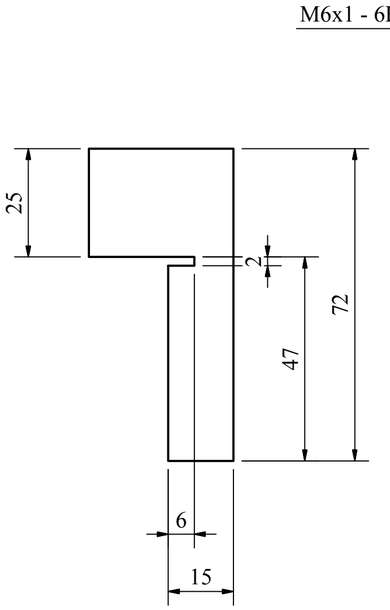
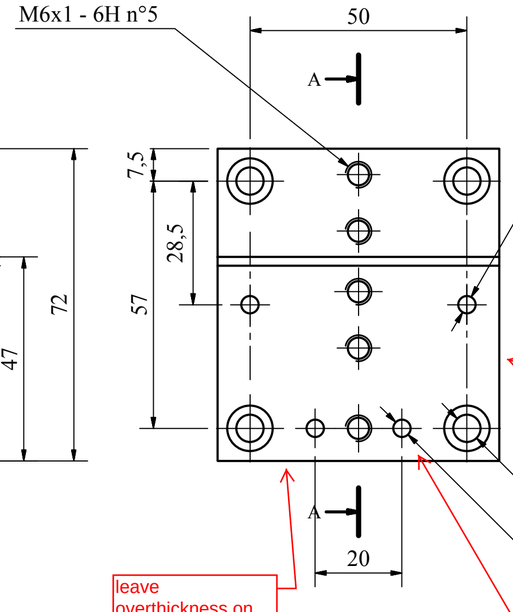
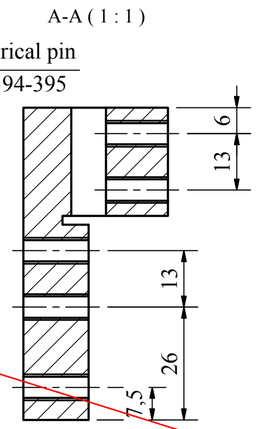






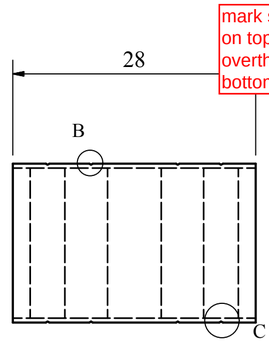
Ø4 cylindrical pin
see parts 394-395

Ø6,3⌴Ø10.5↧6

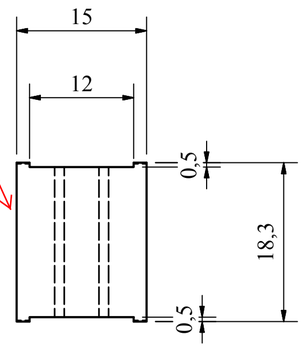
Ø4 cylindrical pin
see part 411

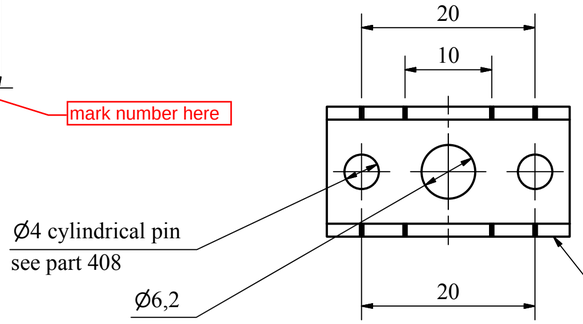
leave overthickness on bottom surface

mark number here



mark same number on top surface leave overthickness on bottom surface

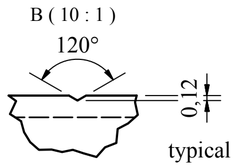




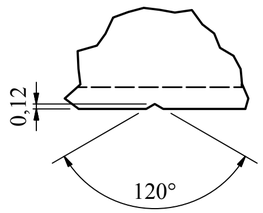
Ø4 cylindrical pin
see part 408

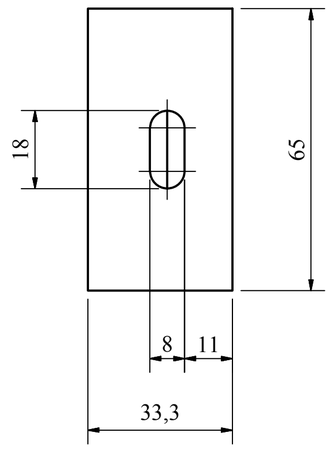
Ø6,2

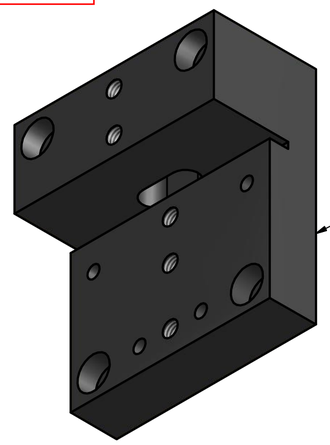
411



C (10 : 1)





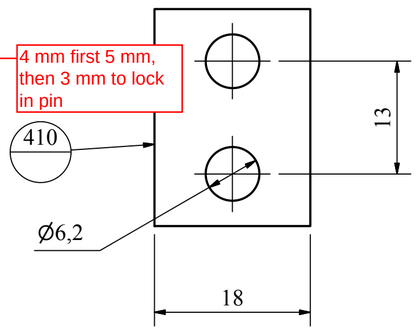


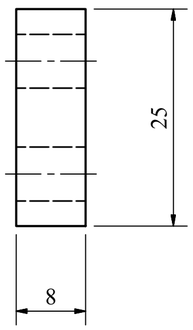
408

4 mm first 5 mm, then 3 mm to lock in pin

410

Ø6,2

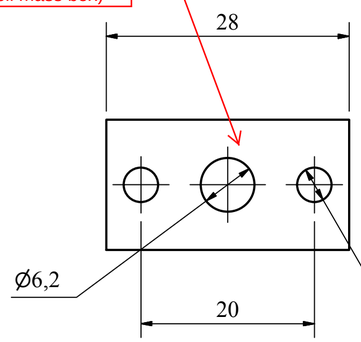


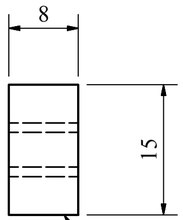


Note: All parts are light nickel plated
All the edges must be sharp

countersink half of the head (to gain space when assemblying to recoil mass box)

mark same number on top surface leave overthickness on bottom surface



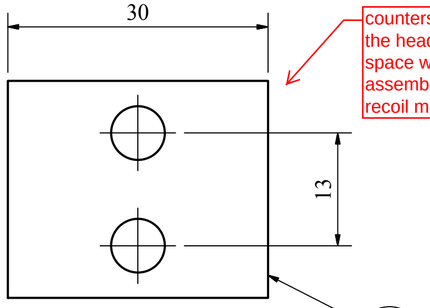


Ø4 cylindrical pin
see part 411

412

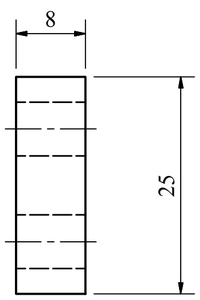
edge sharp

add pin 4 mm 28 mm long



countersink half of the head (to gain space when assemblying to recoil mass box)

409



		Updated note	11-04-12
ref.		note	date
		modifications	
412	2	C40	2:1
411	2	C40	2:1
410	2	C40	2:1
409	2	C40	2:1
408	2	C40	1:1
ref.	pieces	material	scale

GENERAL TOLERANCE mH

TOLERANCE SYSTEM: ISO 2768-2 CLASS H-K-L

PROMEC
di Gennaro Gianni
BIENTINA (PISA)-ITALIA

DESIGNED FOR R. De Salvo
DRAW. BY G. Gennaro
DATE 11-01-12
SCALE 1:1
N° DRAW LCGT.10206-01
REPLACE DRAW N°
DETAIL FROM 10201
A2

TITLE
LCGT-SAS
CLAMP WIRES-Gr.12