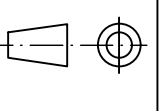


| | | |
|------|-------|----------------------------|
| 609 | 0504 | Temporary stiffener |
| 608 | 0505 | spacer temporary stiffener |
| 204 | 0501 | Fixed gauge |
| 72 | 0504 | Winding plate |
| 71 | 0503 | Coil spool base |
| 68 | 0503 | Coil half spool |
| 67 | 0503 | Coil tray |
| 66 | 0504 | Central flux guide |
| 65 | 0504 | Flux guide |
| 64 | 0504 | Support magnets |
| 61 | 0503 | Support connector |
| 60 | 0503 | Spacer connector |
| 59 | 0505 | Support little coil |
| 58 | 0505 | Little coil |
| 57 | 0505 | Large coil |
| 56 | 0501 | Support large coil |
| 52 | 0501 | Temporary stiffener |
| 51 | 0503 | Clamp bottom plate |
| 50 | 0501 | Bottom main plate |
| 49 | 0501 | Top main plate |
| ref. | draw. | legend |

| | | |
|------|---------------------|----------|
| | added part 204 | 23-08-12 |
| | added parts 608-609 | 19-06-12 |
| | added note | 13-10-11 |
| | modified main plate | 27-09-11 |
| ref. | note | date |
| | modifications | |

**PROMEC**
di Gennaro Gianni
BIENTINA (PISA)-ITALIA

DESIGNED FOR
R. De Salvo
DESIGN
G. Gennaro
DATE
10-06-11
SCALE
1:1
ASS. NUM.
KAGRA.0500-04
REPLACE
DRAWING
A1

TITLE
KAGRA-SAS
LVDT-ACTUATOR-Gr.5

204 Use the fixed gauge to determine the thickness required, from the thickness SKF box, and fix the parts 40 and 50 at the correct distance.