

# Development of cryogenic payload for KAGRA I



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# *0. Abstract*

**Progress of development  
and near future plans  
of cryogenic payload  
(and cryostat and cryocooler unit)  
for KAGRA in the last half year**

# ***Contents***

- 1. Introduction***
- 2. Cryocooler unit***
- 3. Cryostat***
- 4. Cryogenic payload***
- 5. Summary***

# *1. Introduction*

**KAGRA :**

**2nd** generation interferometric  
gravitational wave detector in Japan

**Key features** of KAGRA project

**Silent underground site** (Kamioka) :

Small seismic motion

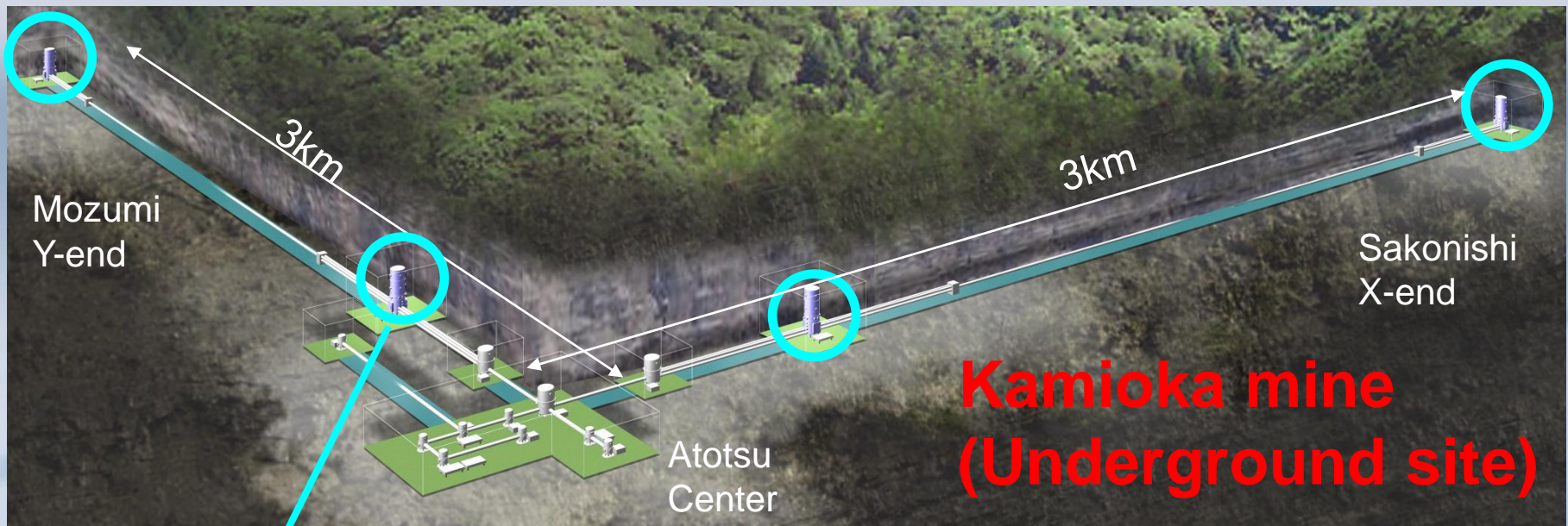
**Cryogenic system** : **Reduction of thermal noise**

and so on

# 1. Introduction

Schematic view of KAGRA interferometer

Four mirrors of **arm cavity** will be **cooled**.

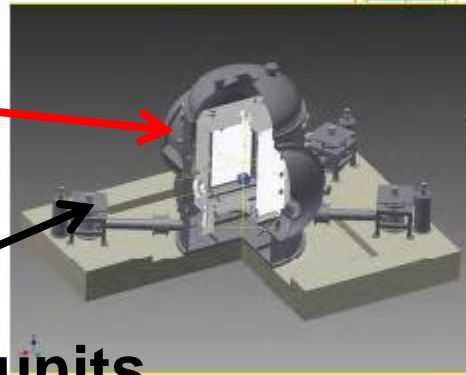


Vibration isolation system, Cryostat, Cryocooler unit,  
Cryogenic payload

# 1. Introduction

Outline of cryostat and cryocoolers

Cryostat

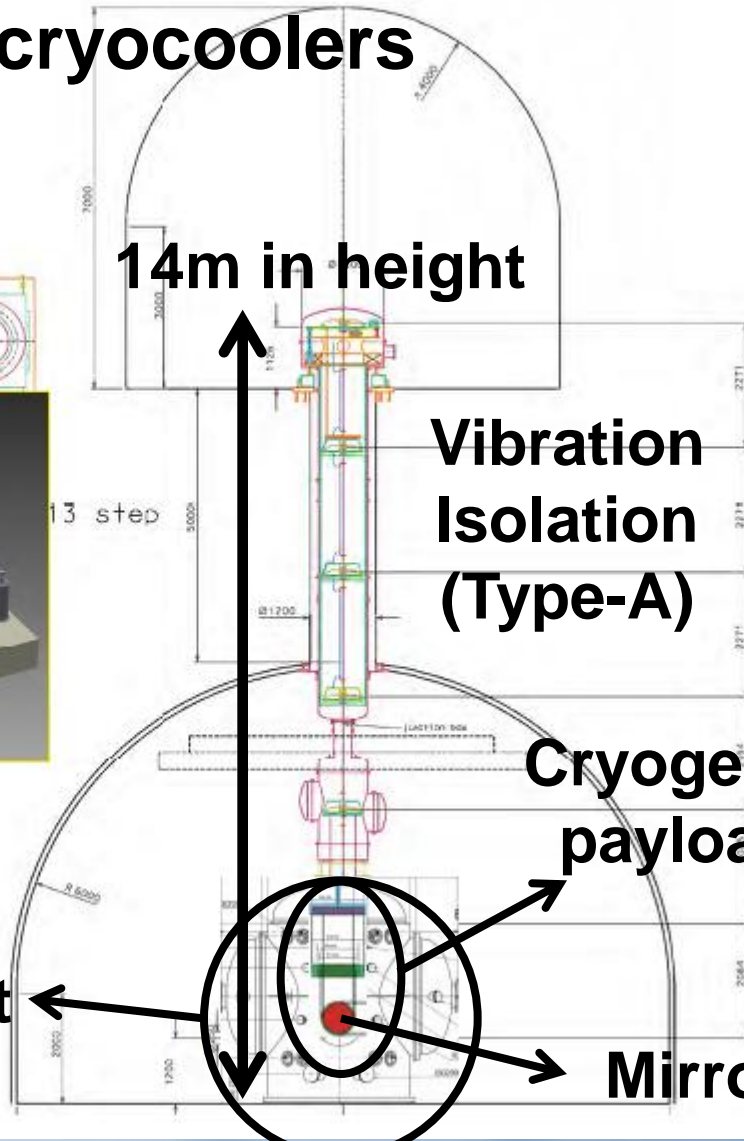


Cryostat  
PTC units

Cryostat

S.Koike

14m in height



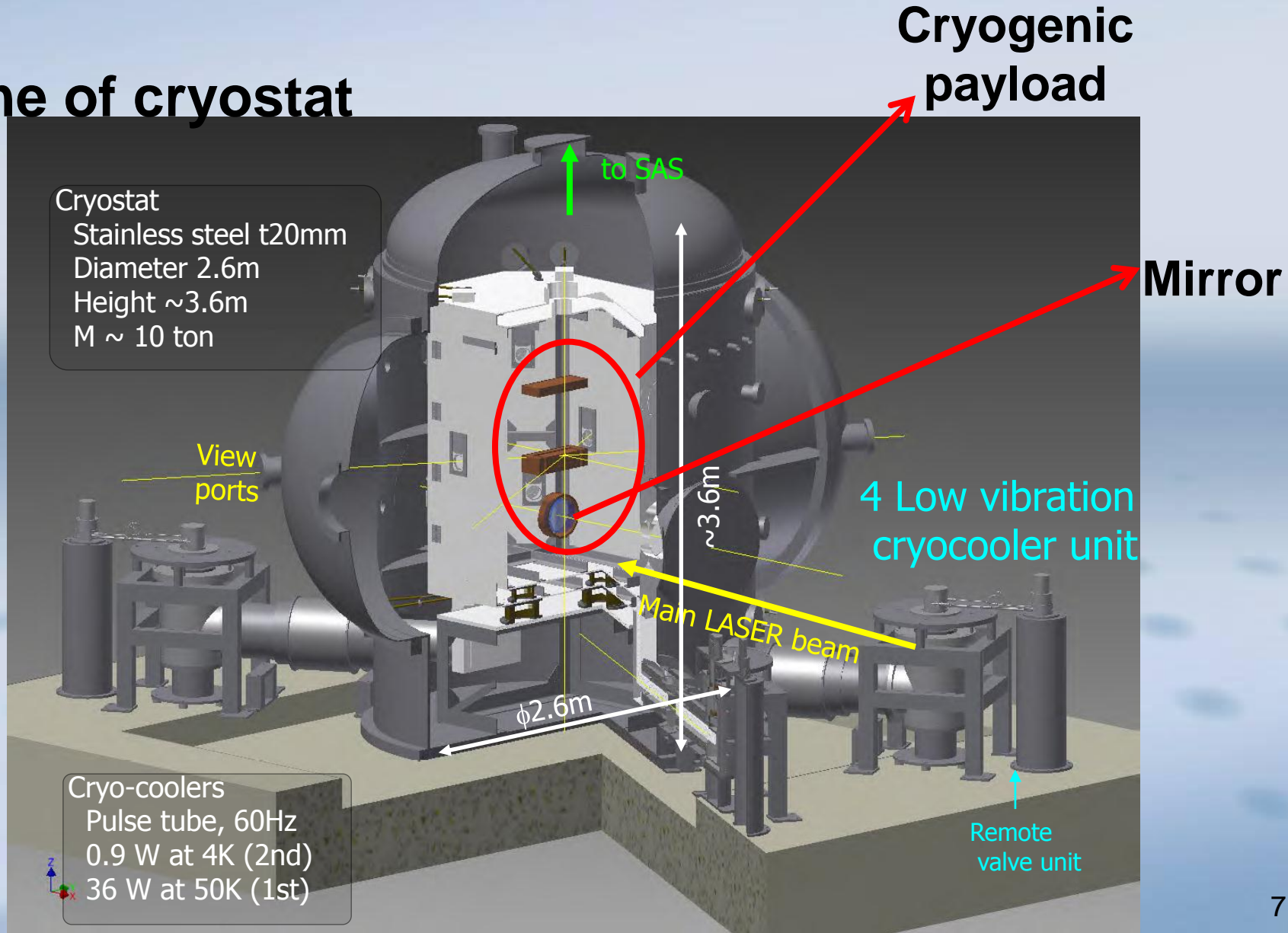
Vibration  
Isolation  
(Type-A)

Cryogenic  
payload

Mirror

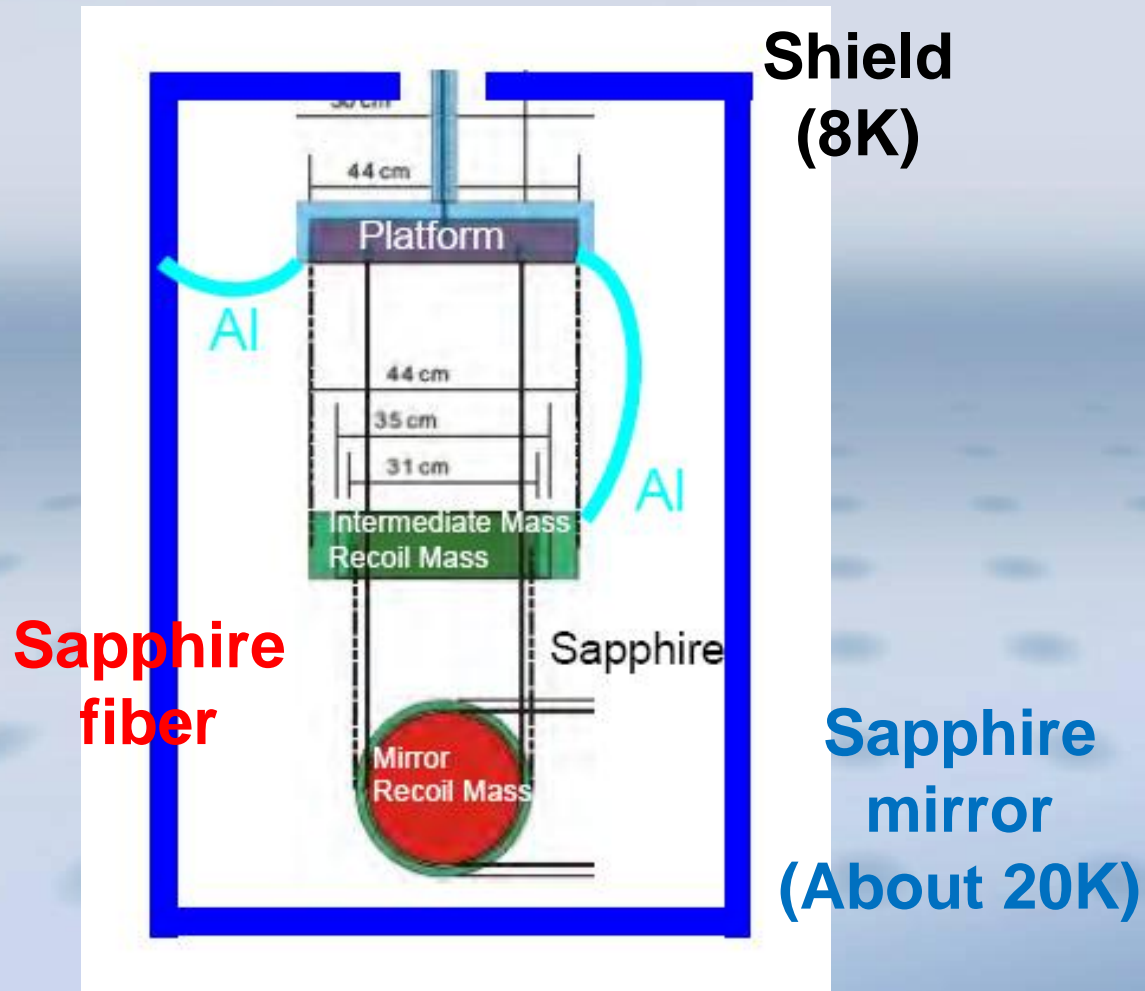
# 1. Introduction

## Outline of cryostat



# 1. Introduction

## Outline of cryogenic payload





# 2. Cryocooler unit

## 1. Outline

Class. Quantum Grav. 21 (2004) S1005–S1008

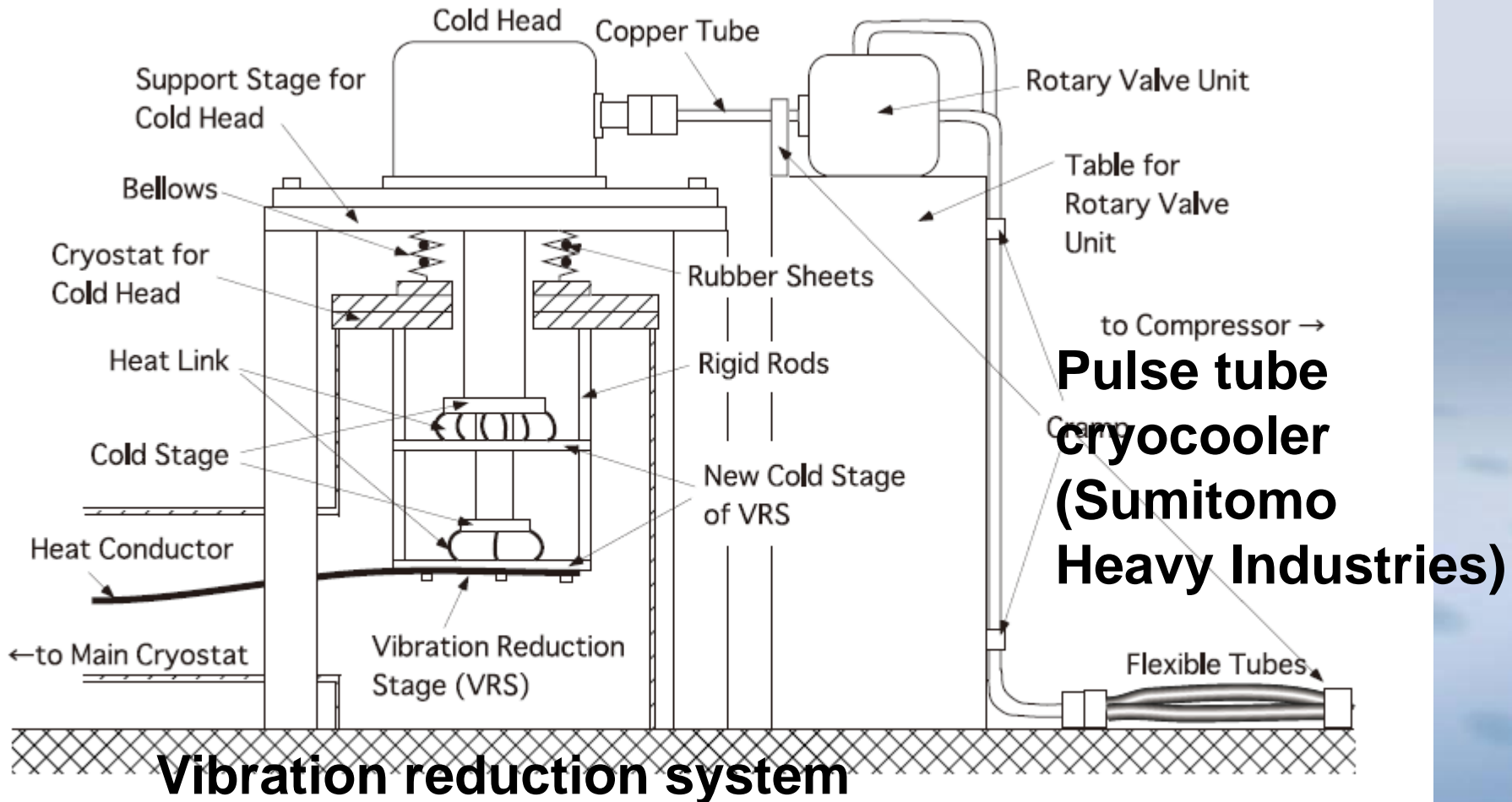
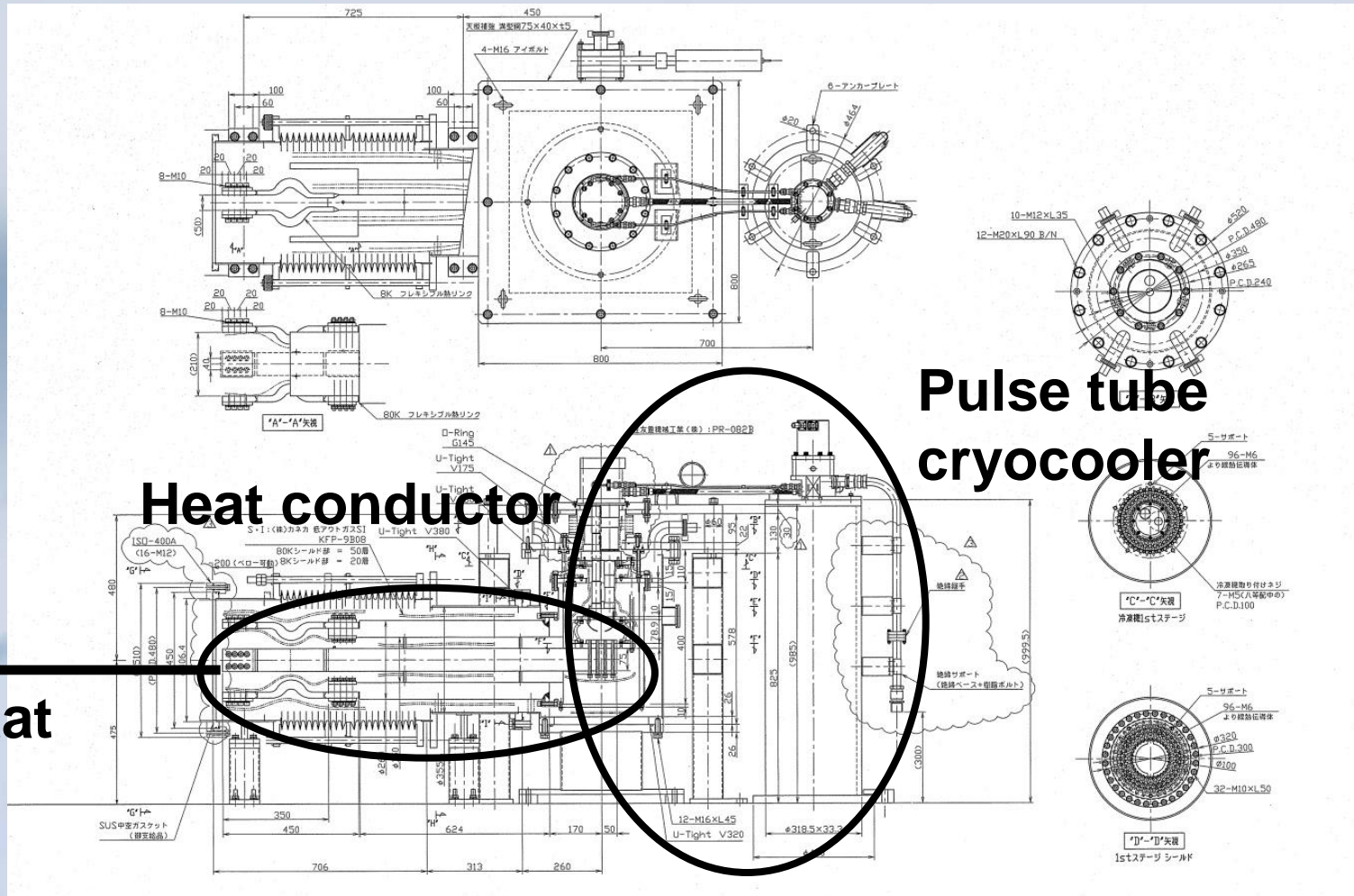


Figure 3. Vibration-reduction system we have been developing for the PT cryocooler.

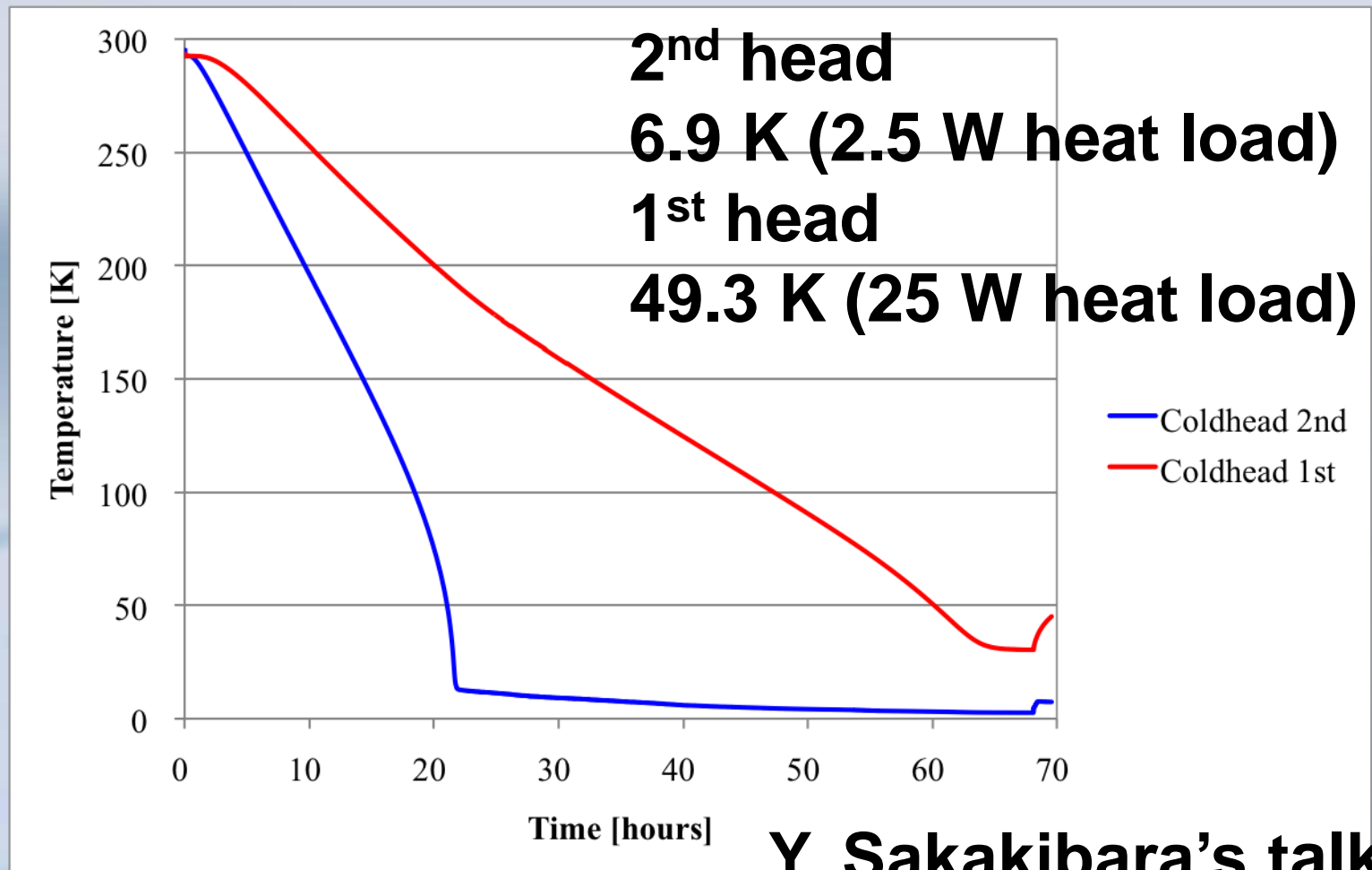
# 2. Cryocooler unit

## 2. Drawing by Jecc Torisha



## 2. Cryocooler unit

3. Cooling test : Cryocooler **works well.**



Y. Sakakibara's talk

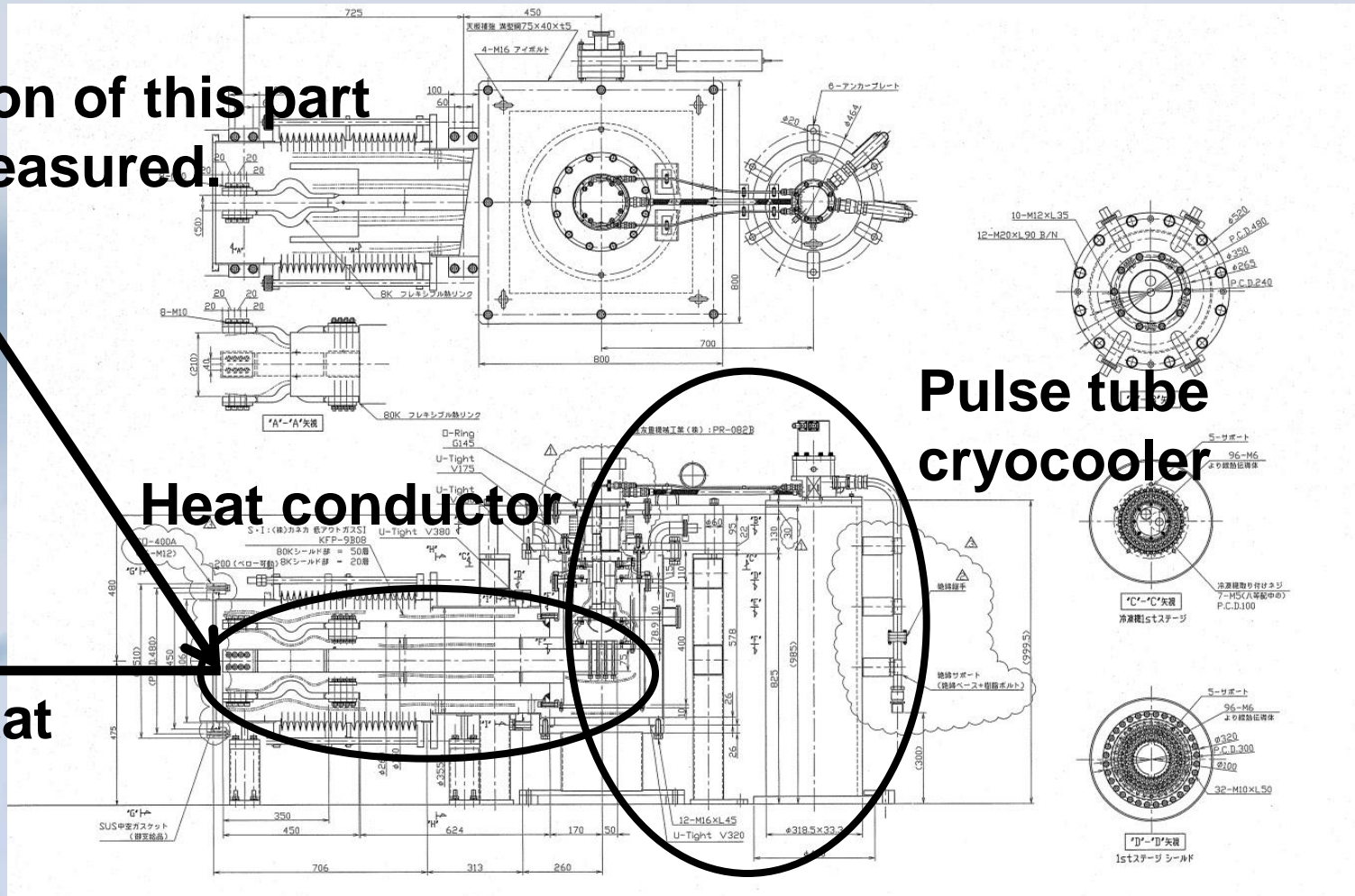
# 2. Cryocooler unit

## 4. Vibration measurement

Vibration of this part  
was measured.

Heat conductor

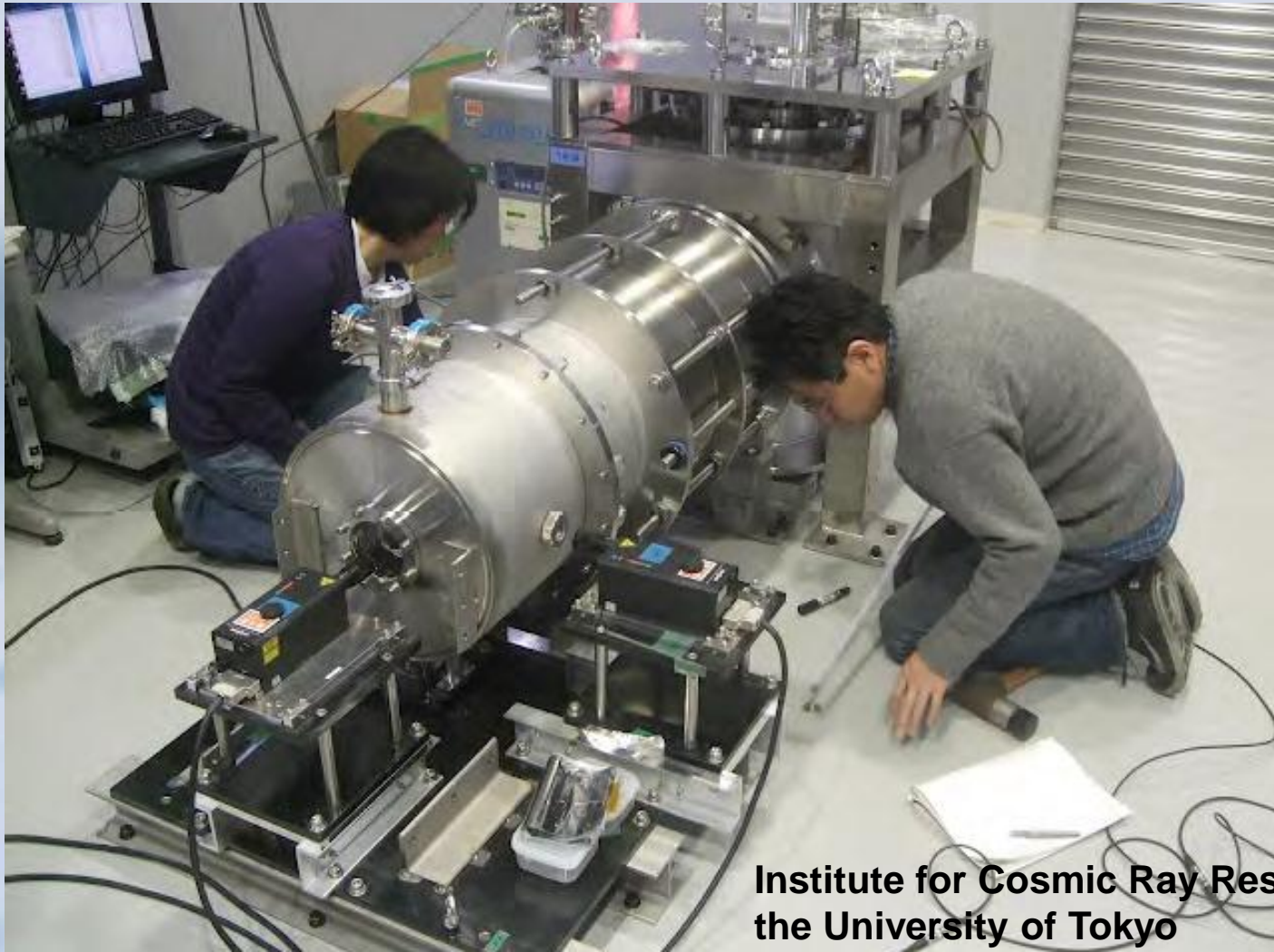
Cryostat



Pulse tube  
cryocooler

# 2. Cryocooler unit

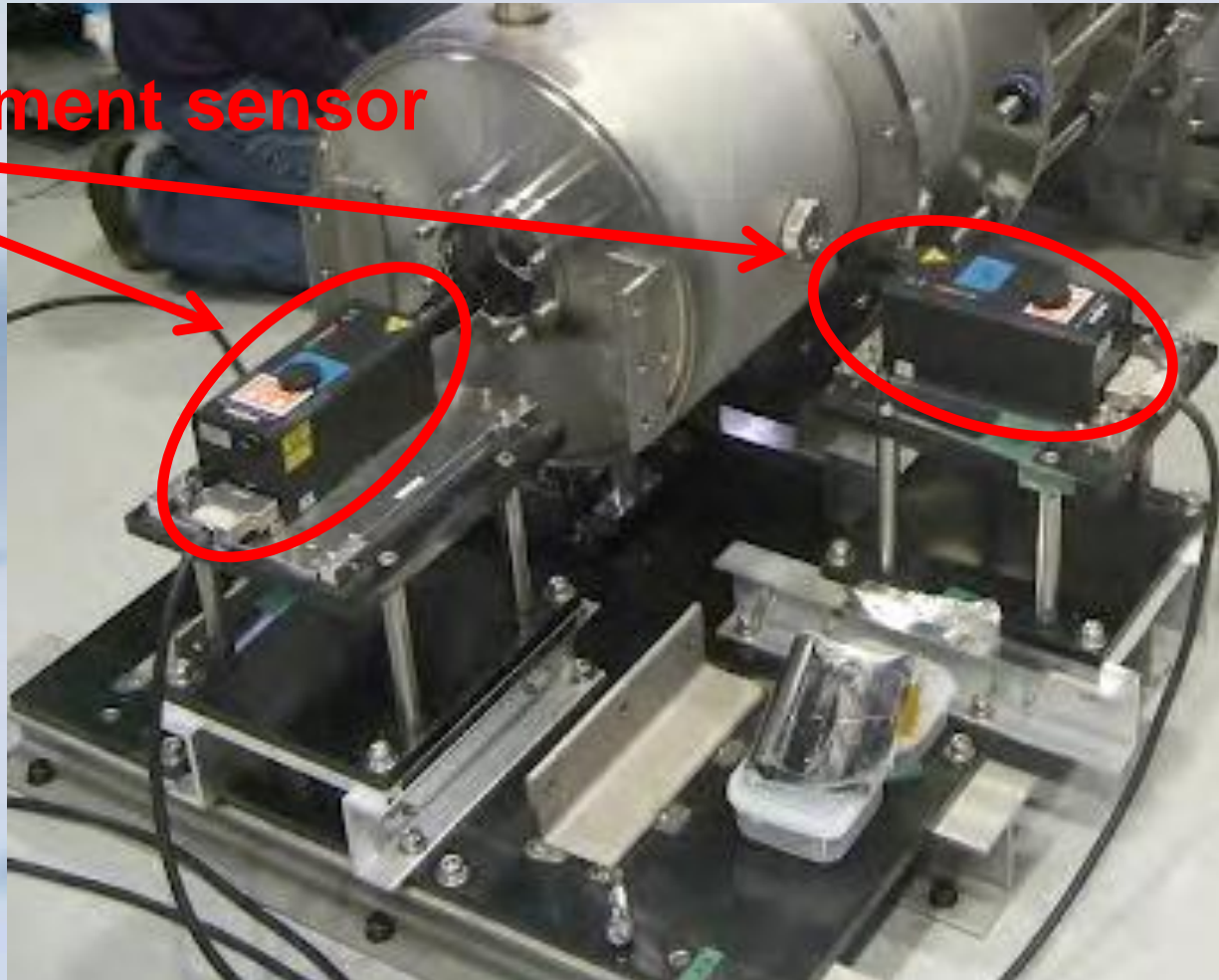
## 4. Vibration measurement



# 2. Cryocooler unit

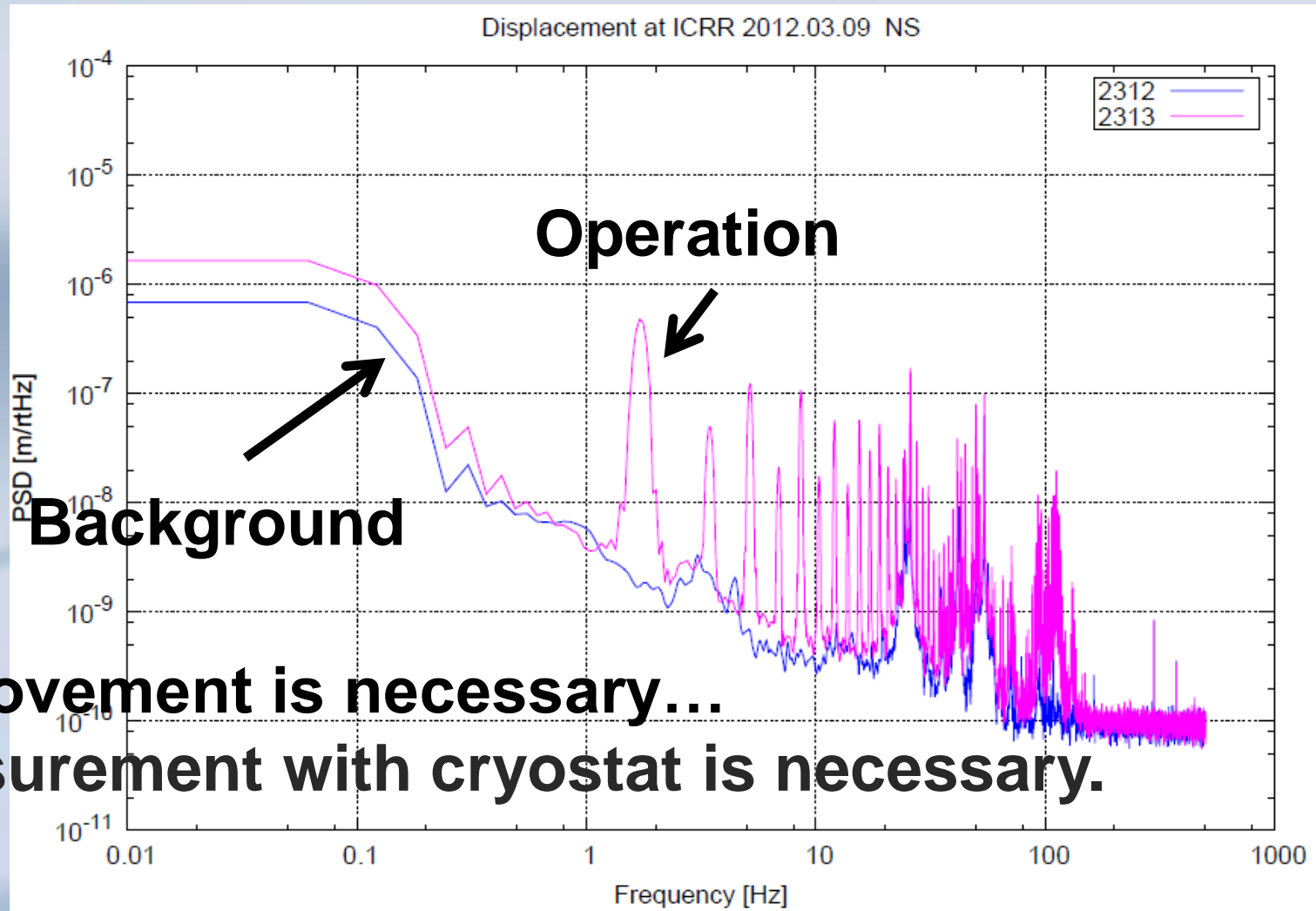
## 4. Vibration measurement

Displacement sensor



# 2. Cryocooler unit

## 4. Vibration measurement



# 3. Cryostat

## 1. Assembly



Main body ( $\Phi 2.6\text{m}$ , H3.6m)



at Toshiba Keihin Product Operations



# 3. Cryostat

## 1. Assembly

at Toshiba Keihin Product Operations

Vacuum chamber



# 3. Cryostat

## 1. Assembly

at Toshiba Keihin Product Operations

Vacuum Chamber

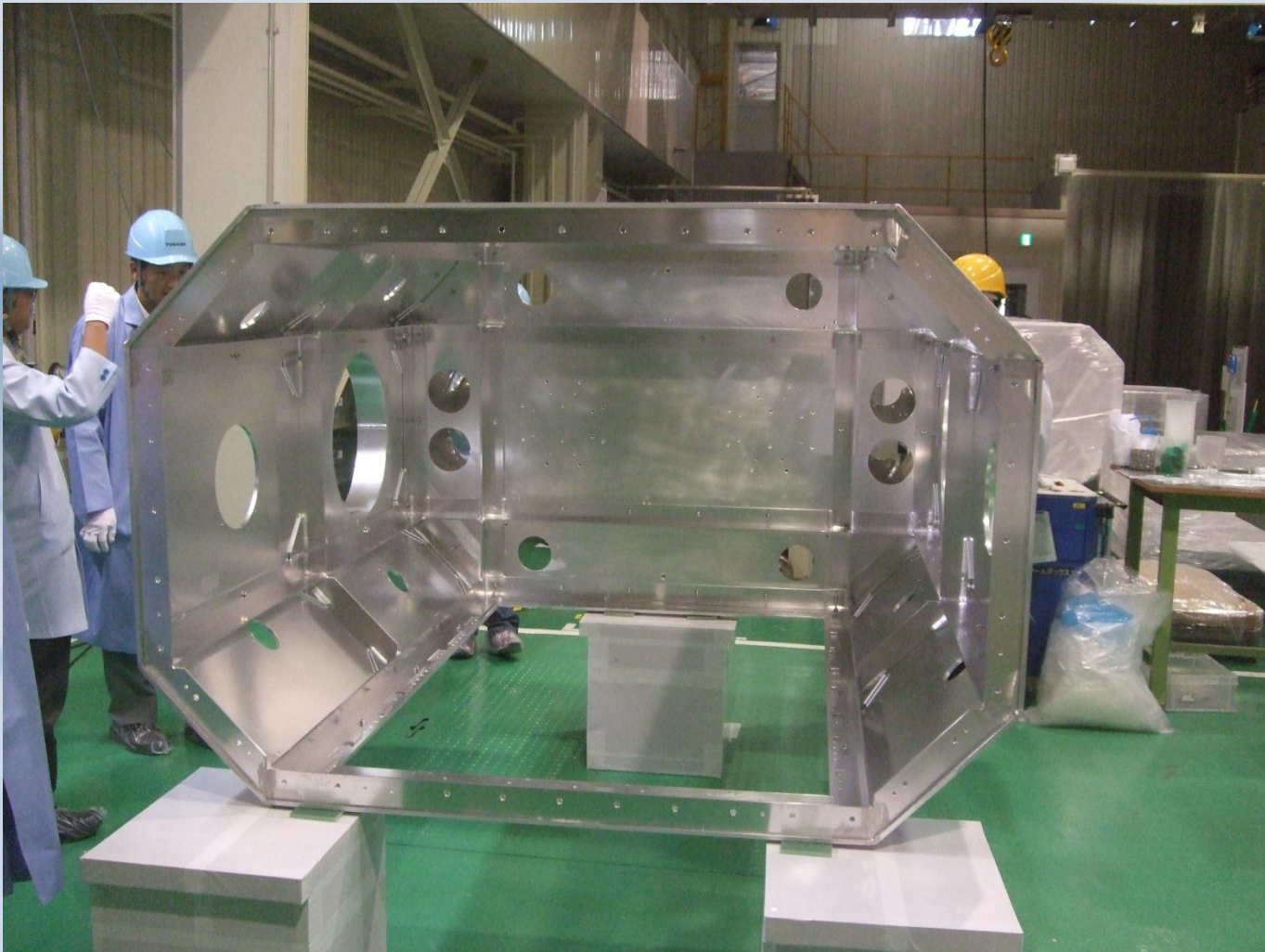


# 3. Cryostat

## 1. Assembly

at Toshiba Keihin Product Operations

## Shield



# 3. *Cryostat*

## 2. Experimental plans in Toshiba

In **this autumn**, there will be **cooling test** of shields in Toshiba Keihin Product Operations.

At the same time, we have **experimental plans in Toshiba**.

- (1) **Heat load test**
- (2) Measurement of **vibration of shield**
- (3) Measurement of **initial cooling time**

# 3. Cryostat

## 2. Experimental plans in Toshiba

### (2) Measurement of **vibration of shield**

This measurement is

at **cryogenic temperature** and in **vacuum**.

Luca Naticchioni (Rome) and Dan Chen **will measure** vertical and horizontal vibration of radiation shield of **KAGRA**, respectively.

D. Chen's talk

# 3. Cryostat

## 2. Experimental plans in Toshiba

### (2) Measurement of **vibration of shield**

Luca Naticchioni's  
accelerometer



# 3. Cryostat

## 2. Experimental plans in Toshiba

### (3) Measurement of **initial cooling time**

Initial cooling time for **cryogenic payload**  
is about **2 months** (if no tricks).

At beginning of initial cooling,  
heat transfer is **dominated** by **radiation**.

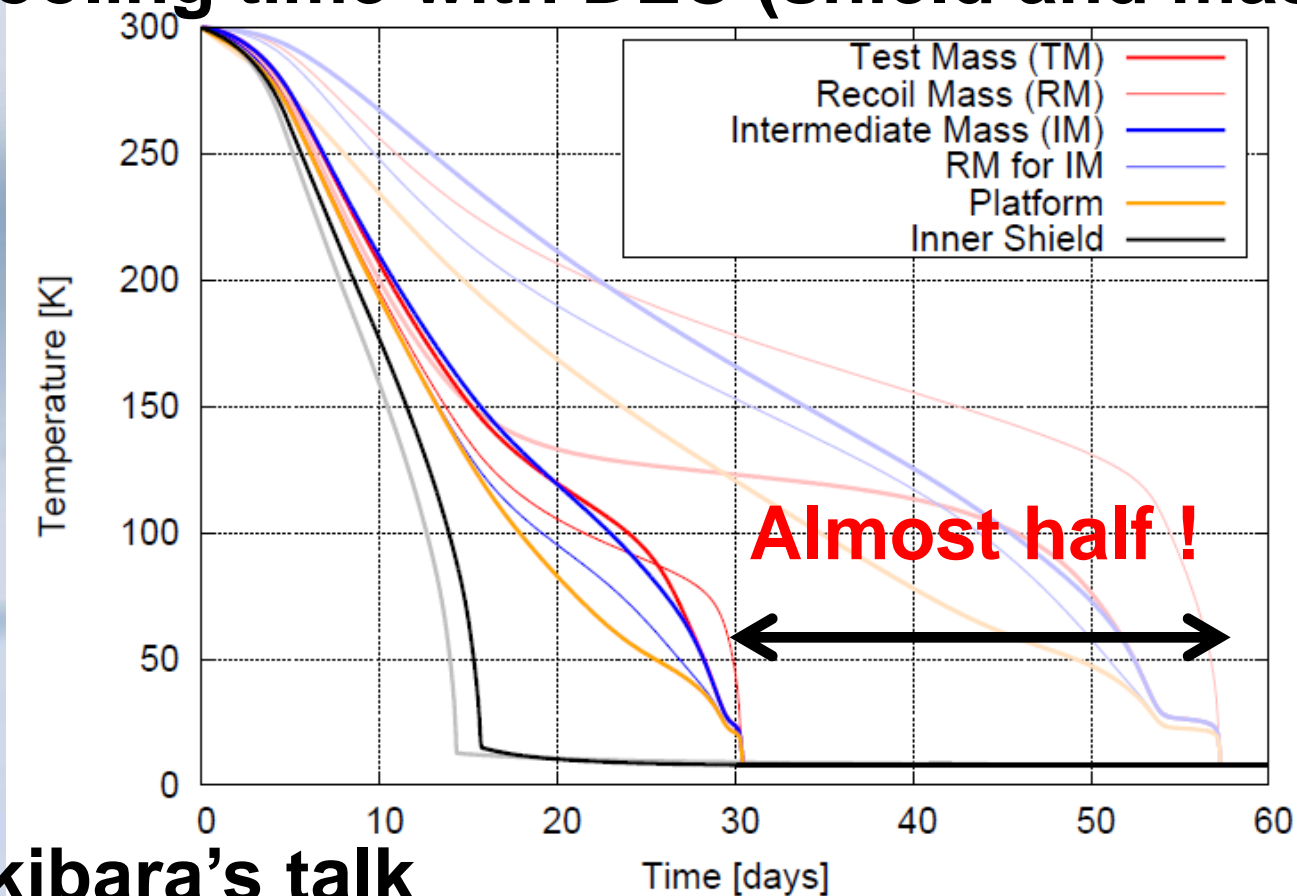
**Diamond Like Carbon** (DLC) coating  
(High emissivity, **Large radiation**)  
on shields and payload (except for mirror)

# 3. Cryostat

## 2. Experimental plans in Toshiba

### (3) Measurement of initial cooling time

### Initial cooling time with DLC (shield and mass)





# 3. Cryostat

## 2. Experimental plans in Toshiba

### (3) Measurement of **initial cooling time**

We must check the **effect of radiation** (and **DLC coating**) on the **initial cooling time** experimentally.

We suspend something **without heat link inside shield** and monitor the temperature of something in shield during cooling test.

What is something ?

Sample 1 : **Sapphire** and **metal hollow sphere**

Sample 2 : **Dummy** payload (hollow masses)

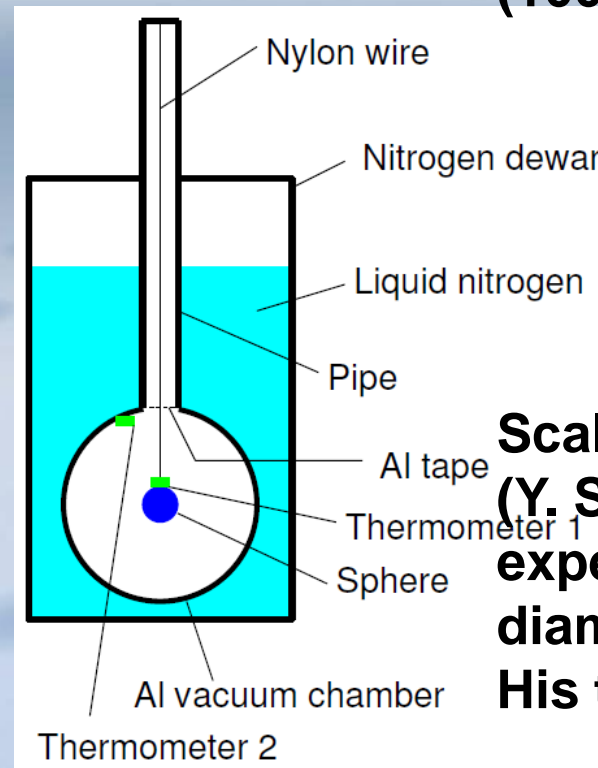
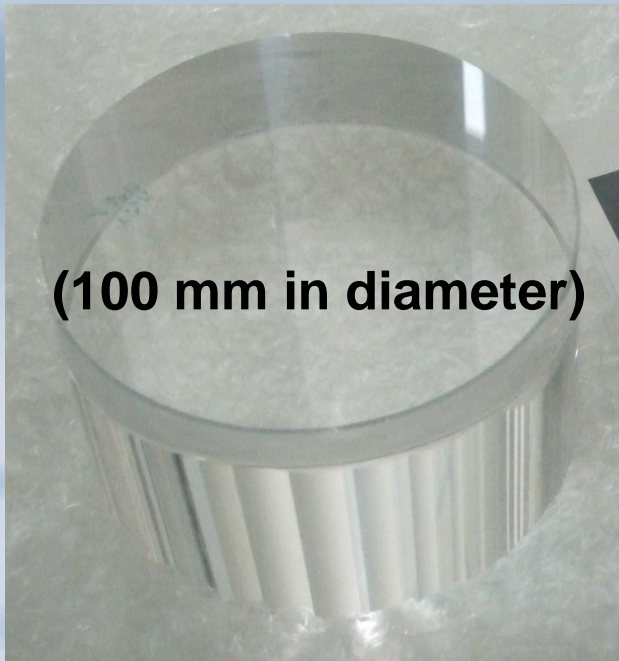
# 3. Cryostat

## 2. Experimental plans in Toshiba

### (3) Measurement of initial cooling time

#### Sample 1 : Sapphire and metal hollow sphere

(100 mm in diameter)



#### Scaling law

(Y. Sakakibara's small experiment: 30 mm in diameter)

His talk

Evaluation of emissivity

# 3. Cryostat

## 2. Experimental plans in Toshiba

### (3) Measurement of initial cooling time

Sample 2 : **Dummy** payload (hollow masses)

**Half** size

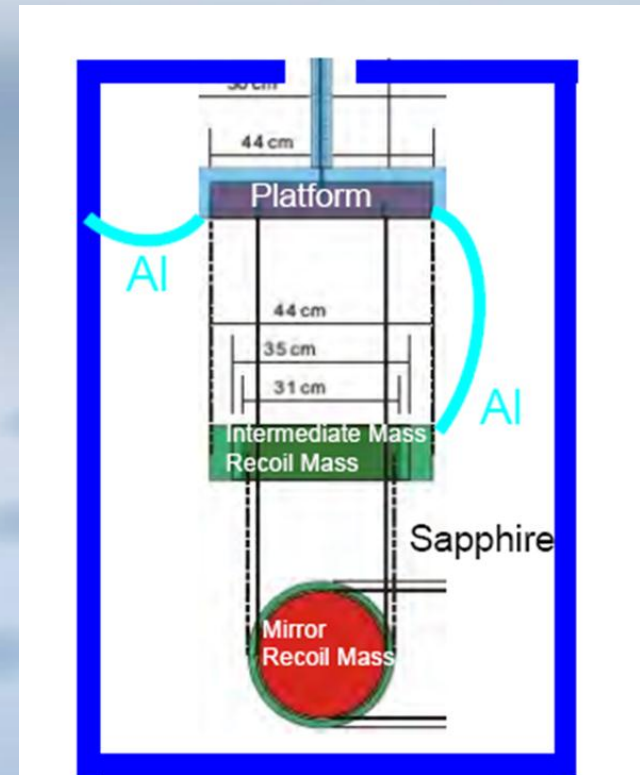
Hollow masses

(~5 kg)

**DLC** coating

**Sapphire** bulk as  
dummy mirror

Preparation is in progress.



# 4. *Cryogenic payload*

## 1. Mechanical simulation

T. Sekiguchi is developing.

(1) **Vibration** via **heat links** (above 1 Hz)

(2) **Thermal noise** (above 10Hz)

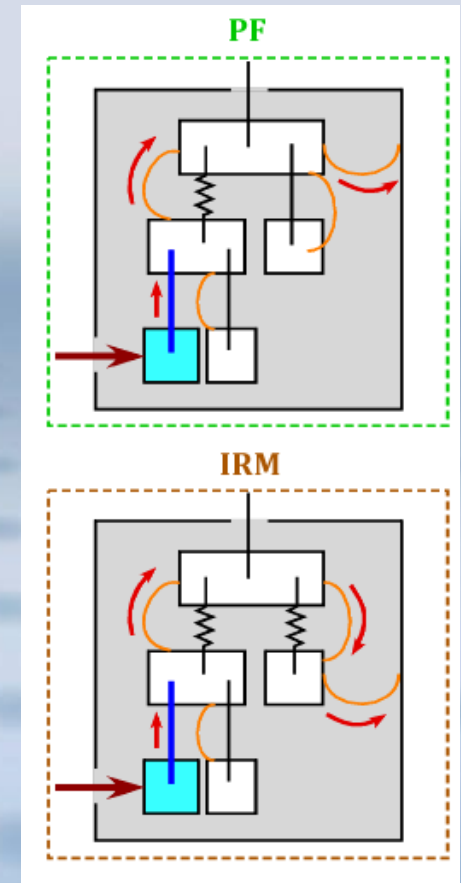
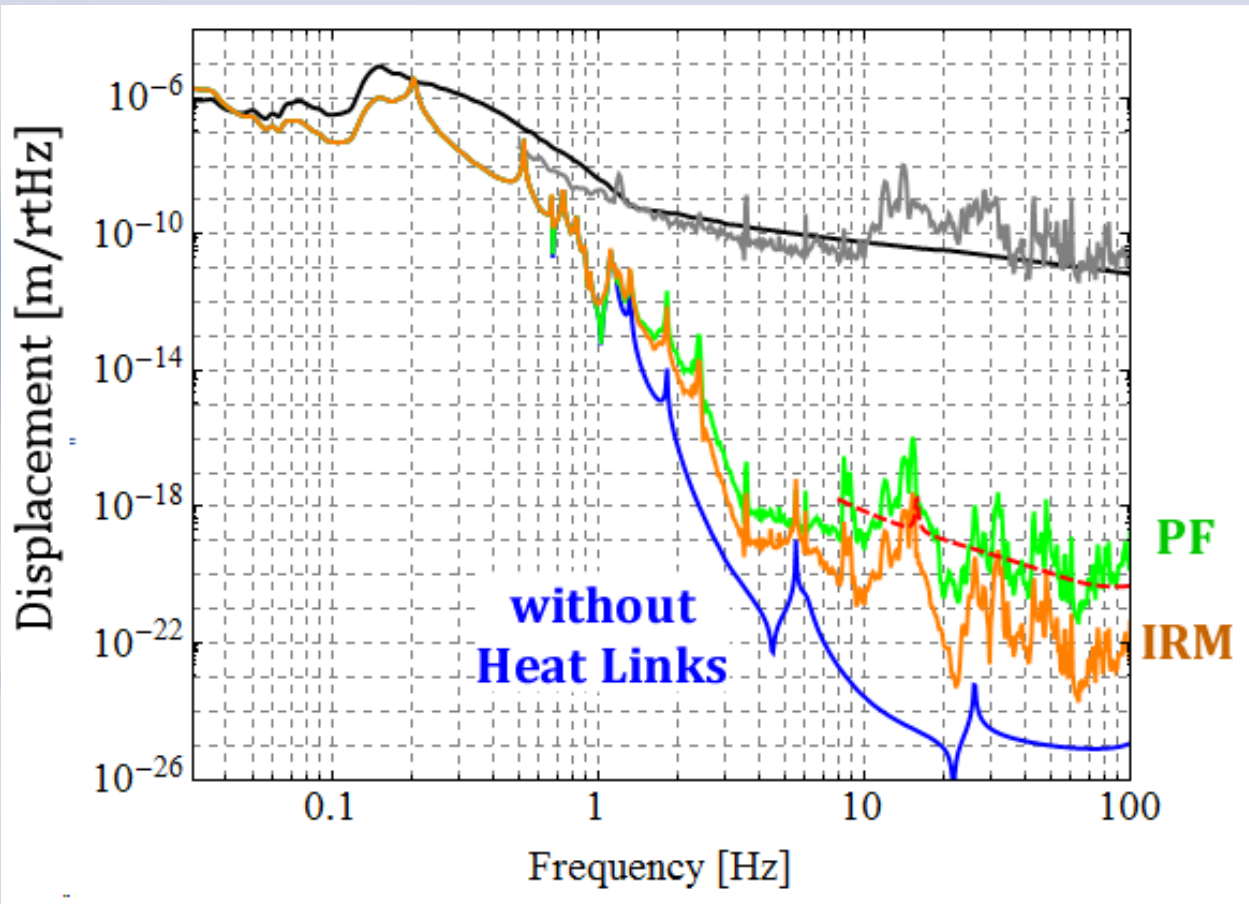
(3) Control scheme

(Investigation started recently)

# 4. Cryogenic payload

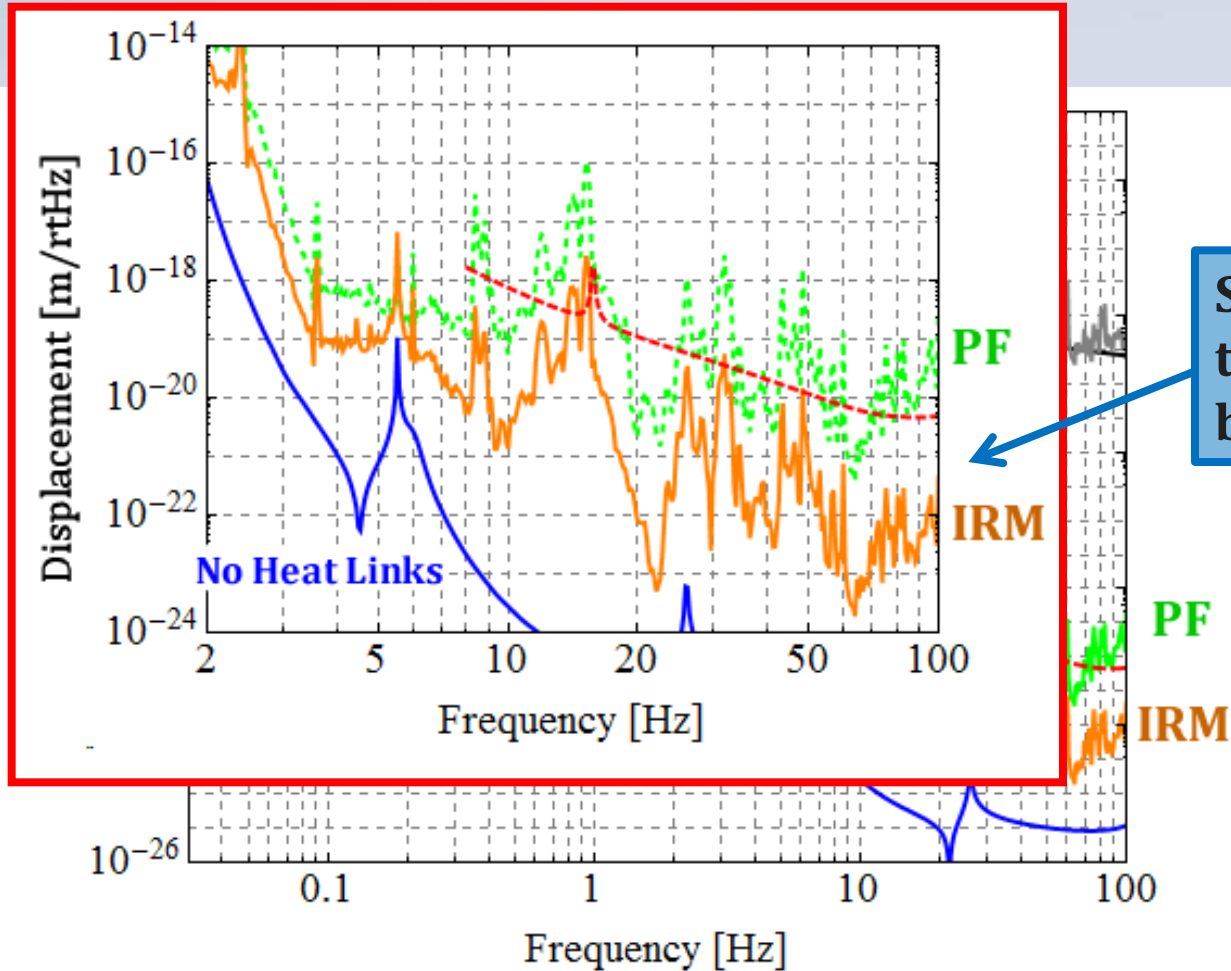
## 1. Mechanical simulation

### (1) **Vibration** via **heat links**

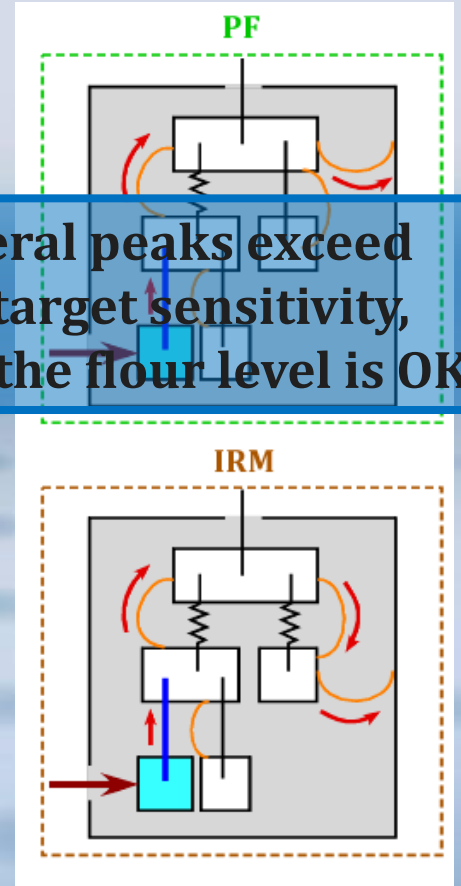


# 4. Cryogenic payload

## 1. Mechanical simulation



Several peaks exceed the target sensitivity, but the flour level is OK.



Investigation (for safety margin) is in progress.

# 4. Cryogenic payload

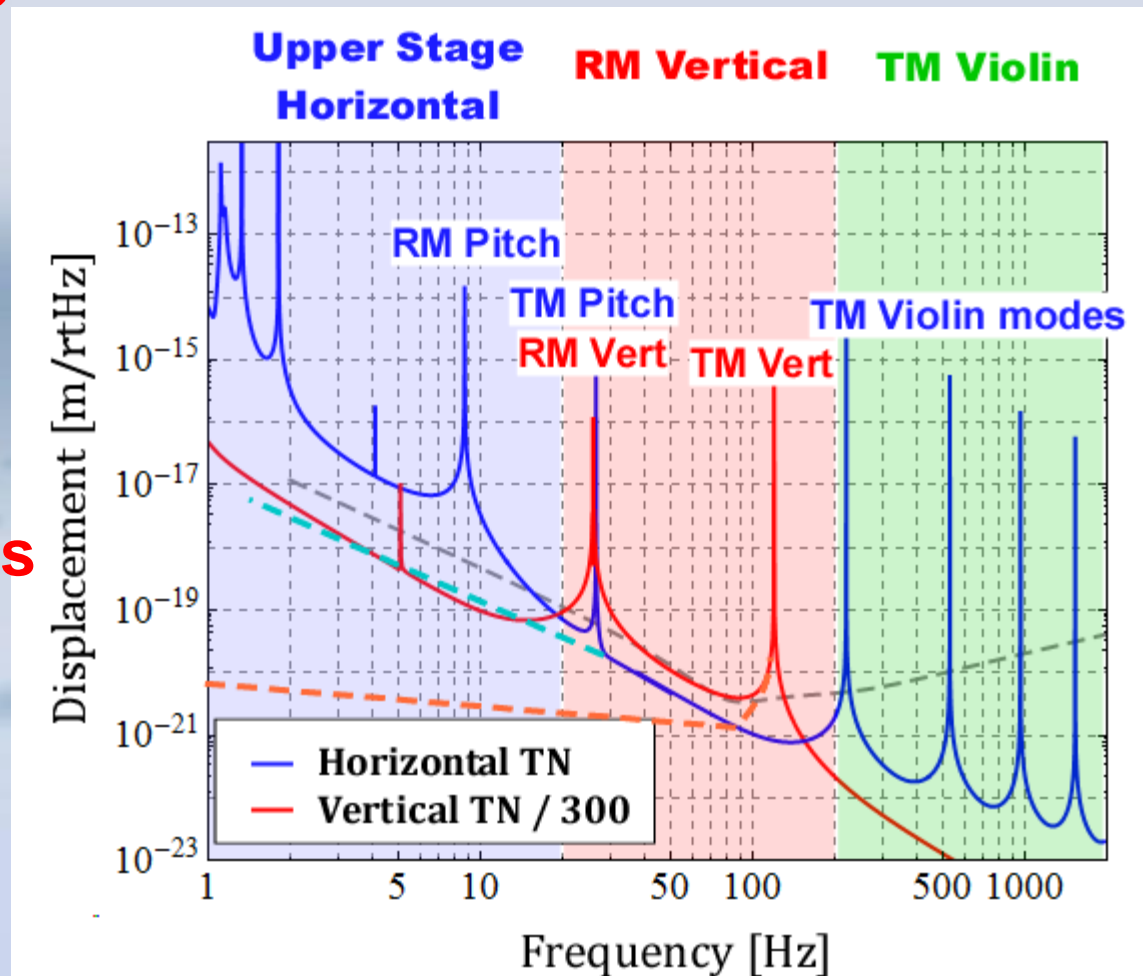
## 1. Mechanical simulation

### (2) Thermal noise

Now, we can calculate thermal noise.

Not only sapphire mirror and fibers but also the other parts must be considered carefully.

We must proceed with investigation.

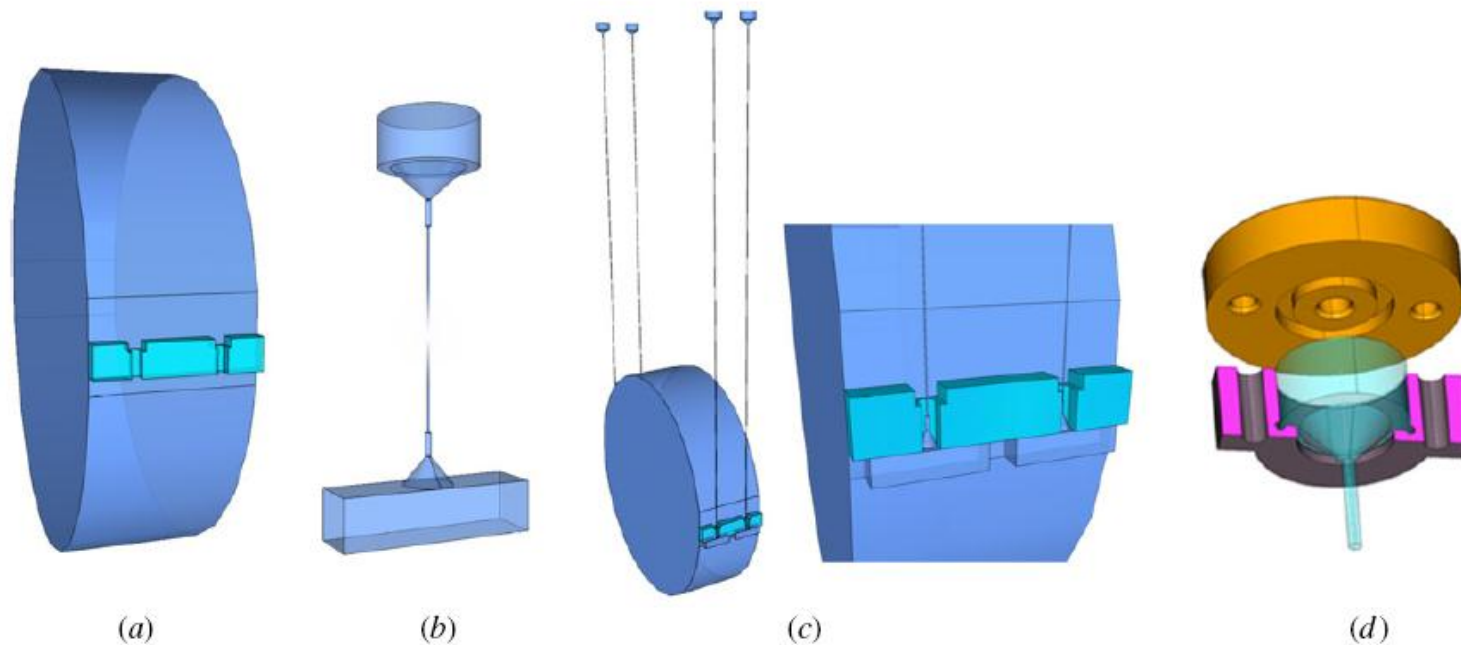


# 4. Cryogenic payload

## 2. Sapphire fibers with nail heads

Class. Quantum Grav. 27 (2010) 084021

M Lorenzini



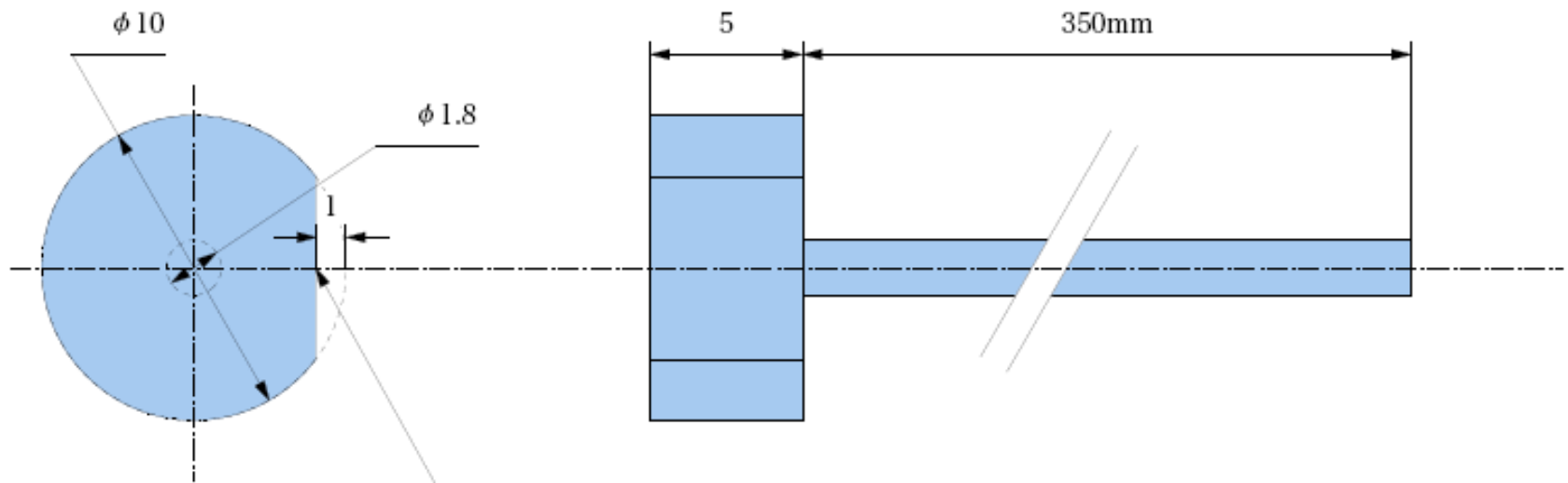
**Figure 2.** Sketch of the steps followed to realize a monolithic suspension, as detailed in the text.



# 4. Cryogenic payload

## 2. Sapphire fibers with nail heads

### Test sample (T. Uchiyama)



Orientation flat indicating the crystal axis which is perpendicular to the crystal axis of the fiber growing up direction.

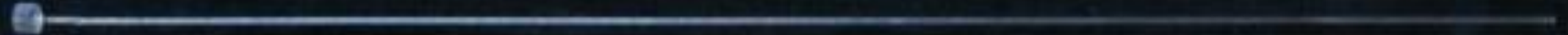
Core diameter: 1.8mm.  
Core length: 350mm.  
Edge diameter: 10.0mm.  
Edge length: 5mm.  
2011/09/16  
Takashi Uchiyama  
ICRR, the Univ. of Tokyo.

# 4. *Cryogenic payload*

## 2. Sapphire fibers with nail heads

Sapphire fibers to suspend sapphire mirrors

Sapphire fibers from MolTech GmbH (Germany)



**Length = 350 mm diameter = 1.8 mm**

**Almost as needed in bKAGRA.**

**Need to check the quality and improvement (T. Ushiba, K. Shibata).**

# 4. *Cryogenic payload*

## 2. Sapphire fibers with nail heads

Ettore Majorana asked **IMPEX HighTech GmbH**  
(German company).

They **can make similar fibers**  
(nail heads on the **both** ends).

**Shoter** fibers (about 100 mm in length) is coming soon.

# ***4. Cryogenic payload***

## **2. Sapphire fibers with nail heads**

**Thermal conductivity measurement : T. Ushiba**

**Q-value measurement in this autumn:**

**K. Shibata and Y. Sakakibara**

# 5. Summary

## 1. Tests for cryocooler unit

Cooling : **OK**

Vibration : **Almost OK**

(some improvement is necessary)

## 2. Cryostat

Assembly is in progress in Toshiba.

In this autumn,

there will be **cooling test** of shields.

In this test, we will try these experiments

(1) **Heat load** test

(2) Measurement of **vibration of shield**

(3) Measurement of **initial cooling time**

# 5. Summary

## 3. Cryogenic payload

**Simulation tool**

**Vibration** via **heat link**

**Thermal noise**

**Control scheme**

Investigation **using simulation tool** is in **progress.**

**Sapphire fibers** with nail heads

**Moltech** and **IMPEX**

Measurement of **thermal conductivity**  
and **Q-values** is in **progress.**

**Thank you for your attention !**