B-B (1 : 10)

A-A (1 : 10)

C-C (1 : 10)

Welding operation of the damper brackets:
Fit Part 612 on the Part 605, supporting they by ring and tie rod, Part 606 and Part 607 respecting the angle of 9.9 ° from the axis of the front of the mirror.

Welding operation of the supports of the optical bench:
Fit Part 345 on the Part 611, and suspending the plate 611 at the correct dimension and angle.

ref.	note	date
	added dimension angle	06-07-12

modifications

612	11011	Join suspension optical damper
611	11011	Plate support optical bench
607	10424	Tie rod welding top support
606	10424	Jig welding top support
605	10424	Jig welding top support
345	10018	Support centering optical bench
ref.	draw.	legend

PROMEC
di Gennaro Gianni
Bientina (Pisa)-Italia

DESIGNED FOR: R. De Salvo
DESIGN: G. Gennaro
DATE: 22-06-12
SCALE: 1:10
ASS. NUMB.: KAGRA.11408-01
FROM DRAW.N°:
A1

TITLE
KAGRA-SAS
JIG MOUNTING SUPPORTS-Gr.19