



Surface treatment:
Baking at 435° for 100 hours in argon atmosphere.
Electropolishing and light nickel-plating, after 4 hours
in the oven at 150° for 10 hours.

		eliminated part 107	08-06-11
		modified parts 73-74-77	24-05-11
76		modified diameter shaft from 10.8 to 10.5	
73		modified	01-02-11
ref.		note	date
modifications			
107		eliminated	
77	3	AISI 304 L	1:1
76	3	Maraging	1:1
75.1	24	AISI 316	1:1
75	60	AISI 304 L	1:2
74	3	EN 6082 /6	1:2
73	3	AISI 304 L	1:2
ref.	pieces	material	scale
GENERAL TOLERANCE 2768-H			
TOLERANCE SYSTEM: ISO 2768-2 CLASS H-K-L			
	DESIGNED FOR R. De Salvo		
	DRAW. BY G. Gennaro		
TITLE	DATE 23-01-11		SCALE 1:1
	N° DRAW. LCGT.0401-04		
REPLACE DRAW N°			
DETAIL FROM		0400	A2
LCGT-SAS			
DETAILS-Gr.4			