A-A (1 : 1)

B-B (1 : 1)

C-C (1 : 1)

Treatment of part 80:Electropolishing and light nickel-plating. Baking at 435° for 100 hours in argon atmosphere.

F-F (4 : 1)

The two parst must be always joined

Forced with ligth press fit into tip leg

E-E (2 : 1)

ref.		note	date
		modified part 101	08-06-11
		modified tolerance	24-05-11

modifications

ref.	pieces	material	scale
102	3	EN 6082	2:1
101	3	AISI 304 L	2:1
100	6	C 40 hardened	4:1
99	3	Maraging	3:1
98	3	AISI 304 L	1:1
97	3	EN 6082	1:2

GENERAL TOLERANCE 2768-H

TOLERANCE SYSTEM: ISO 2768-2 CLASS H-K-L

PROMEC
BIENTINA (PISA)-ITALIA

DESIGNED FOR: R. De Salvo
DRAW. BY: G. Gennaro
DATE: 23-01-11
SCALE: 1:1
TITLE: LCGT-SAS
DETAILS-Gr.4
N° DRAW.: LCGT.0402-02
REPLACE DRAW N°:
DETAIL FROM: 0400
A2