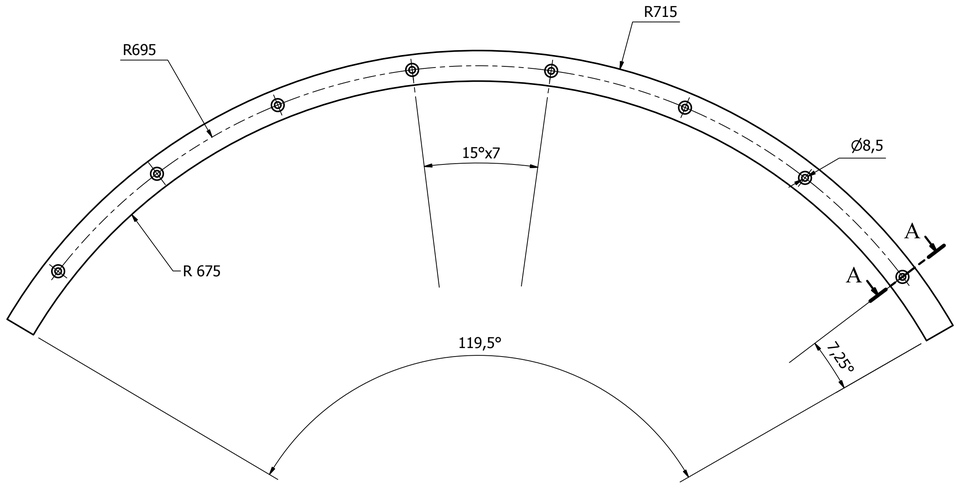
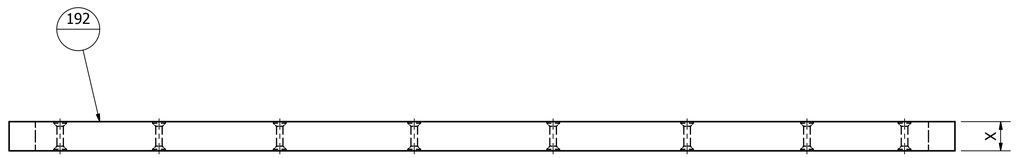


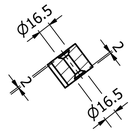
Table for arc of 119° only

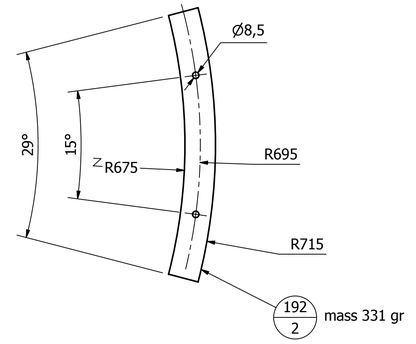
	X	mass/arc Kg	mass/layer Kg	n° arcs	total mass Kg
	38	17.2	51.6	12	206.4
	19	8.6	25.8	3	25.8
	10	4.53	13.6	3	13.6
	6	2.71	8.14	3	8.14
	3	1.36	4.07	6	8.14
total	199 mm			27	262

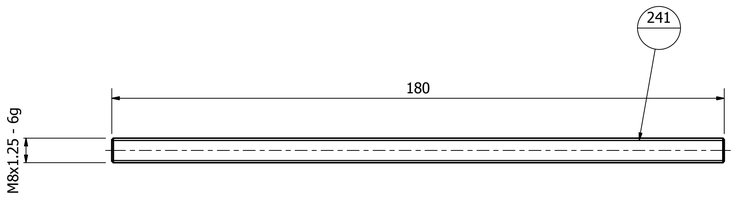
Note: The flares dia 16.5 on details thick 38 and 19 only

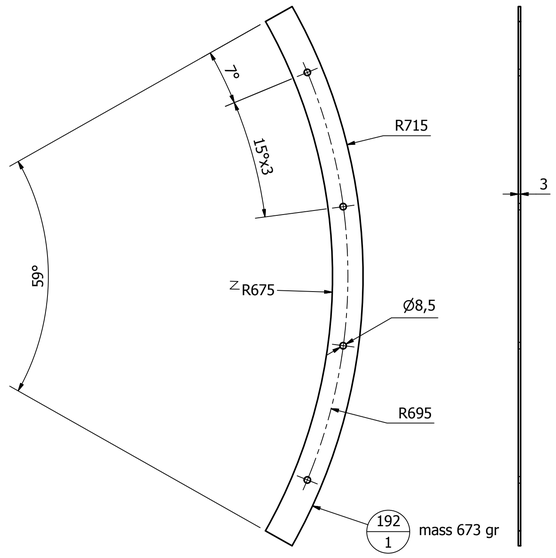


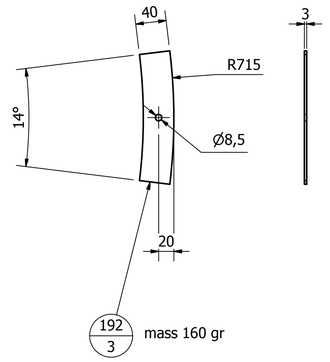
A-A (1 : 4)











	Modified number pieces part 241		06-06-11
ref.	note		date
	modifications		

241	24	AISI 304	1:1
192.3	12	AISI 304	1:4
192.2	6	AISI 304	1:4
192.1	6	AISI 304	1:4
192	27	AISI 304	1:4
ref.	pieces	material	scale

GENERAL TOLERANCE mK

TOLERANCE SYSTEM: ISO 2768-2 CLASS H-K-L

PROMEC
di Gennaro Gianni
BIENTINA (PISA)-ITALIA

DESIGNED FOR: R De Salvo
DRAW. BY: G. Gennaro
DATE: 22-03-11
SCALE: 1:1
N° DRAW: LCGT.0110-03
REPLACE DRAW N°:
DETAIL FROM: 0100
A1

TITLE
LCGT-SAS
BALLAST RING-Gr.1