

pezzo per montare
per allineamento
su gambetto dell'IP

A-A (1 : 1)

$\varnothing 9^{+0,022}_{-0,000}H8$

98

M3x0.5 - 6H

R15

R5

M8x1.25 - 6H

A

A

$\varnothing 18$

85

106

102

Treatment of part 80: Electropolishing and
light nickel-plating. Baking at 435° for 100
hours in argon atmosphere.

6.2 non 7

$\varnothing 3,2$

$\varnothing 7$

E-E (2 : 1)

4,5

17

$\varnothing 9^{+0,015}_{-0,000}H7$

6,5

10

C-C (1 : 1)

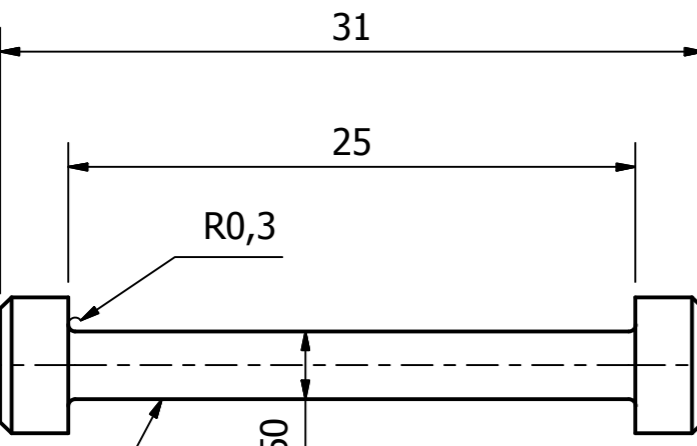
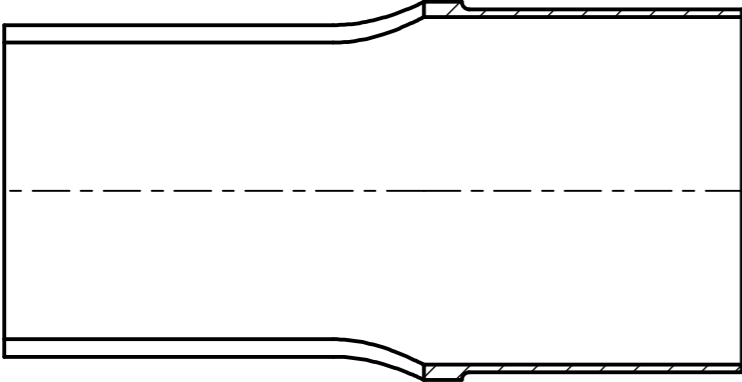
R1

$\varnothing 48$

$\varnothing 46$ press fit into part 77

B-B (1 : 1)

R1



99

$\varnothing 3 \pm 0,050$

lamatura diametro
10 profonda 1 mm
per permettere
montaggio mezza
coppette

F-F (4 : 1)

6

$3,5 \pm 0,050$

chamf.1x45°

F

F

The two parst must be always joined

Forced with light press fit into tip leg

ref.	note	date
modifications		
102	3	EN 6082
101	3	AISI 304 L
100	6	C 40 hardened
99	3	Maraging
98	3	AISI 304 L
97	3	EN 6082
ref.	pieces	material
GENERAL TOLERANCE 2768-H		
TOLERANCE SYSTEM: ISO 2768-2 CLASS H-K-L		
DESIGNED FOR R. De Salvo		
DRAW. BY G. Gennaro		
DATE 23-01-11 SCALE 1:1		
N° DRAW. LCGT.0402-00		
REPLACE DRAW N°		
DETAIL FROM 0400 A2		
TITLE LCGT-SAS		
DETAILS-Gr.4		