## Construction status and plan-2

Masaki Ando (Kyoto Univ.)

#### **Outline**

- Master schedule and subsystem bottom-up plans
- Progress evaluation
- Risk Management

## **Last PAB Report**

## PAB report (p.3)

• We believe the project needs a more systematic technique for monitoring of status and plans, in effect, some version of a performance measurement system. ... We recommend that some form of baseline planning and performance assessment be added to the project.

Progress Evaluation

- A key element in this performance measurement system will be establishing an integrated schedule, built up from the individual subsystem schedules.
  - Master schedule / Bottom-up Plans

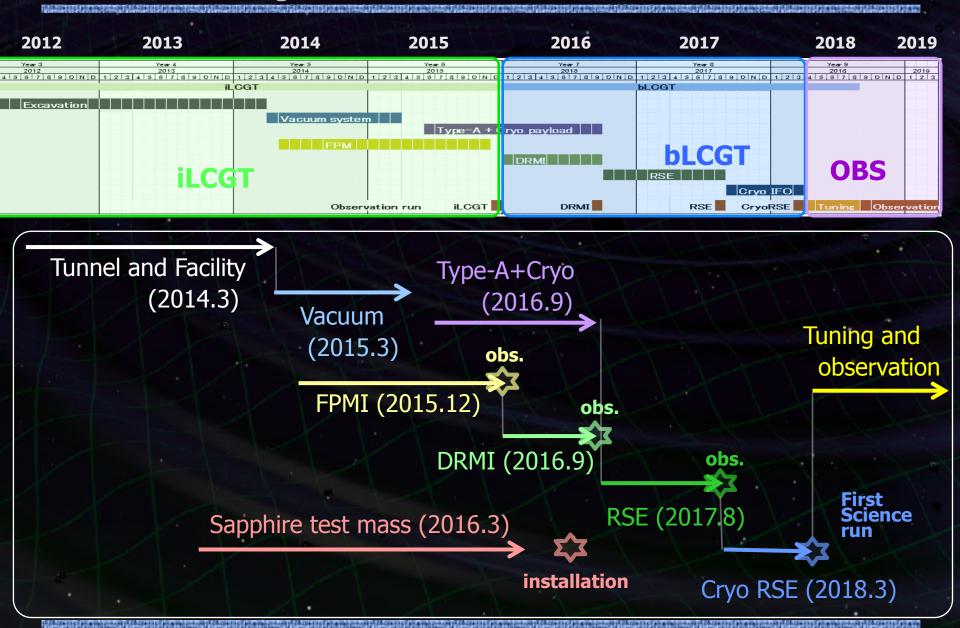
## Master Schedule/Bottom-up plan

- Update of the KAGRA (LCGT) construction schedule.
  - Mainly because of delay in the excavation schedule.
  - Good chance to refine the schedule.



- Roadmap special working group
  - Iteration between the project constraint and the bottom-up plan.
  - Open discussions in the collaboration
    - → Recommendation approved by EC (Jan. 2012).

## **Major milestones of KAGRA**



## **Important Updates**

- Updates from the previous schedule.
  - Excavation start ~1 year delay
  - Longer iKAGRA commissioning term
    - \* 18 months after tunnel finish  $\rightarrow$  21 months
  - No Silica RSE step
    - New plan: iKAGRA → Silica DRMI → Sapphire RSE
  - Minimized delay in observation start.
    - \* First observation run March 2018 (end of FY2017) with bLCGT full configuration.

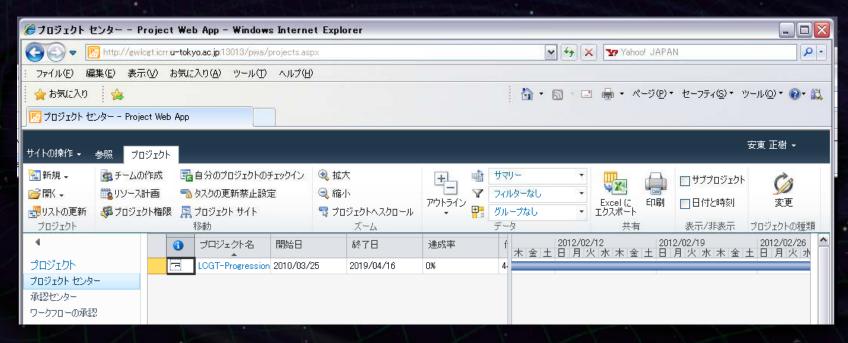
## **Progress Evaluation**

 Schedule management system for quantitative evaluation of project progress.



- Progress evaluation by a 'Milestone scheme'.
  - Set ~10 milestones for each subsystem, picked up from a detailed schedule of each subsystem.
  - Status for the milestones will be checked in regular meetings, with ~20-25% resolution.
  - The status will be open for all the collaborators.
  - A software and network system:
     MS Project and Web server for it.
     The system are being prepared in SEO.

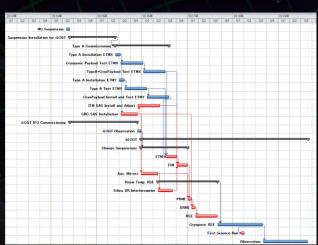
## **Progress evaluation system**



LCGT Schedule

(Microsoft Project on Web server)

Currently, SEO and Subsystem Chiefs have access accounts.



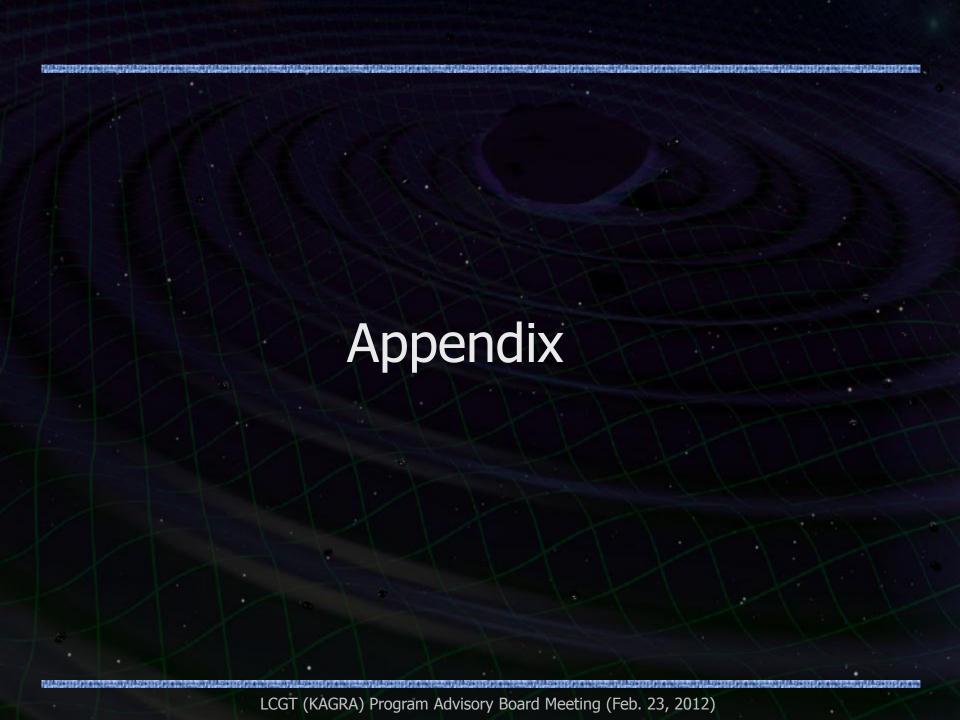
## **Risk Management**

- Information of potential risks are being summarized as a part of schedule management.
  - Effective distribution of project resources.
  - Careful progress evaluation for major risk factors.
  - Back-up plans to Minimize project delay.

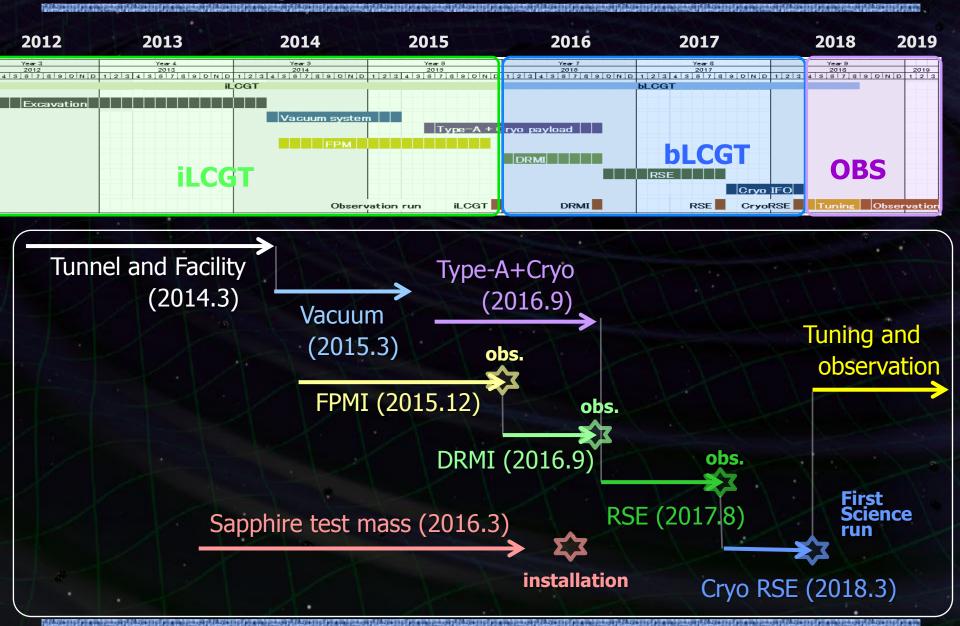


Technical and schedule risks by each subsystem

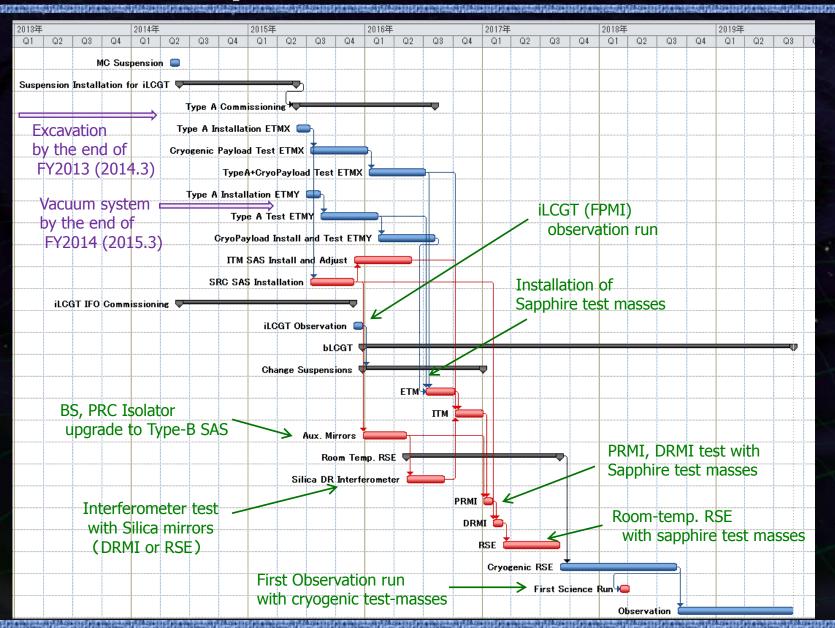
→ Being summarized up by SEO.



## **Major milestones of KAGRA**



## **Example of Detailed Schedule**

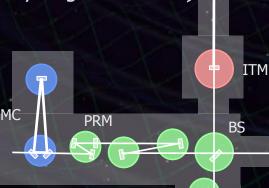


## **bLCGT** configuration

ETM

## **bLCGT** configuration

- Cryogenic test masses
- 3 km arm cavities
- RSE with power recycling



#### **Type-A system**

- Cryogenic test mass Sapphire, 30kg, 20K
- Tall seismic isolatorIP + GASF + Payload
- Large cryostat

X-arm

ITM





#### **Type-C system**



- Mode cleaner Silica, 1kg, 290K
- Stack + Payload

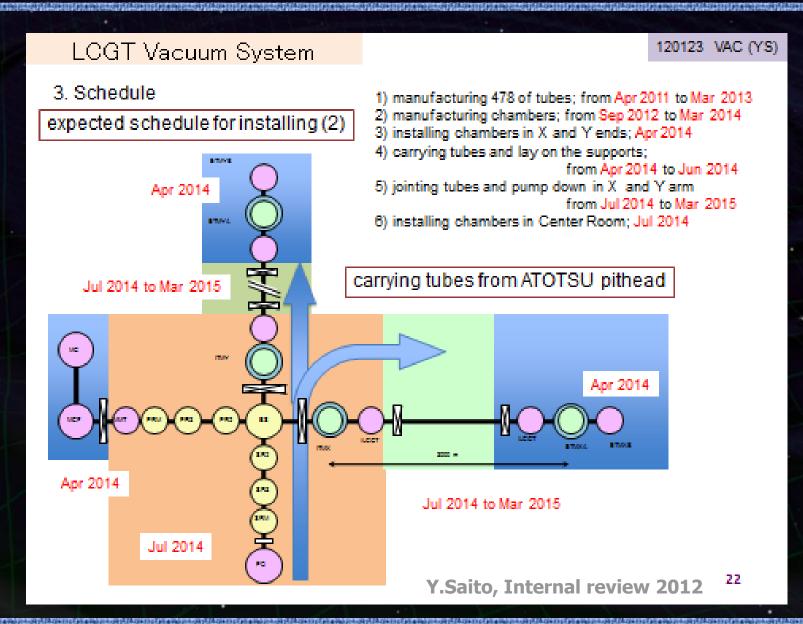


#### Type-B system

- Core optics (BS, RM,...) Silica, 10kg, 290K
- IP + GASF + Payload
- Stack for aux. optics



## Vacuum systems (- 2015.3)



## iLCGT commissioning (- 2015.12)

**ETM** 

BS

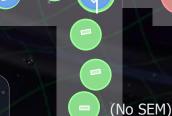
#### **iLCGT** configuration

- Room-temp. test masses suspended by Stack-B isolators
- FPMI with 2.93 km arm cavities
- Low laser power (~40W source).
- On-site test of VIS and Cryo-system at the end rooms.

iLCGT obs. run in Dec. 2015 ~1 month







#### Type-A isolator full-system test

- Room-temp. test Sapphire (?), 23kg, 290K
- Tall seismic isolator IP + GASF + Payload

Shorter arm



Cryostat +





- Test mass and Core optics (BS, FM,..) Silica, 10kg, 290K
- Seismic isolator Stack + Type-B Payload

#### **Cryogenic system test**

- Cryostat + Rad. shield duct
- Cryo-cooler
- Cryogenic payload
- Fixed Type-ASAS

## **bLCGT** commissioning 1 (- 2016.9)

**ETM** 

 $\mathsf{ITM}$ 

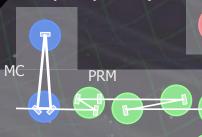
BS

SEM

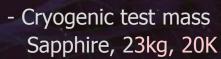
#### **bLCGT1** (DRMI, Cryo full system)

- VIS upgrade to Type-B for core optics
- Center interferometer (DRMI) with room-temp. test masses.
- Full test of cryogenic test-mass system (Type-A SAS + Cryo-system)

**Center IFO** (DRMI)



#### **Cryogenic test mass** full system test



- Type-A isolator
- Cryostat + cryo-cooler











X-arm





- Test mass Silica, 10kg, 290K
- Seismic isolator Stack + Type-B Payload

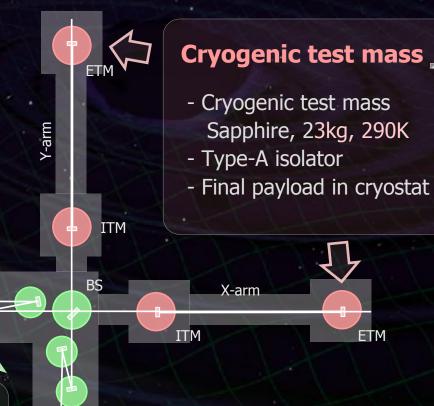
#### Type-B system

- Core optics (BS, RM ,...) Silica, 10kg, 290K
- IP + GASF + Payload
- Stack for aux. optics

## bLCGT commissioning 2 (- 2017.8)

#### **bLCGT** full configuration

- 3 km arm cavities
- RSE with power recycling
- Sapphire test masses operated at room temp.





#### Type-B system

- Core optics (BS, RM ,...) Silica, 10kg, 290K
- IP + GASF + Payload
- Stack for aux. optics

**SEM** 

## Cryogenic operation (- 2018.3)

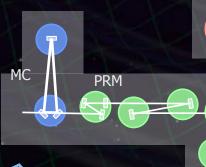
ETM

ITM

### **bLCGT** configuration

- Cryogenic test masses
- 3 km arm cavities
- RSE with power recycling

first science run in Mar. 2018 ~1 month



#### Type-A system

- Cryogenic test mass Sapphire, 23kg, 20K
- Tall seismic isolator IP + GASF + Payload

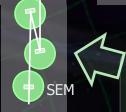




#### Type-C system



- Mode cleaner Silica, 1kg, 290K
- Stack + Payload



BS

#### Type-B system

X-arm

ITM

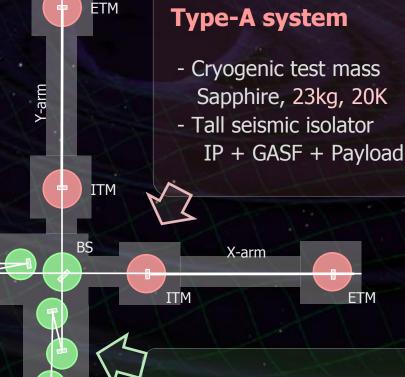
- Core optics (BS, RM ,...) Silica, 10kg, 290K
- IP + GASF + Payload
- Stack for aux. optics



## Tuning and observation (2018.4 -)

# Tuning and observation run with bLCGT full configuration

- Cryogenic test masses
- 3 km arm cavities
- RSE with power recycling







- Mode cleaner Silica, 1kg, 290K

**PRM** 

- Stack + Payload

#### Type-B system

- Core optics (BS, RM ,...)Silica, 10kg, 290K
- IP + GASF + Payload
- Stack for aux. optics

