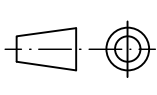


Welding operation of the damper brackets:
Fit Part 509 on the Part 605, supporting they by ring
and tie rod, Part 606 and Part 607 respecting the angle
of 9.9 ° from the axis of the front of the mirror.

Welding operation of the supports of the optical bench:
Fit Part 345 on the Part 342, and suspending the plate 342
at the correct dimension and angle.

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| | | | |
| ref. | note | | date |
| modifications | | | |
| 607 | 10424 | Tie rod welding top supports | |
| 606 | 10424 | Jig welding top supports | |
| 605 | 10424 | Jig welding top supports | |
| 509 | 10016 | Place of joint | |
| 345 | 10018 | Support centering plate | |
| 342 | 10018 | Plate centering optical bench | |
| ref. | draw. | legend | |
|  <div>PROMEC di Gennaro Gianni BIENTINA (PISA)-ITALIA</div> | | DESIGNED FOR R. De Salvo DESIGN KAGRA.10423-00 | |
| TITLE KAGRA-SAS | | DATE 18-06-12 | SCALE 1:10 |
| JIG MOUNTING SUPPORTS-Gr.14 | | ASS. NUMB. | |
| FROM DRAW. N° | | | A1 |