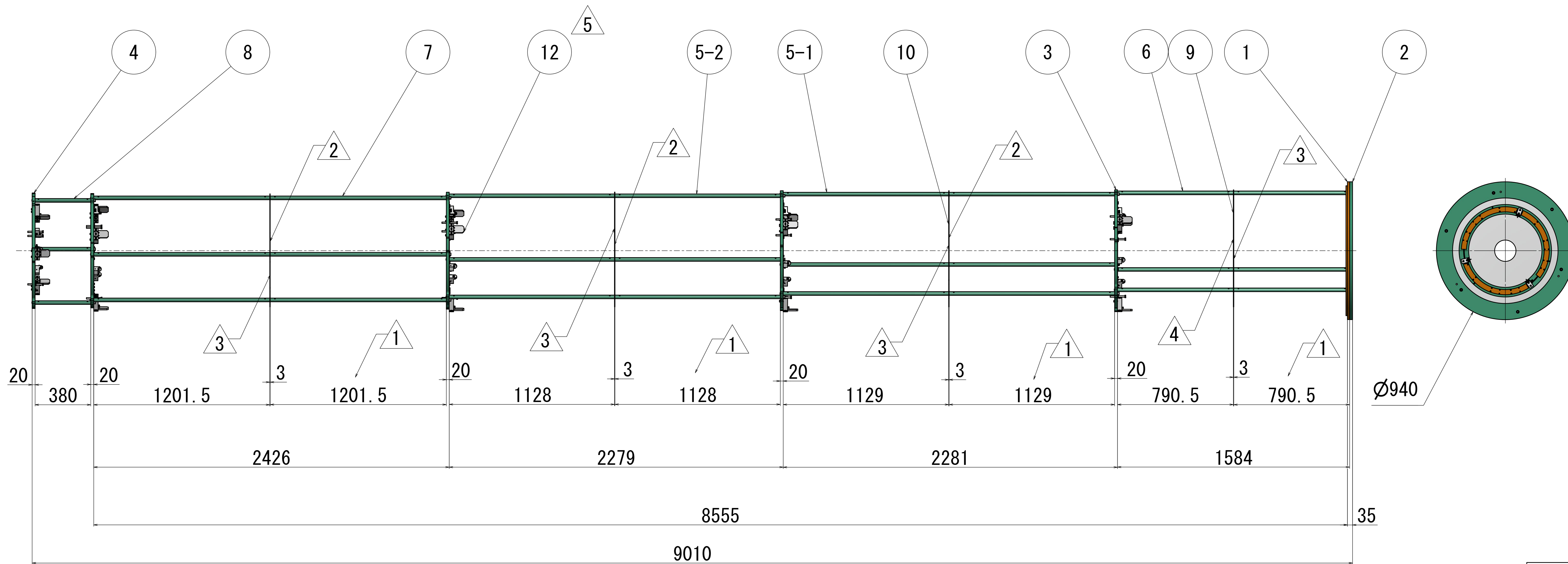


項目	部品番号	部品名	材料	数量	表面处理	履歴番号
1	JGW-D1605460-1	Frame Lock	SUD304	1	電解研磨	
2	JGW-D1605460-2	Top Ring Security Structure	SUS304	1	電解研磨	
3	JGW-D1605460-3	End Plate 1	SUS304	4	電解研磨	
4	JGW-D1605460-4	End Plate 2	SUS304	1	電解研磨	
5-1	JGW-D1605460-5-1	First Rod 1	SUS304	6	バフ研磨	1
5-2	JGW-D1605460-5-2	First Rod 2	SUS304	6	バフ研磨	1
6	JGW-D1605460-6	Second Rod	SUS304	6	バフ研磨	1
7	JGW-D1605460-7	Third Rod	SUS304	6	バフ研磨	1
8	JGW-D1605460-8	Fourth Rod	SUS304	3	バフ研磨	
9	JGW-D1605460-9-2	Heat Shield 1	A6061	1	化学研磨	2, 3, 4
10	JGW-D1605460-10-2	Heat Shield 2	A6061	3	化学研磨	2, 3
11	JGW-D1605460-11	Frame Rock Pin	SUS304	10		
12	JGW-D1605460-12	Assembly Stopper	A6061 (SUS304)	15	化学(電解)研磨	5

変更履歴		
履歴	説明	日付
1	寸法変更	2016/09/05
2	方孔追加	2016/10/04
3	切欠・円孔追加	2017/07/14
4	方孔削除	2017/07/25
2	差し換え	2017/07/25



Unless otherwise specified:
 All dimensions are in millimeters (mm).
 Tolerances: JIS B 0419-mK
 Machining finish: Ra25
 Edge breaks: 0.2x45°

KAGRA Type-A VIS	
Project	Assembly_new_EarthquakeStop_ITM
Part No.	JGW-D1605460
Rev.	5
Design	1shizaki
Drawn	1shizaki
Checked	
Approved	

THIRD ANGLE PROJECTION
 Scale: 1/10
 National Astronomical Observatory of Japan