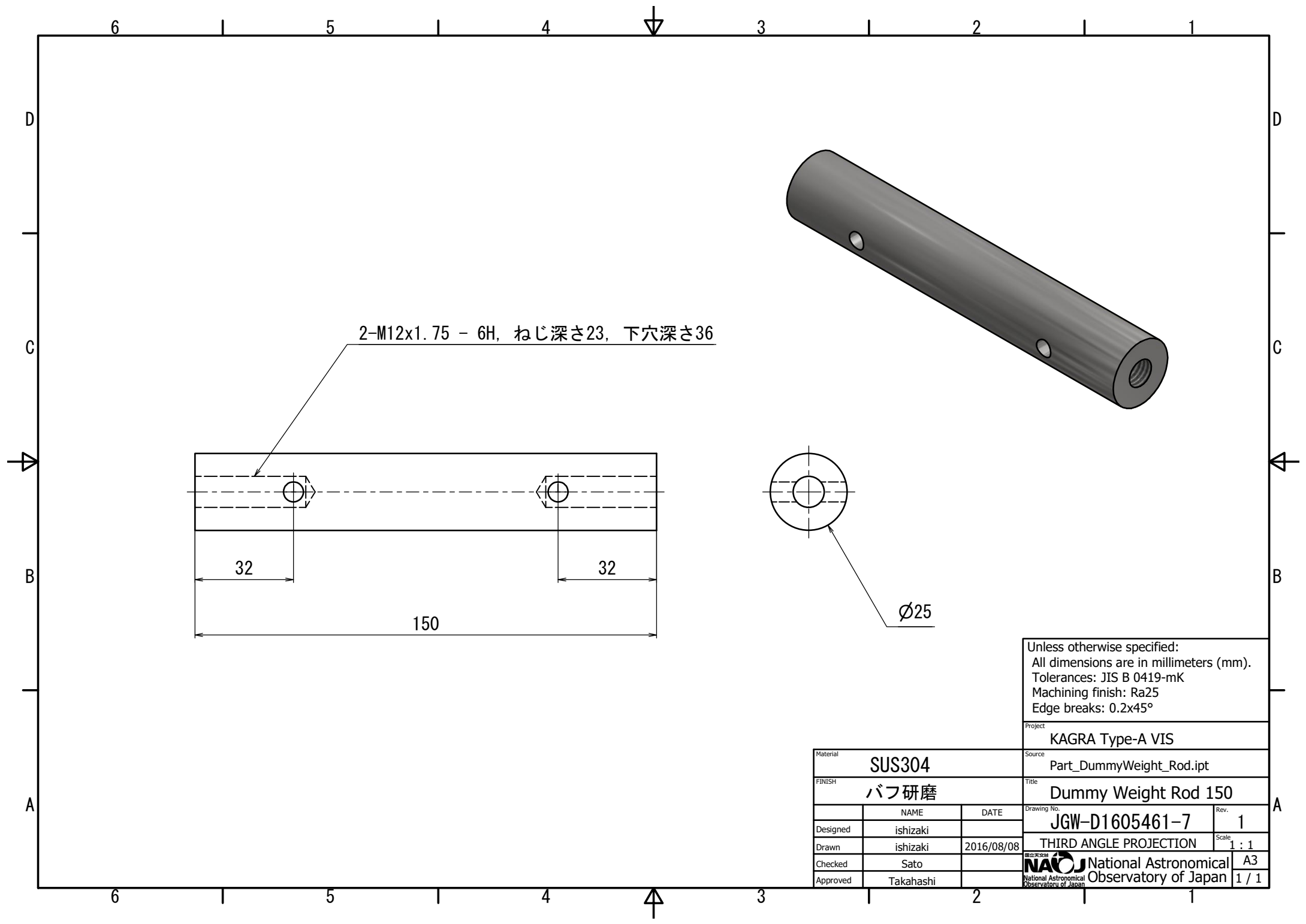
Rev.
 1

THIRD ANGLE PROJECTION

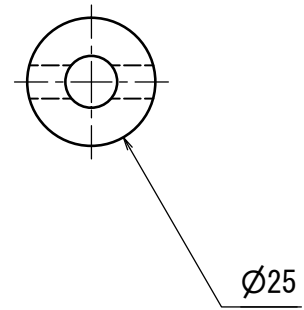
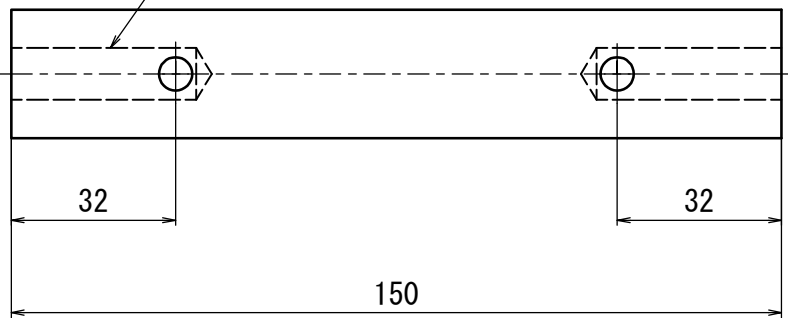
Scale
 1 : 5

NAOJ National Astronomical
 Observatory of Japan

A3
 1 / 1



2-M12x1.75 - 6H, ねじ深さ23, 下穴深さ36



Unless otherwise specified:
 All dimensions are in millimeters (mm).
 Tolerances: JIS B 0419-mK
 Machining finish: Ra25
 Edge breaks: 0.2x45°

Project
 KAGRA Type-A VIS

Material	SUS304	
FINISH	バフ研磨	
Designed	ishizaki	
Drawn	ishizaki	2016/08/08
Checked	Sato	
Approved	Takahashi	

Source
 Part_DummyWeight_Rod.ipt

Title
 Dummy Weight Rod 150

Drawing No. JGW-D1605461-7
 Rev. 1
 Scale 1 : 1

THIRD ANGLE PROJECTION
 A3
 National Astronomical Observatory of Japan
 1 / 1