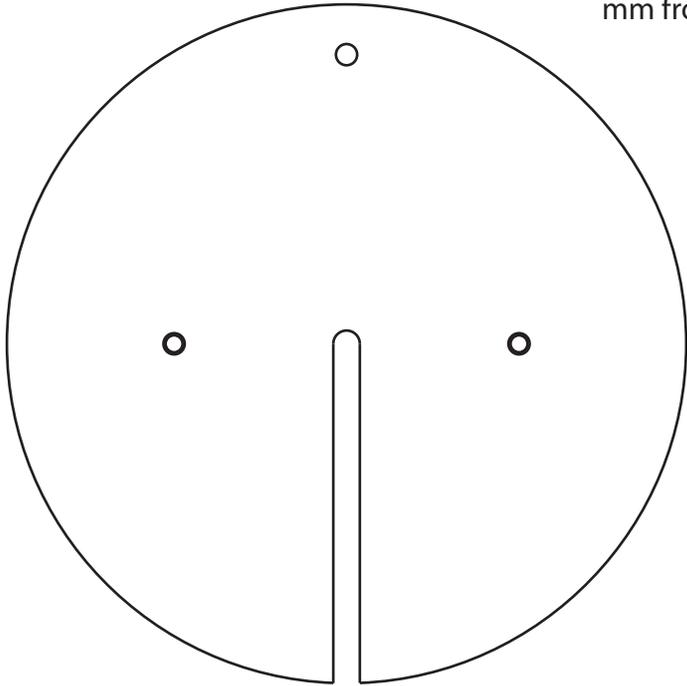


1 base disk
diameter 640
material: steel nickel plated
thickness 50
central hole m12
30 mm counterbore 15 mm deep
2 m10 holes on 320 diameter
weight approximately 125 kg

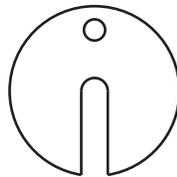
1 base disk
diameter 640
material: steel nickel plated
thickness 50
central hole m12
30 mm counterbore 10 mm deep
2 m10 holes on 320 diameter
weight approximately 50 kg

break all edges with 1 mm bevel
all disks to be provided with 8 to 10 mm diameter hole 30-40 mm from edge, to suspend the disk in the nickel plating bath

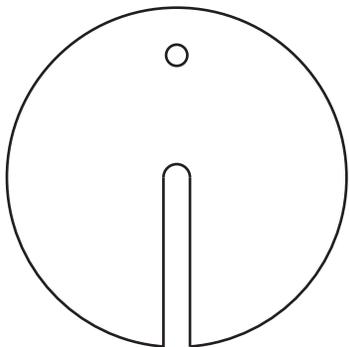


22 slotted disks
diameter 640
material: steel nickel plated
thickness 10
central hole plus slot 13 mm
2 m10 holes on 320 diameter
weight approximately 25 kg

2 slotted disks
diameter 640
thickness 5
weight approximately 12.5 kg



4 slotted disks
diameter 160
material: steel nickel plated
thickness 10
central hole plus slot 13 mm
weight approximately 1.5 kg



4 slotted disks
diameter 320
material: steel nickel plated
thickness 10
central hole plus slot 13 mm
weight approximately 6 kg

4 slotted disks
diameter 320
thickness 5
weight approximately 3 kg

4 slotted disks
diameter 160
thickness 5
weight approximately 0.75 kg

similar disks diameter 80 mm
4 thickness 10 and
4 thickness 5 mm