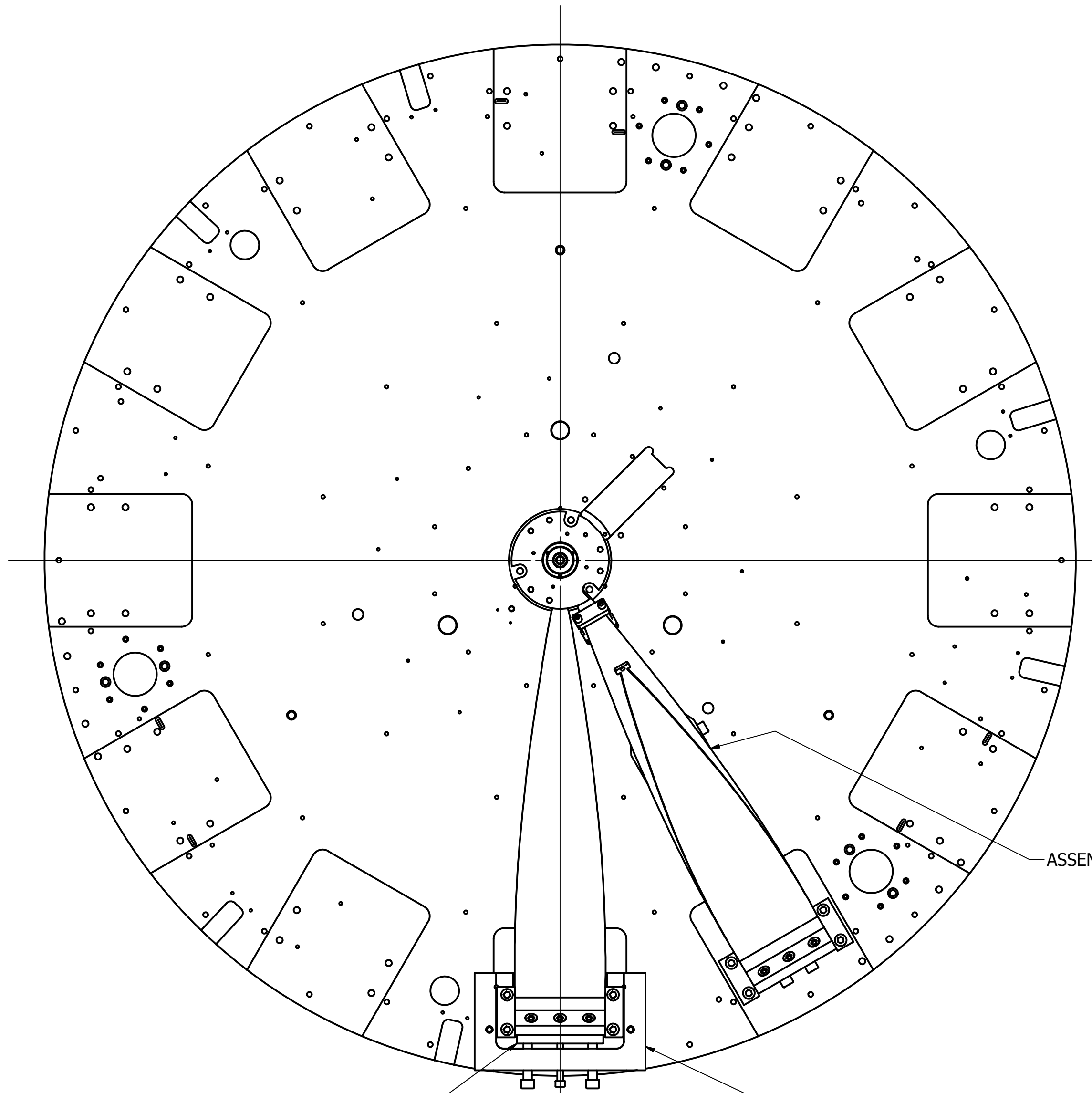


A-A



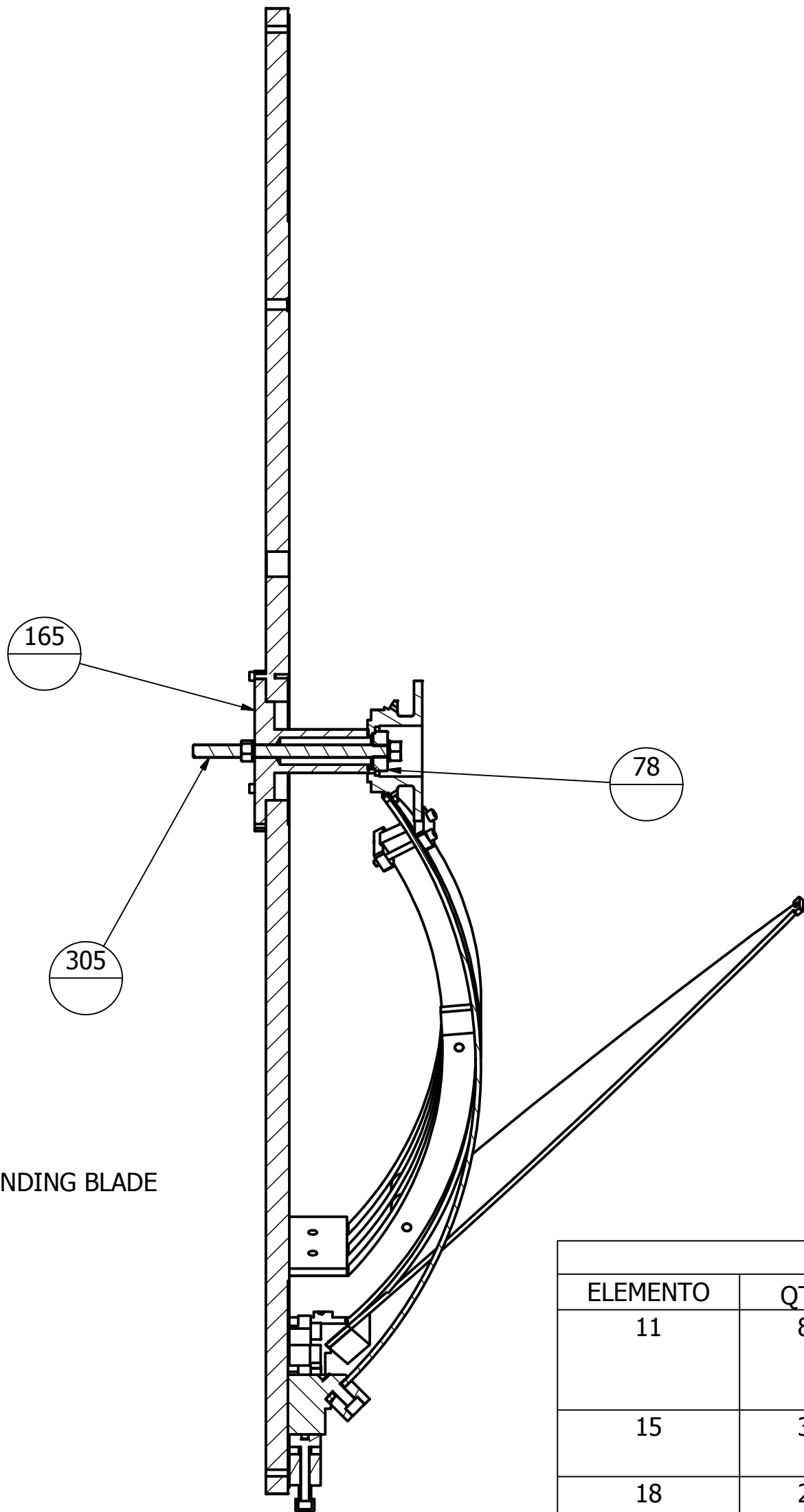
ASSEMBLING BENDING BLADE

164
1

A-A

164

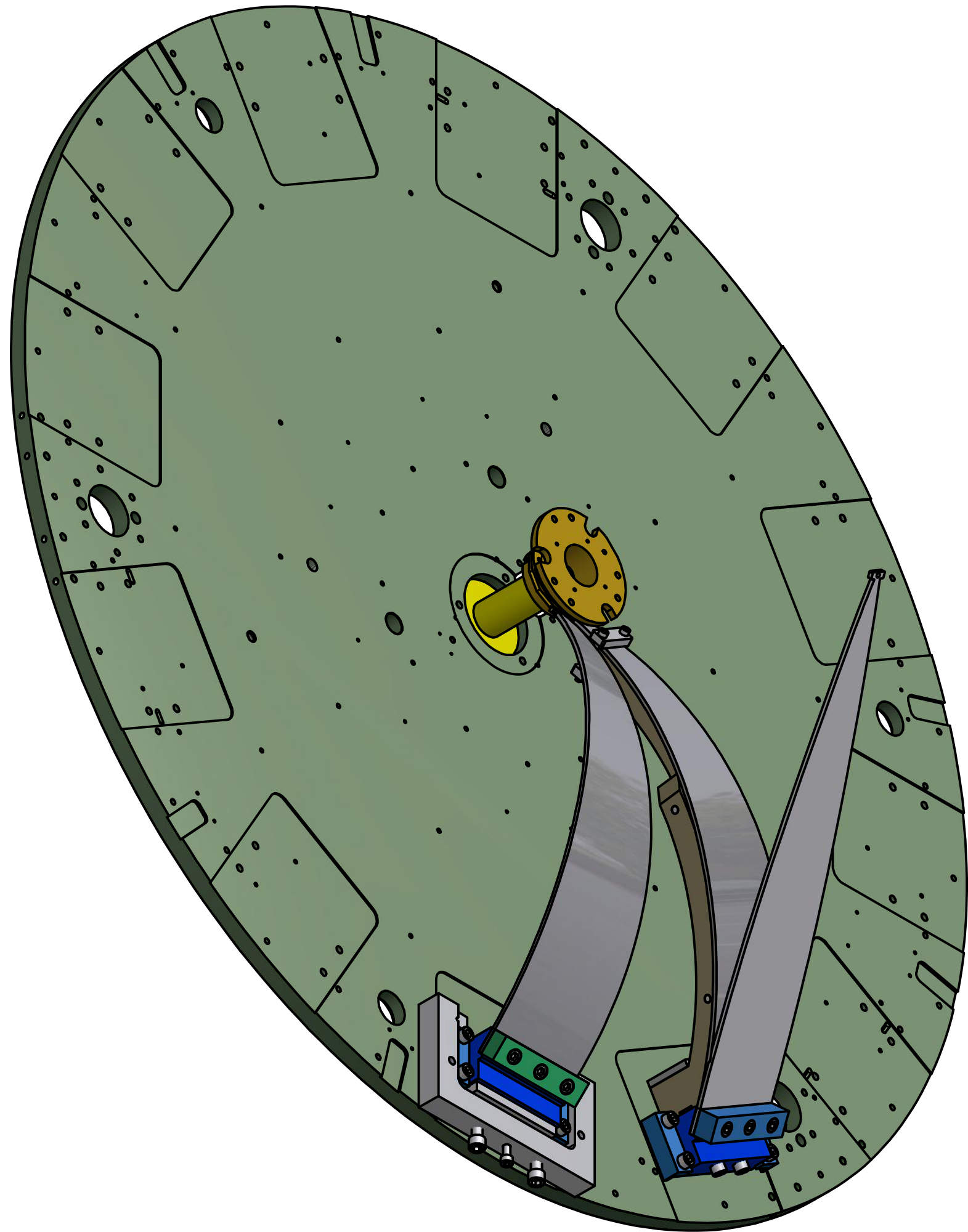
A-A (1:5)



165

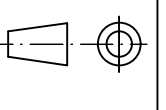
78

305



Note: Blades must be installed in groups of 3 at 120°, to avoid transversal stress on the keystone holder.

Elenco parti			
ELEMENTO	QTÀ	NUMERO PARTE	DESCRIZIONE
11	8	ISO 4762 - M10 x 35	Viti con esagono incassato - Grado prodotto A
15	3	ISO 4762 - M5 x 20	Vite con esagono incassato
18	2	ISO 7092 - ST 12 - 140 HV	Rondelle piatte - Serie piccola - Grado prodotto A
19	2	ISO 4032 - M12	Dado esagonale
22	1	ISO 4762 - M8 x 60	Vite con esagono incassato
23	2	ISO 4762 - M12 x 55	Vite con esagono incassato

modifications		
ref.	note	date
	added part 78-305	23-06-11
	modified part 164	05-02-13
305	0902	Fixing keystone
165	0923	Positioner keystone
164	0923	Pusher blade tool
78	0902	Tie rod
	0922	Assembling bending blade
ref.	draw.	legend
		DESIGNED FOR R. De Salvo
di Gennaro Gianni BIENTINA (PISA)-ITALIA		DESIGN G. Gennaro
TITLE KAGRA SAS MOUNTING TOOL-Gr.9.1 ASSEMBLING TOOL		DATE 03-03-11 SCALE 1:5
ASS. NUM. KAGRA.0920-02		REPLACE DRAWING
		A1