445 light nickel plated
mass 49Kg

A-A (2 : 1)

450 light nickel plated

509 Use part 511, drawing 10018, as welding alignmed guide

ref.	note	date
	updated	16-06-12
	added note on part 509	11-03-12

modifications

ref.	pieces	material	scale
509	3	AISI 304	1:1
450	3	C40	2:1
447	6	AISI 304	2:1
445	1	S235JO (Fe360)	1:4

GENERAL TOLERANCE mK

TOLERANCE SYSTEM: ISO 2768-2 CLASS H-K-L

PROMEC
di Gennaro Gianni
BIENTINA (PISA)-ITALIA

DESIGNED FOR: R. De Salvo
DRAW. BY: G. Gennaro
DATE: 09-01-12
SCALE: 1:1
N° DRAW: LCGT.10016-02
REPLACE DRAW N°:
DETAIL FROM: 10006
A1

TITLE
LCGT-SAS
DAMPER OPTICAL BENCH B1-Gr.10