

Status of seismic attenuation and suspension design and construction

R. Takahashi (ICRR), T. Uchiyama (ICRR), K. Yamamoto (ICRR), T. Sekiguchi (ICRR), R. DeSalvo (Univ. of Sannio)
A. Takamori (ERI), H. Ishizaki (NAOJ), E. Majorana (INFN),
J. van Brand (NIKHEF), E. Hennes (NIKHEF),
A. Bertolini (AEI/NIKHEF)

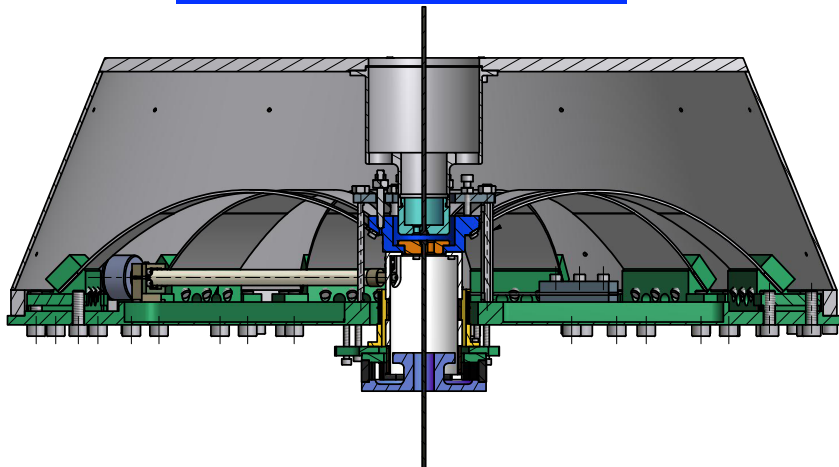
JGW-G1100524-v0

Prototyping strategy

- Seismic attenuation design is modular
- Every relevant part of the system is prototyped
- Prototypes are tested before production

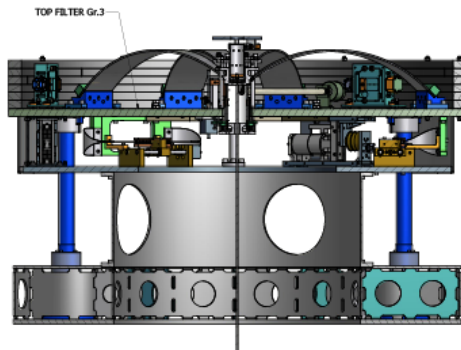
Standard filter

- Prototyped
- Tested in NIKHEF
- More tests ongoing
- **Ordered (19 units)**
- [T1100450-v7](#) Gr.2
- [T1100386-v1](#)

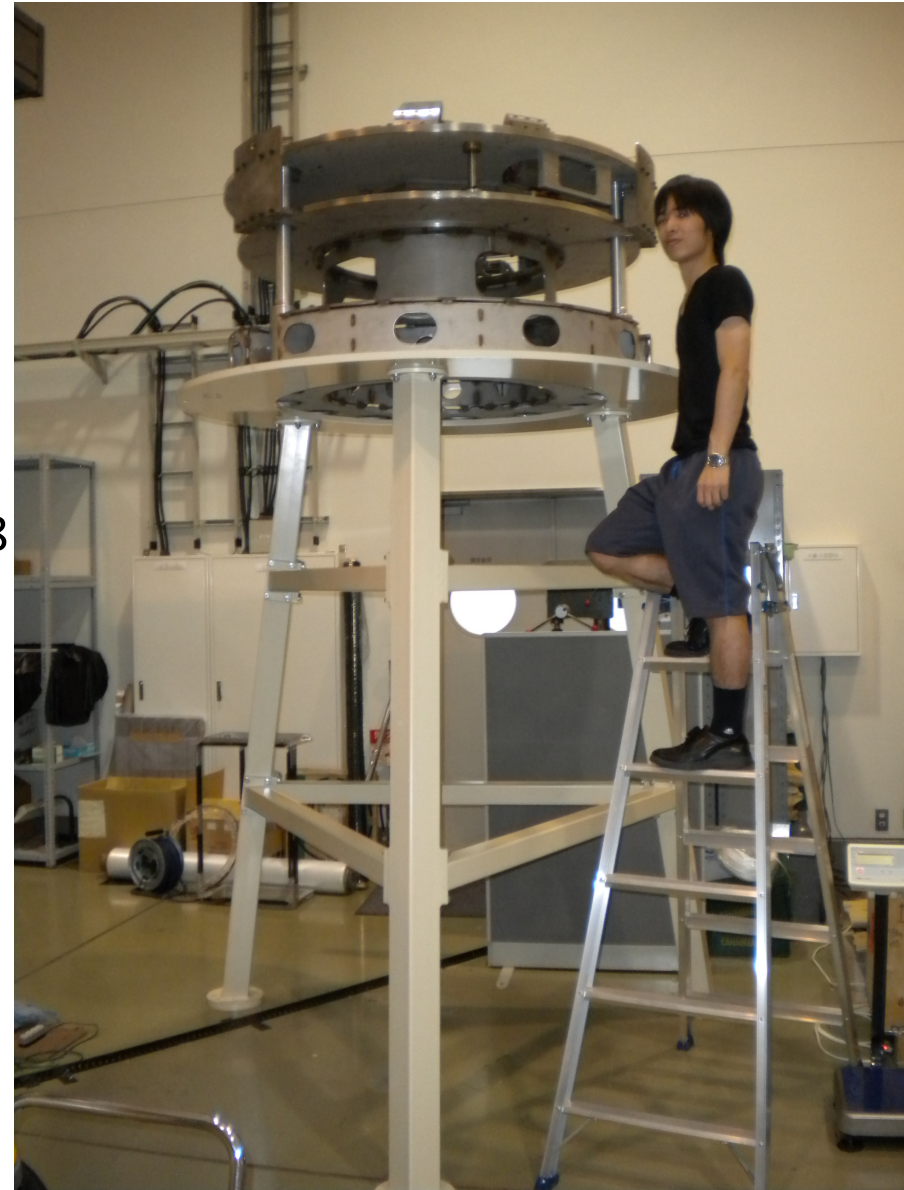


Top filter – Inverted Pendulum

- Prototyped
- Starting tests
- [T1100452-v1](#)
- [T1100450-v7](#) Gr.1-3-5-6-8

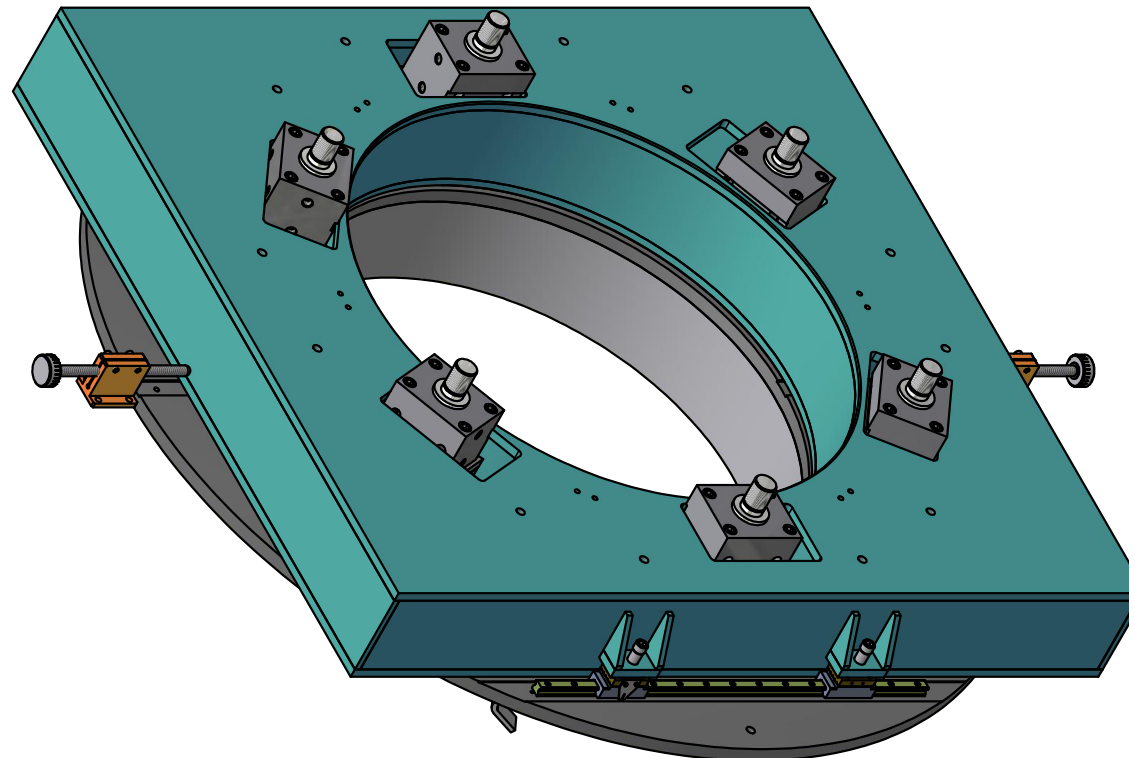


- Please visit us downstairs

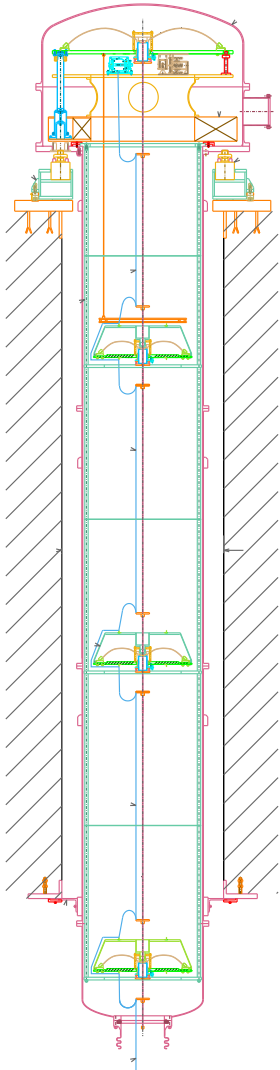


IP basement

- Designed
- Prototype in construction
- [T1100450-v7](#) Gr.0

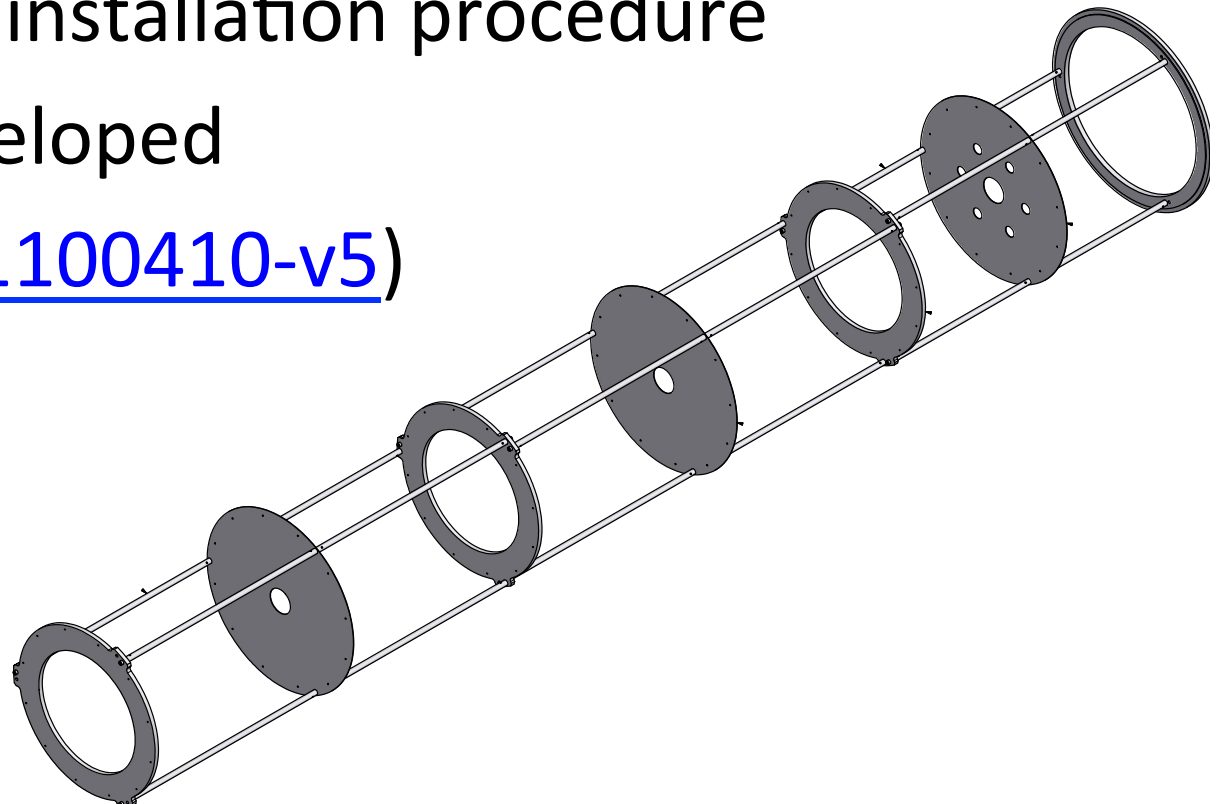


Safety-Installation structure/procedure



- Designed
- Prototype in construction
- Safe installation procedure developed

(see [T1100410-v5](#))

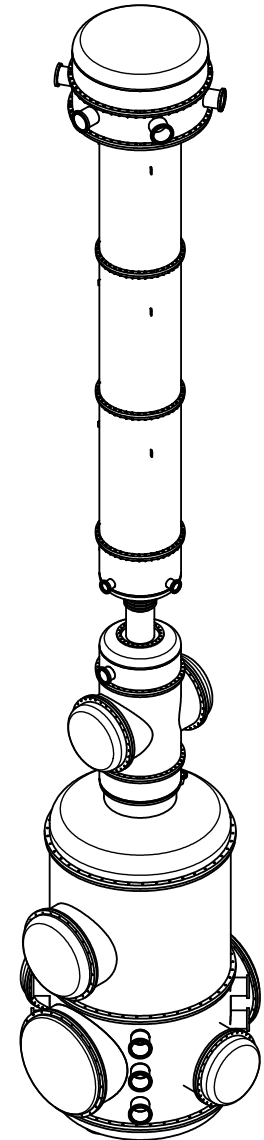
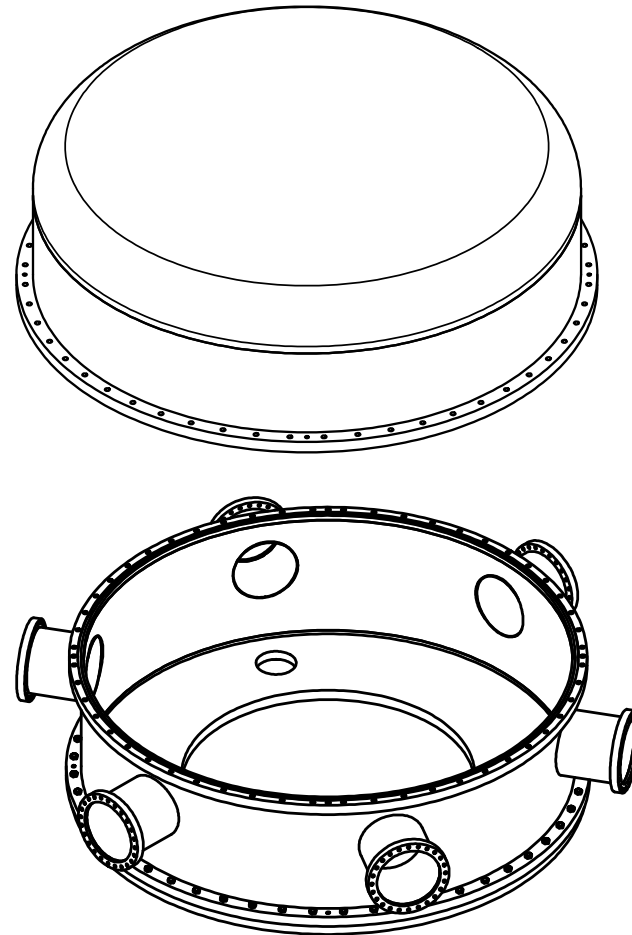
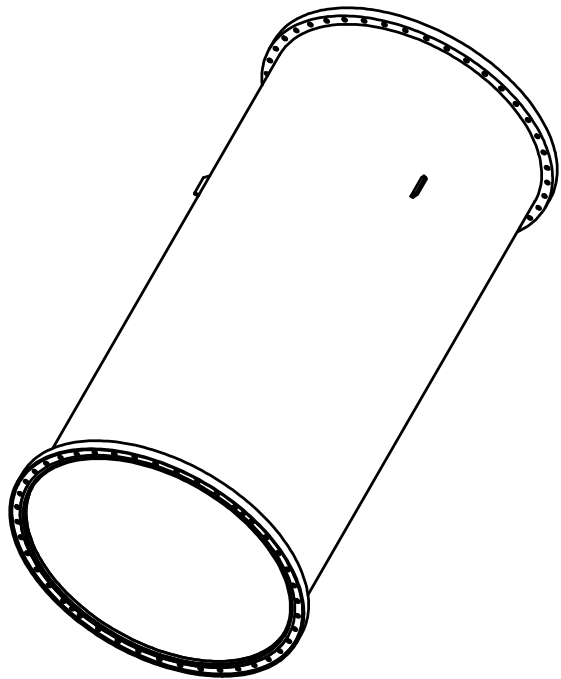


Design

- Ongoing design work involves
- Cabling
- Vacuum
- Type-B seismic chains
 - Recycler mirrors
 - Beam Splitter

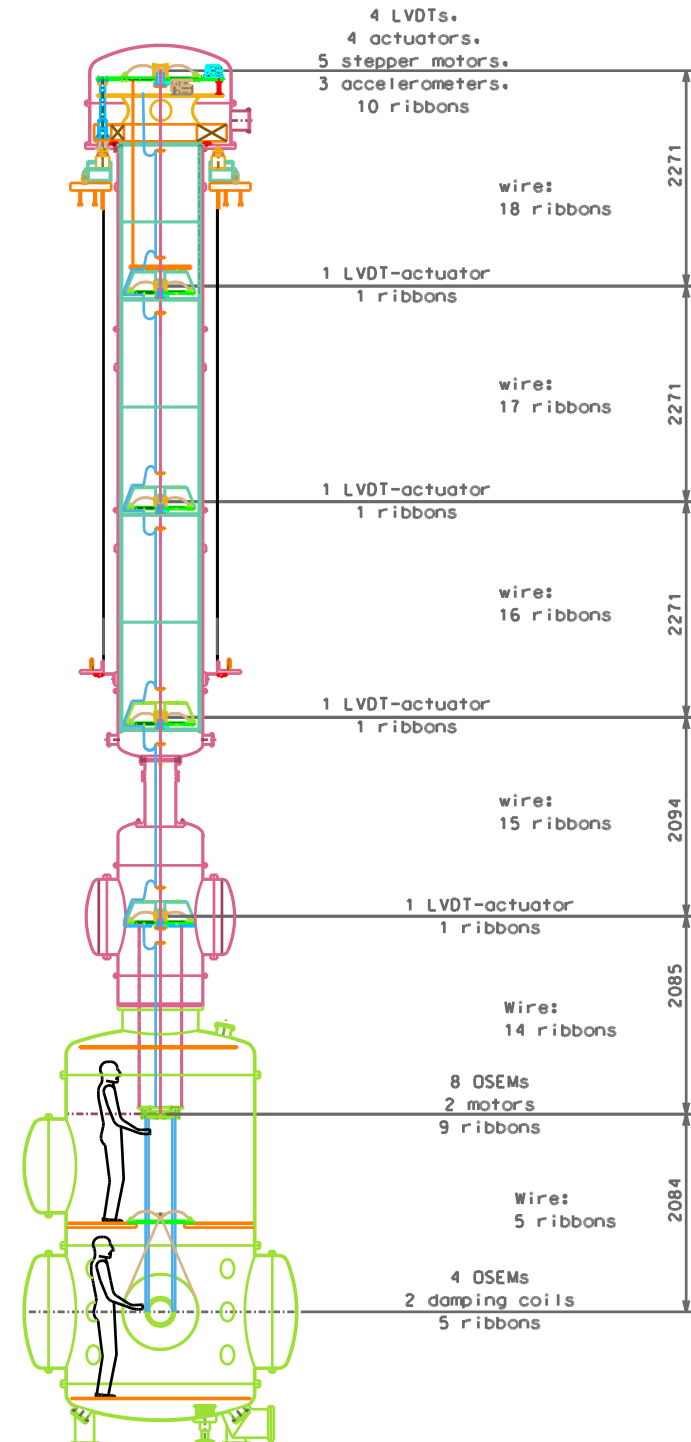
Vacuum tanks

- Being designed
- [T1100418-v3](#)



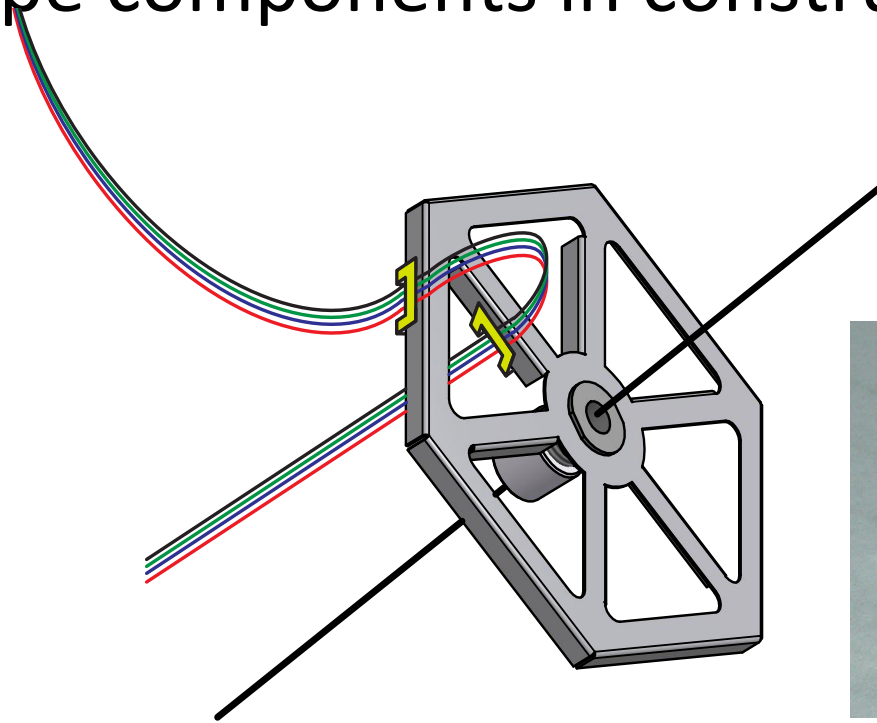
UHV cabling and connecting

- Suspended chain
 - 18 ribbons
 - 144 conductors
 - 15 m extension
- Pre-isolator
 - 10 ribbons
 - 80 conductors
- Low electrical and mechanical noise required



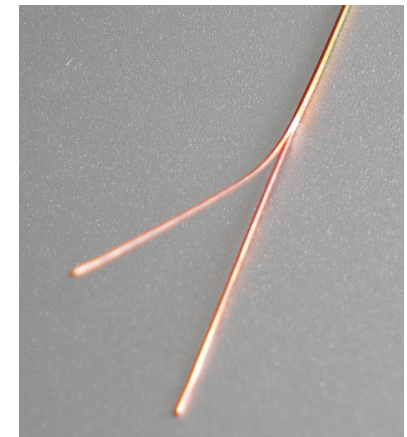
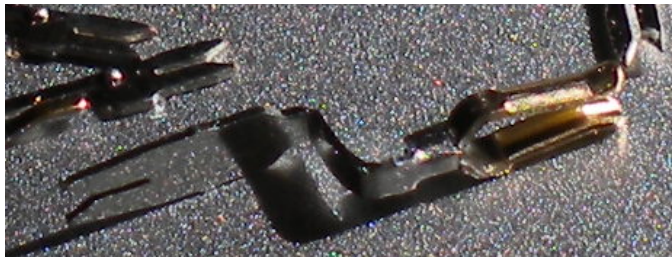
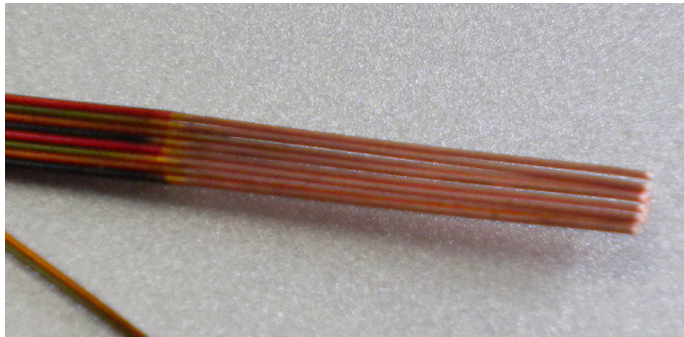
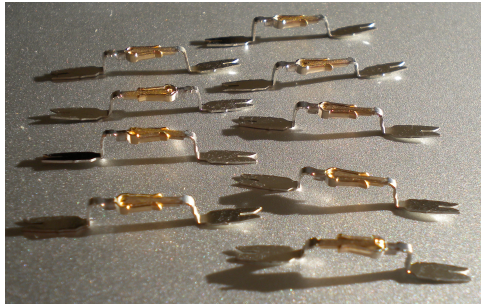
UHV cabling and connecting

- Routing scheme being designed
(see [T1100499-v3](#))
- Sample prototype components in construction



UHV cabling and connecting

- Cable type identified
- Connector strategy provisionally chosen (see [T1100499-v3](#)), designing connector housings
- Samples being procured



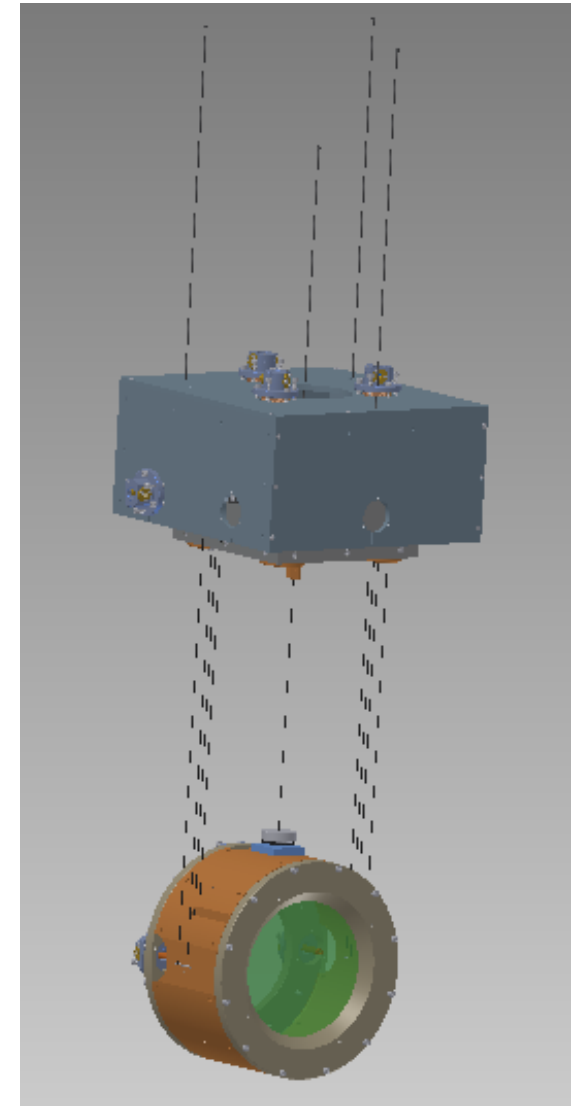
Type-B payload

- Being Designed according to simulations (see Takanori's presentation)

[D1100470-v6](#)

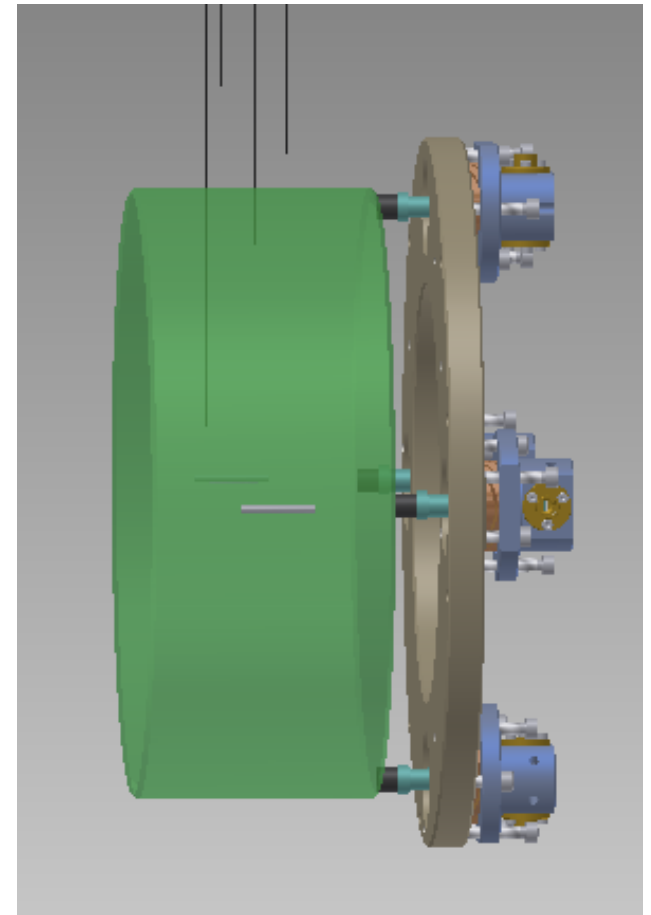
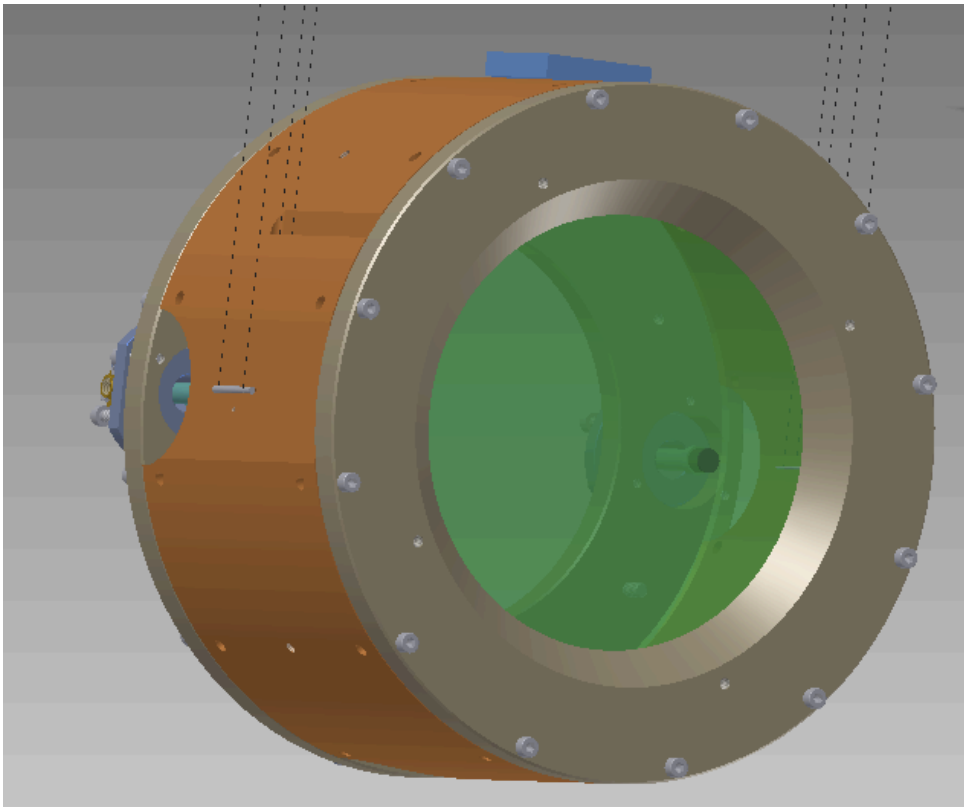
- Decided for a concentric design, despite geometric difficulties

[D1100542-v1](#)



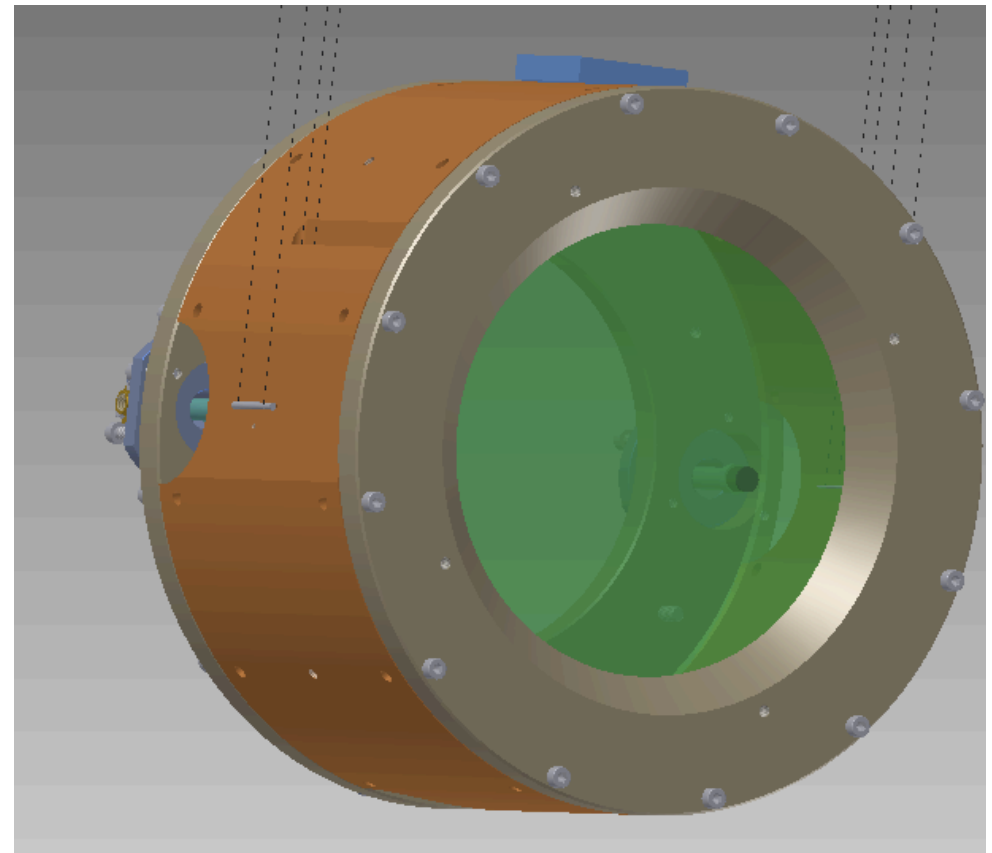
Recycler mirror controls

- Four wire suspension
- Thin wall concentric recoil mass (Titanium gr.5)
- OSEM sensor actuators



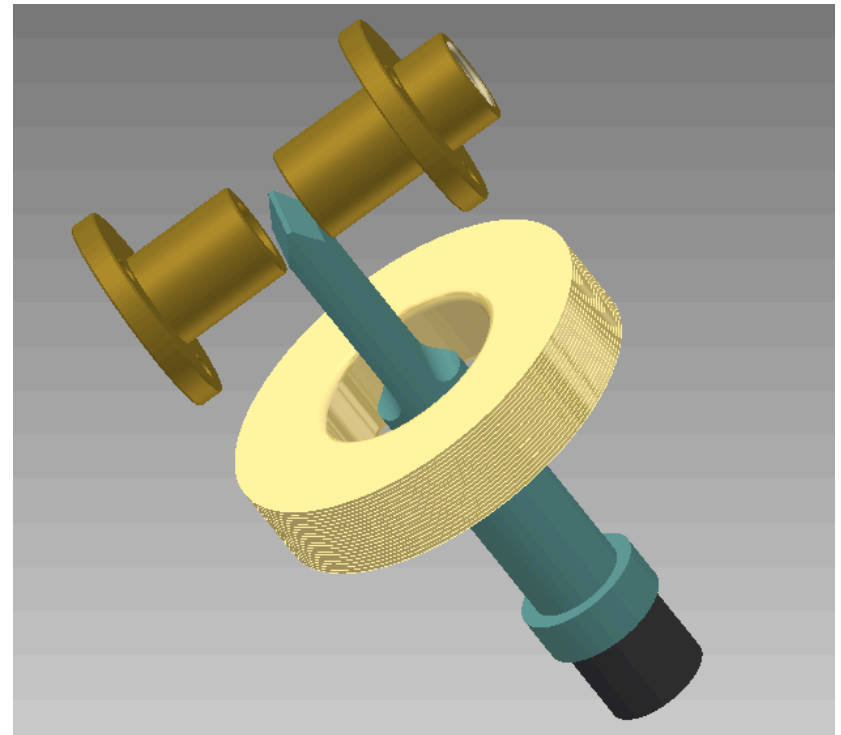
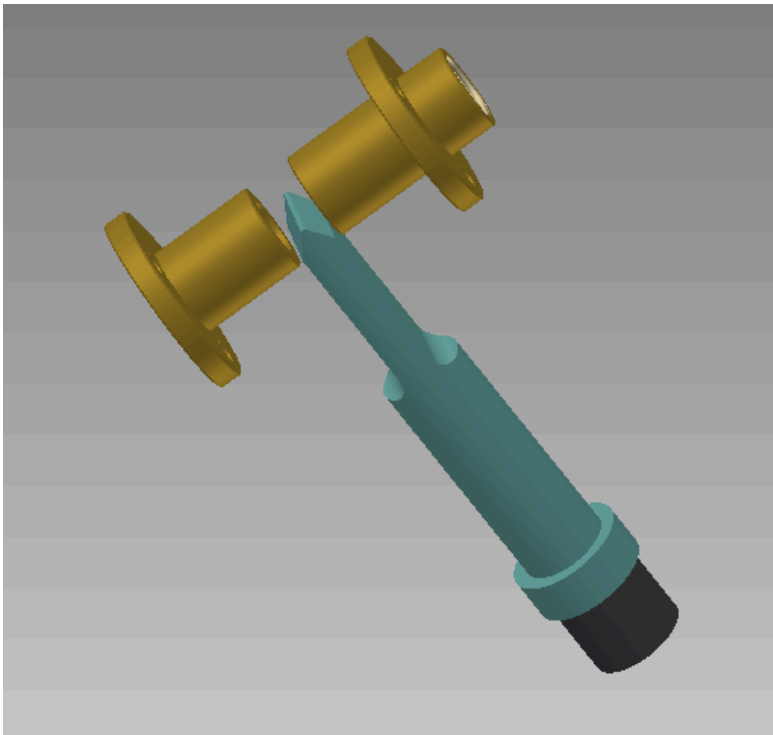
Recoil mass controls

- Eddy current mitigation:
 - Titanium recoil mass with Scalloping
 - OSEM support plate and OSEM coil support out of C-loaded PEEK



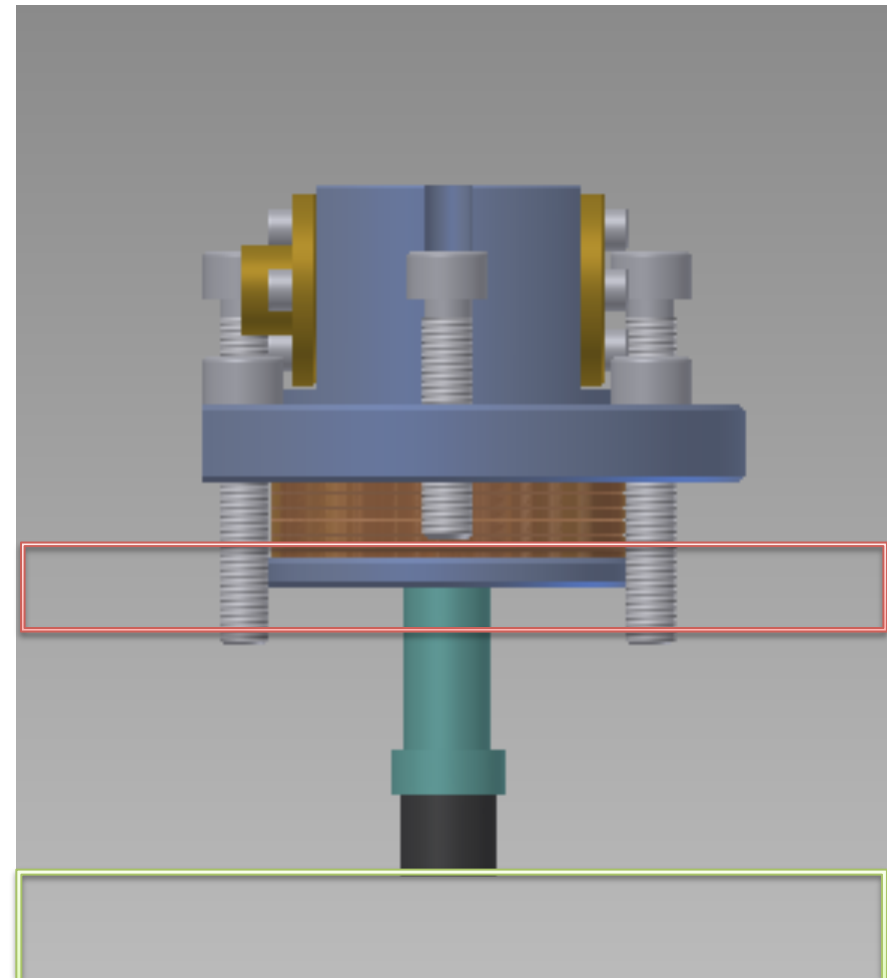
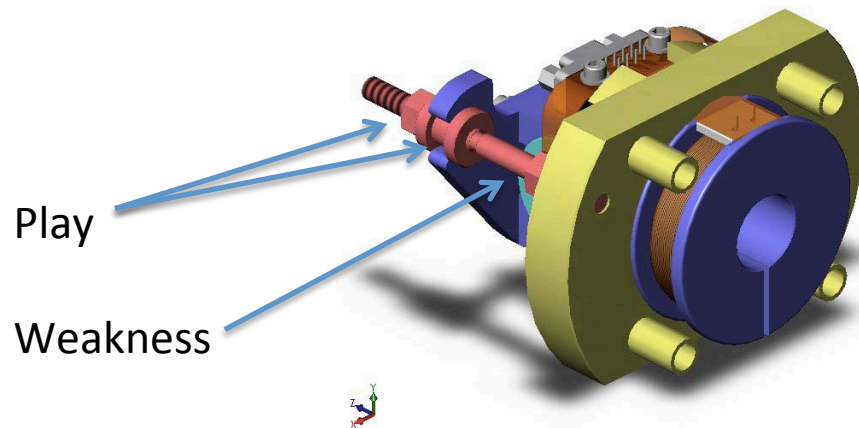
OSEM working principle

- Position sensor: LED-photodiode pair reads shadow of mirror's flag
- Actuator: Coil apply force on magnet at base of flag



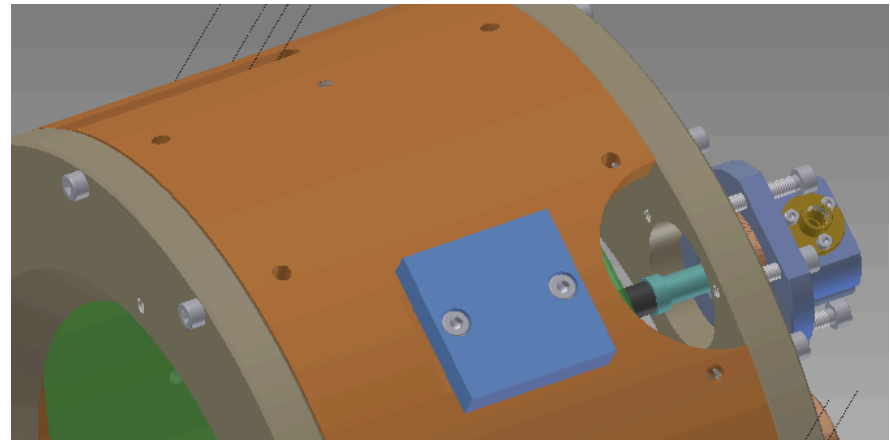
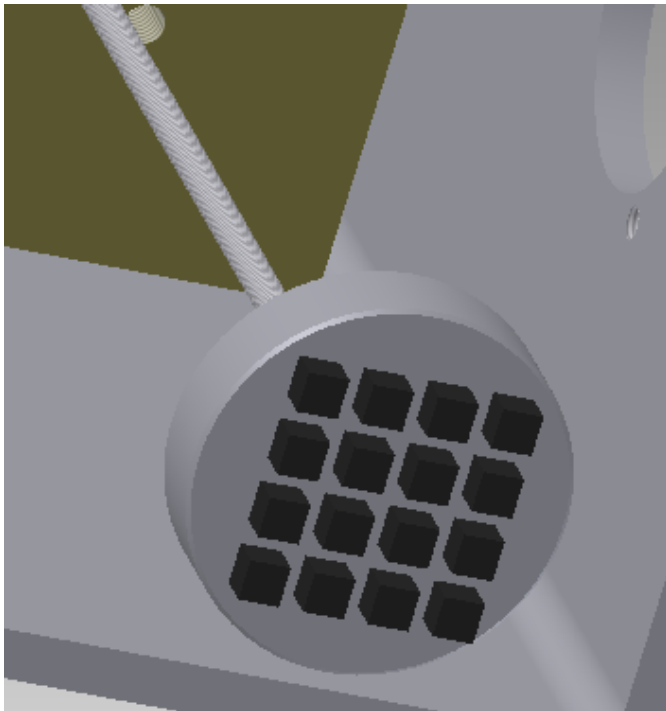
OSEM mechanical structure

- Three pulling screws
- Three pushing screw
- Allows zero-settings
- While guaranteeing mechanical stability (screw play elimination)



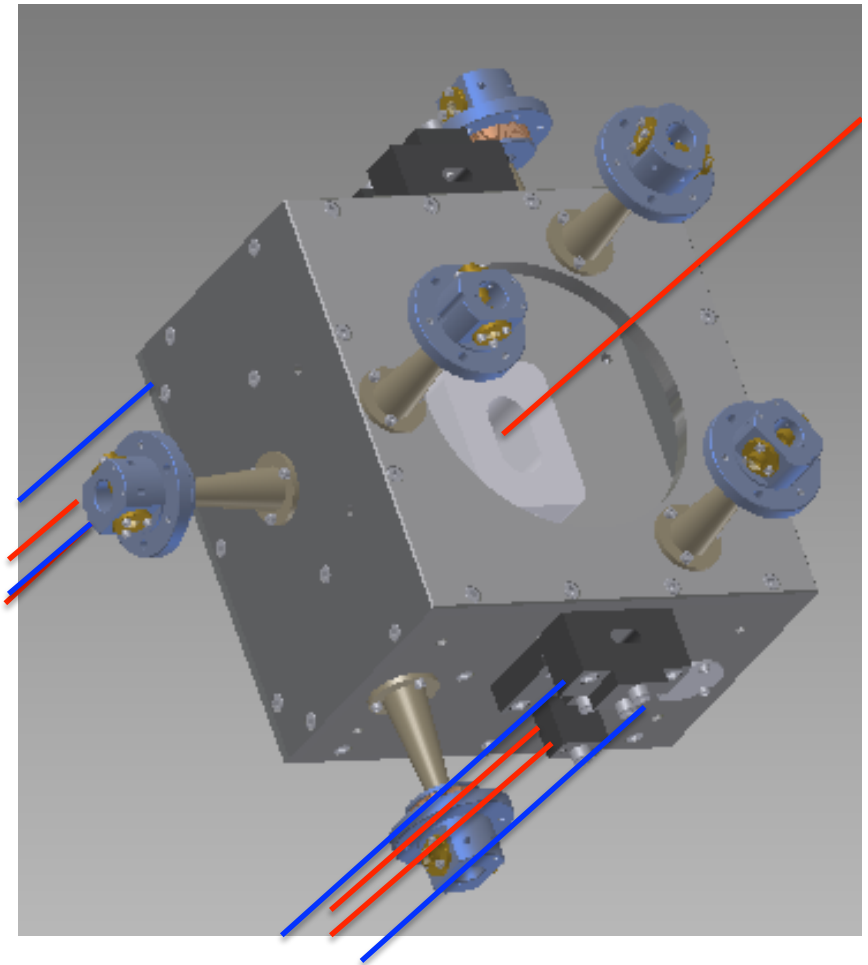
Modal damping

- Whip from intermediate mass, with magnets, causes Eddy current damping on pad on mirror recoil mass



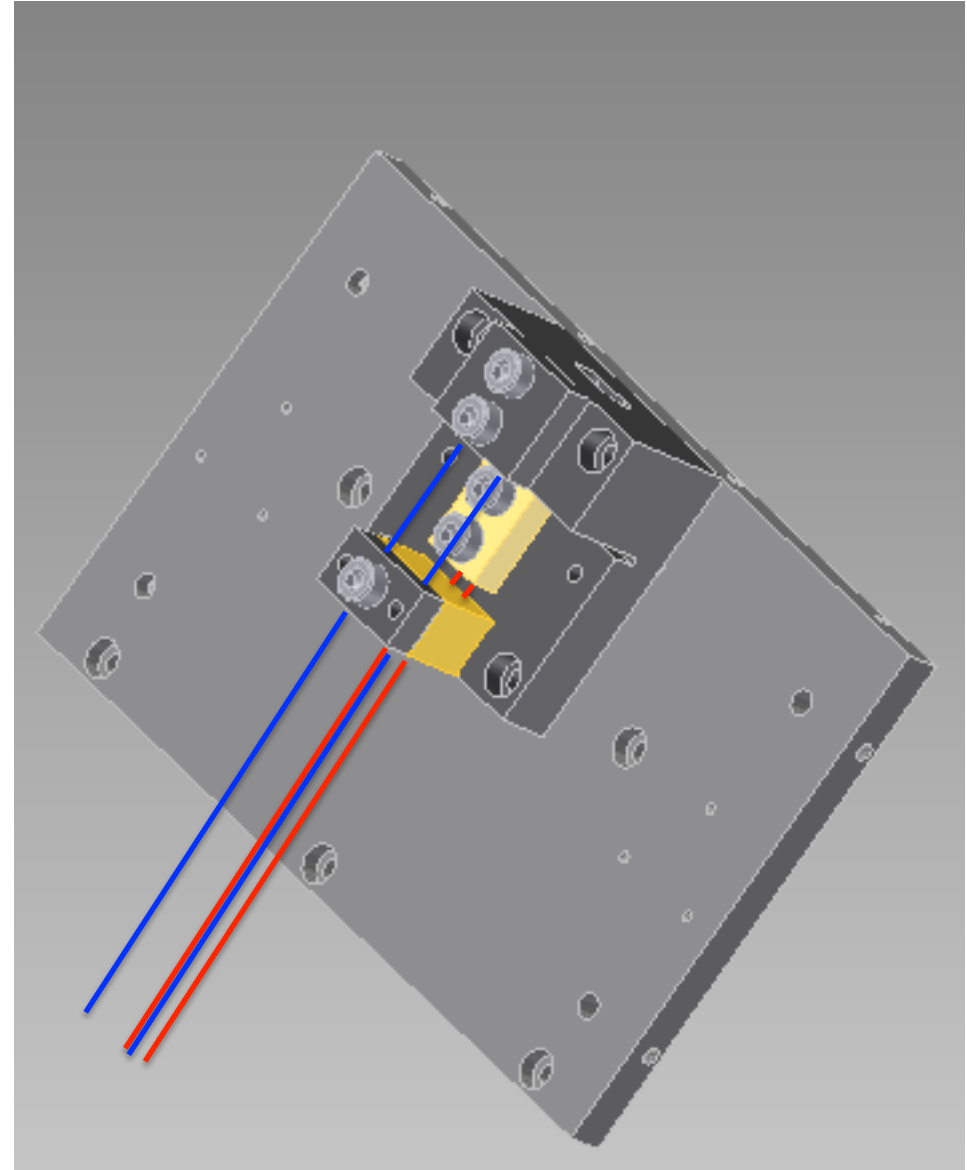
Intermediate mass structure and controls

- Suspends mirror and its recoil mass
- Suspended from a central wire from a small GAS filter
- Controlled from a recoil mass suspended from the body of the GAS filter above



Wire clamping structure

- Double clamping
 - UPPER For weight support
 - LOWER For flexure point definition



NIKHEF suspension wiring tooling

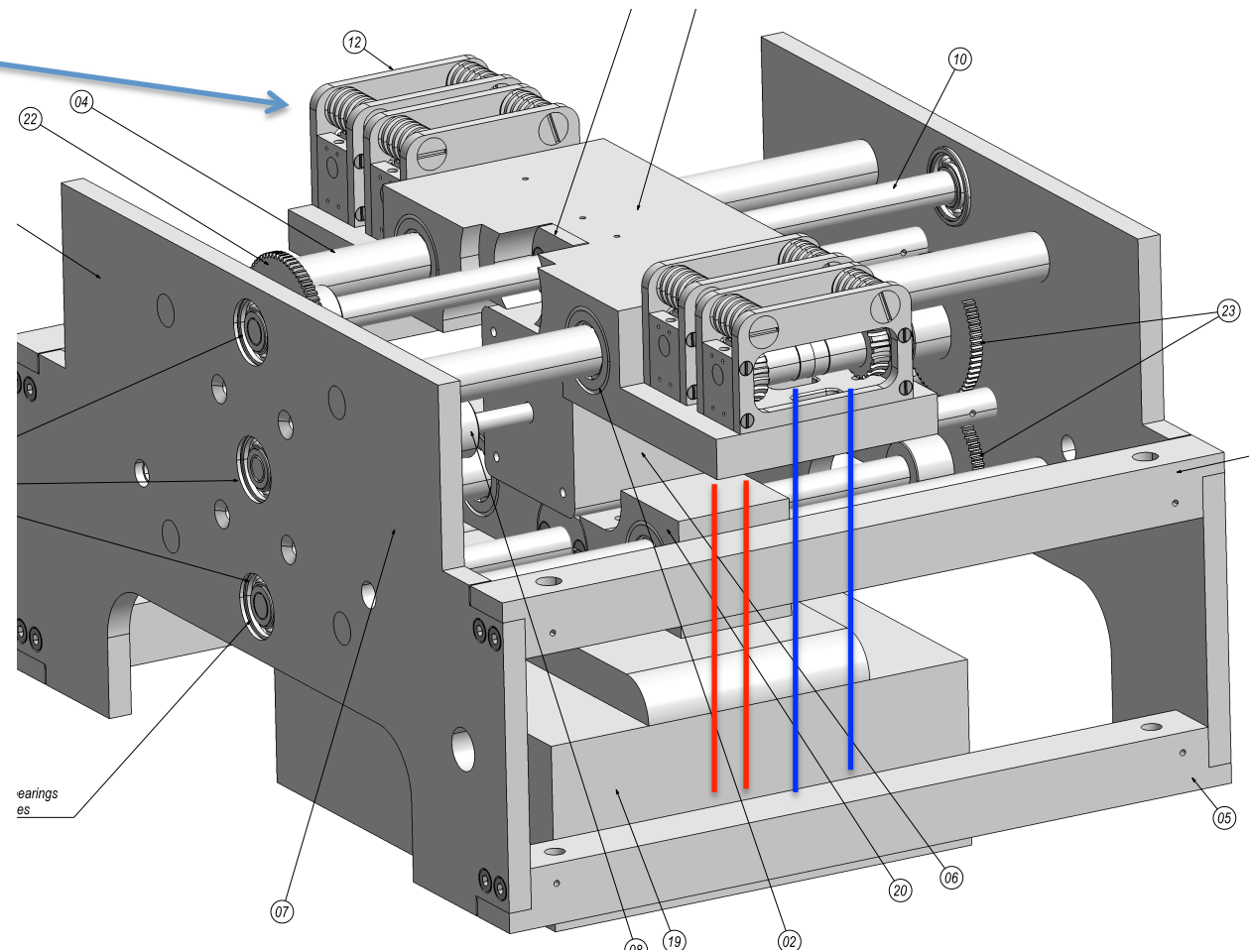
Jo Van Den Brand

Eric Hennes

Alessandro Bertolini

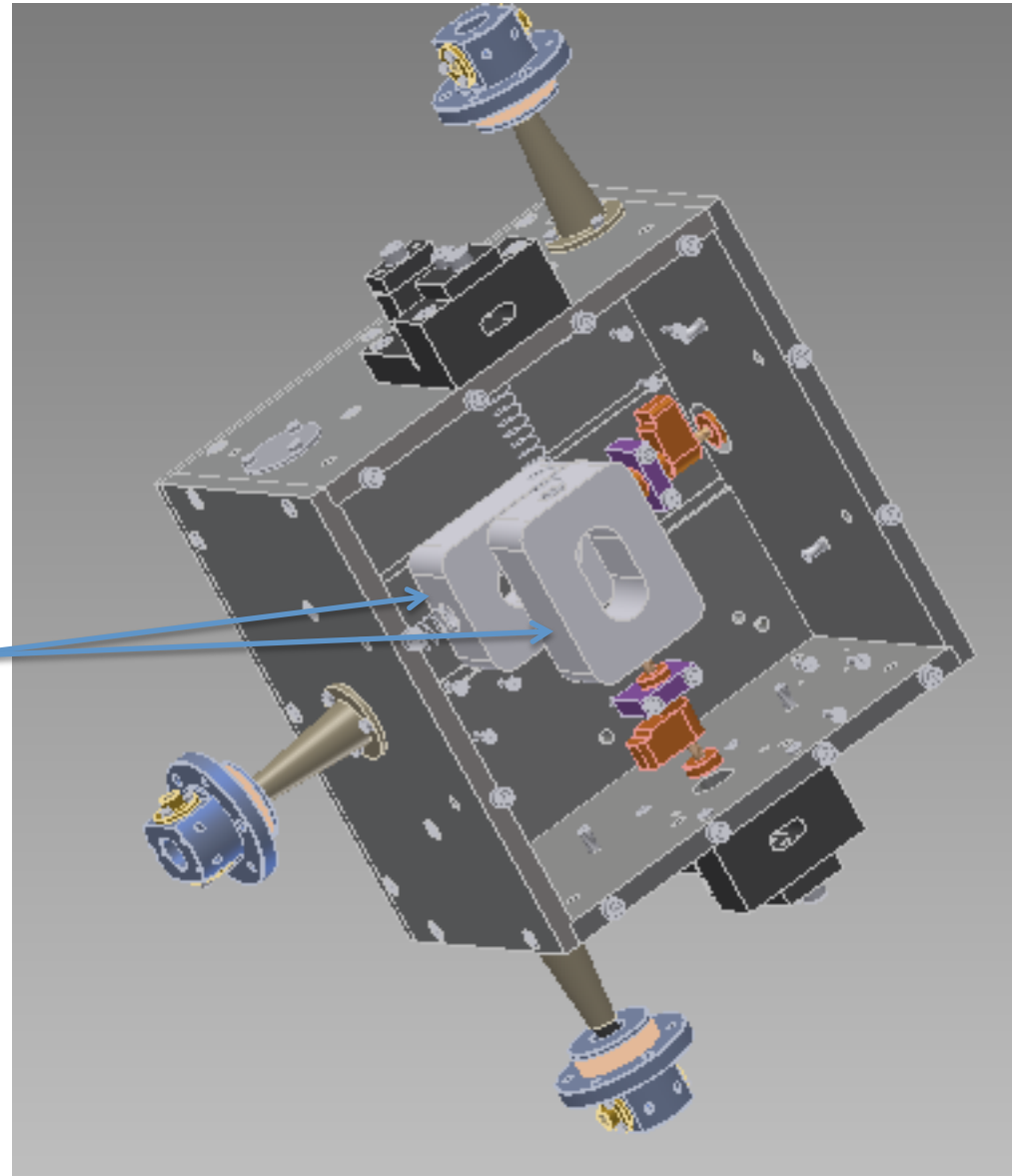
From NIKHEF are joining the seismic group

- The eight capstans will be used to pre-tension the four mirror and recoil mass wires before clamping



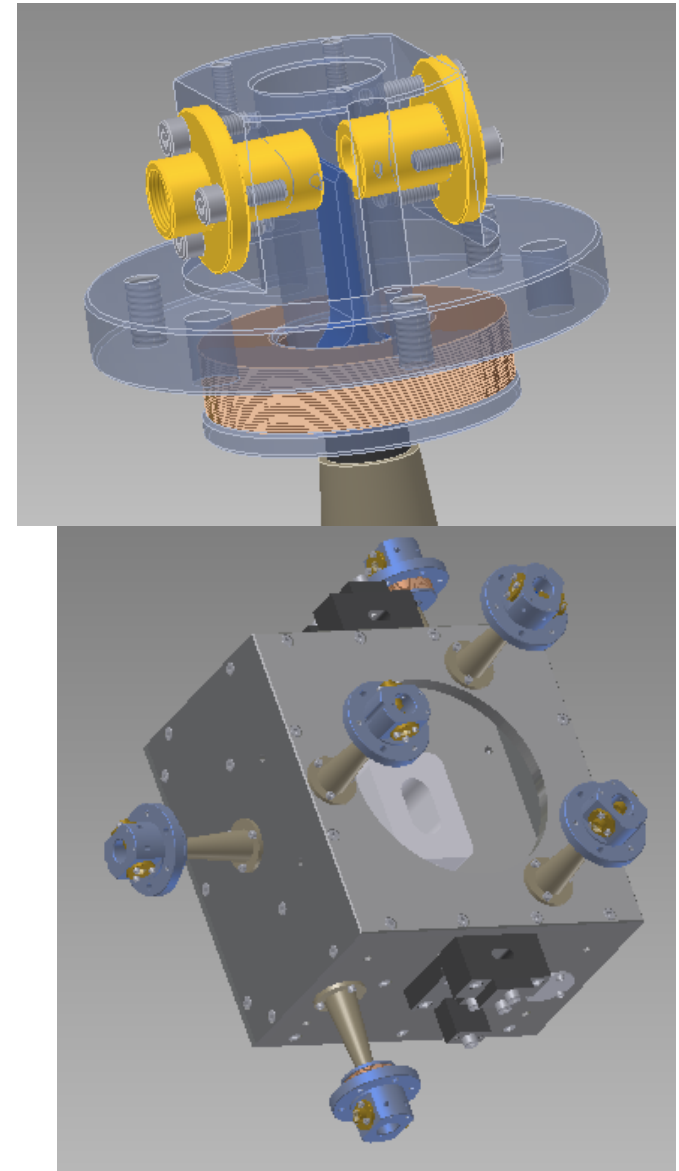
Static attitude controls

- Tuneable suspension point height for pitch-roll frequency reduction
- Longitudinal moving mass for pitch and roll



Dynamic controls

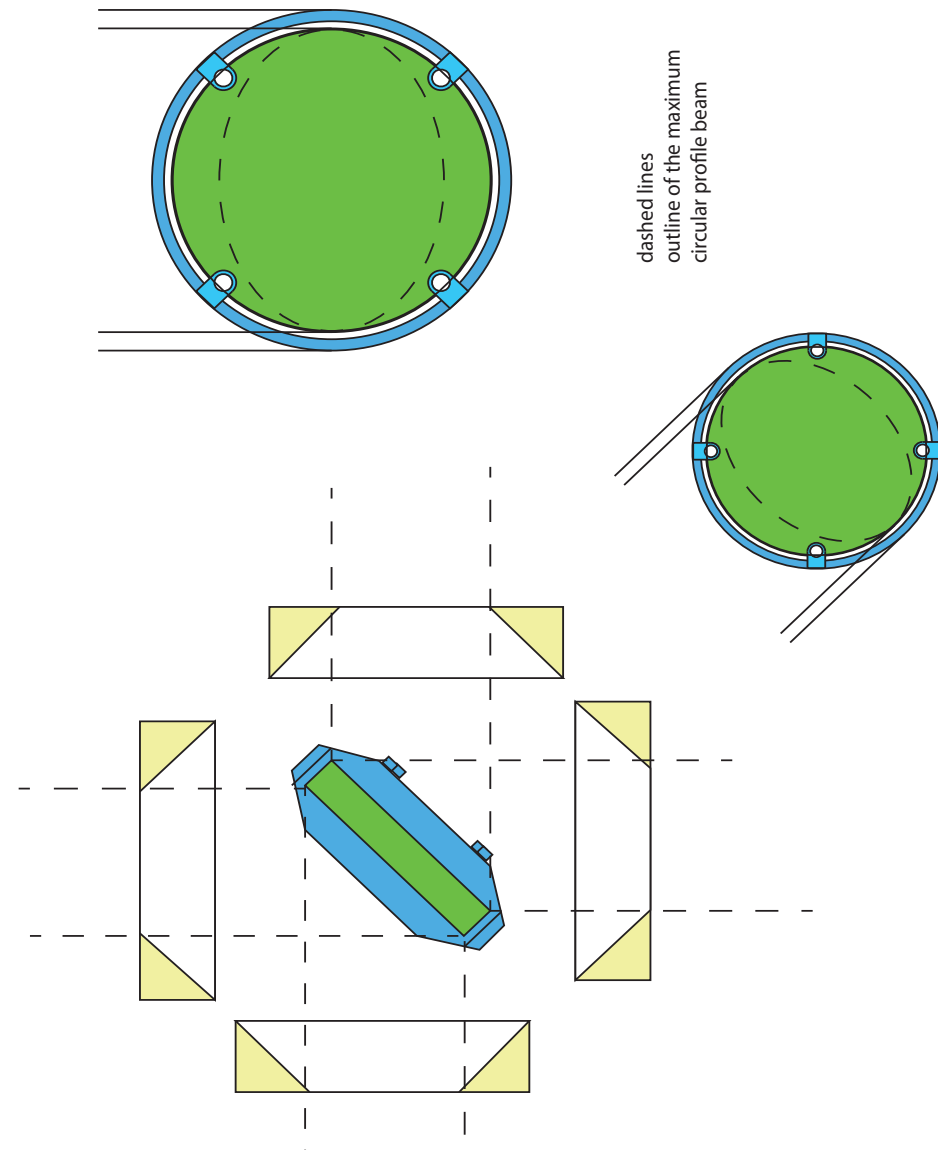
- Shadow-meter/Voice-coil control units in all degrees of freedom
- Positioning of control units for diagonal or block control matrix



Support from
Ludovico Carbone andreas Freise Birmingham
Nick Lockerbie Strathclyde

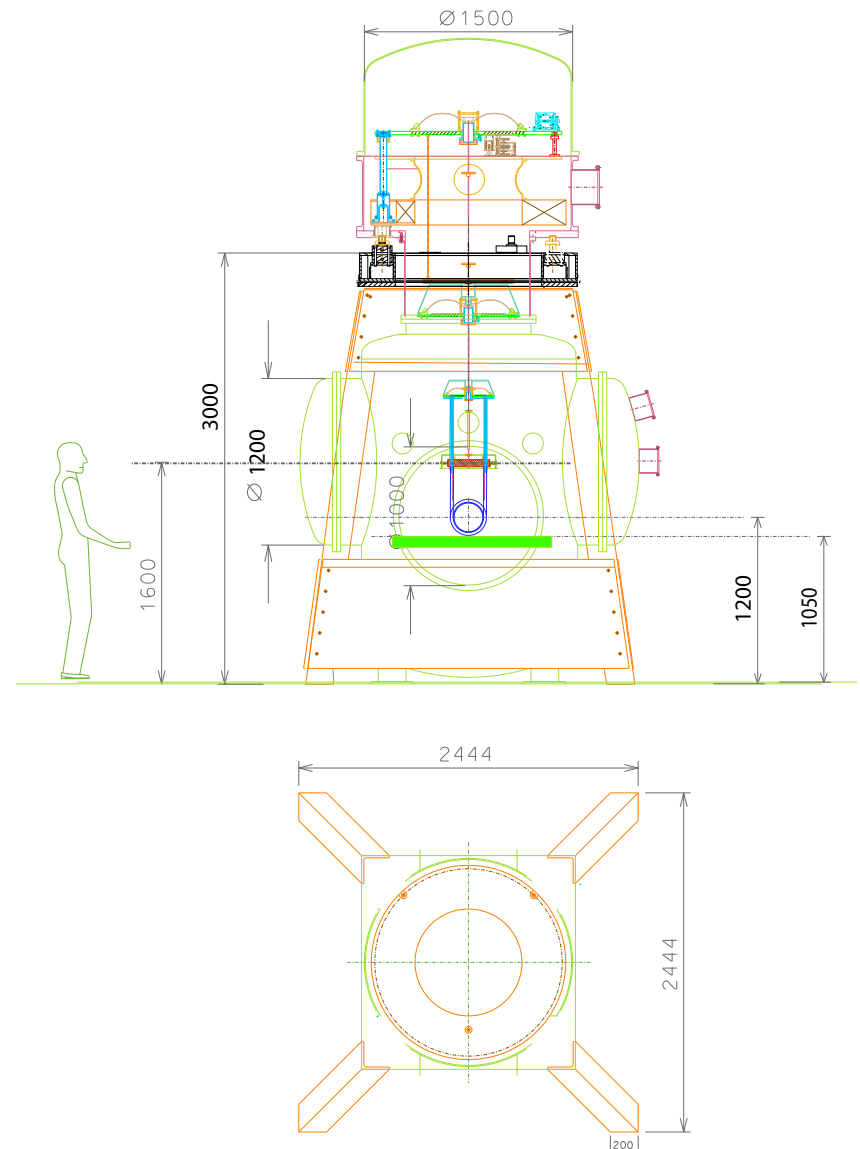
Design ahead

- Beam splitter suspensions
- Need to start its design before finalizing recycler suspensions



Design ahead

- Type-B support structure
- Starting Design
- [D1100470-v6](#)



Seismic and suspensions Conclusions

- Production On track
- Prototyping On track
- Design On track
- As everybody else,
swamped with work !

