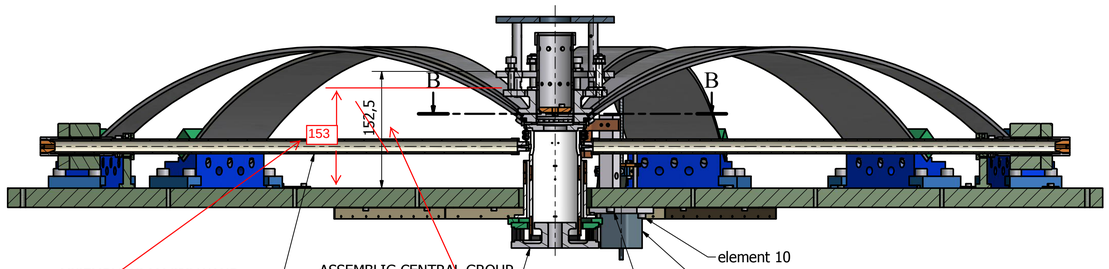
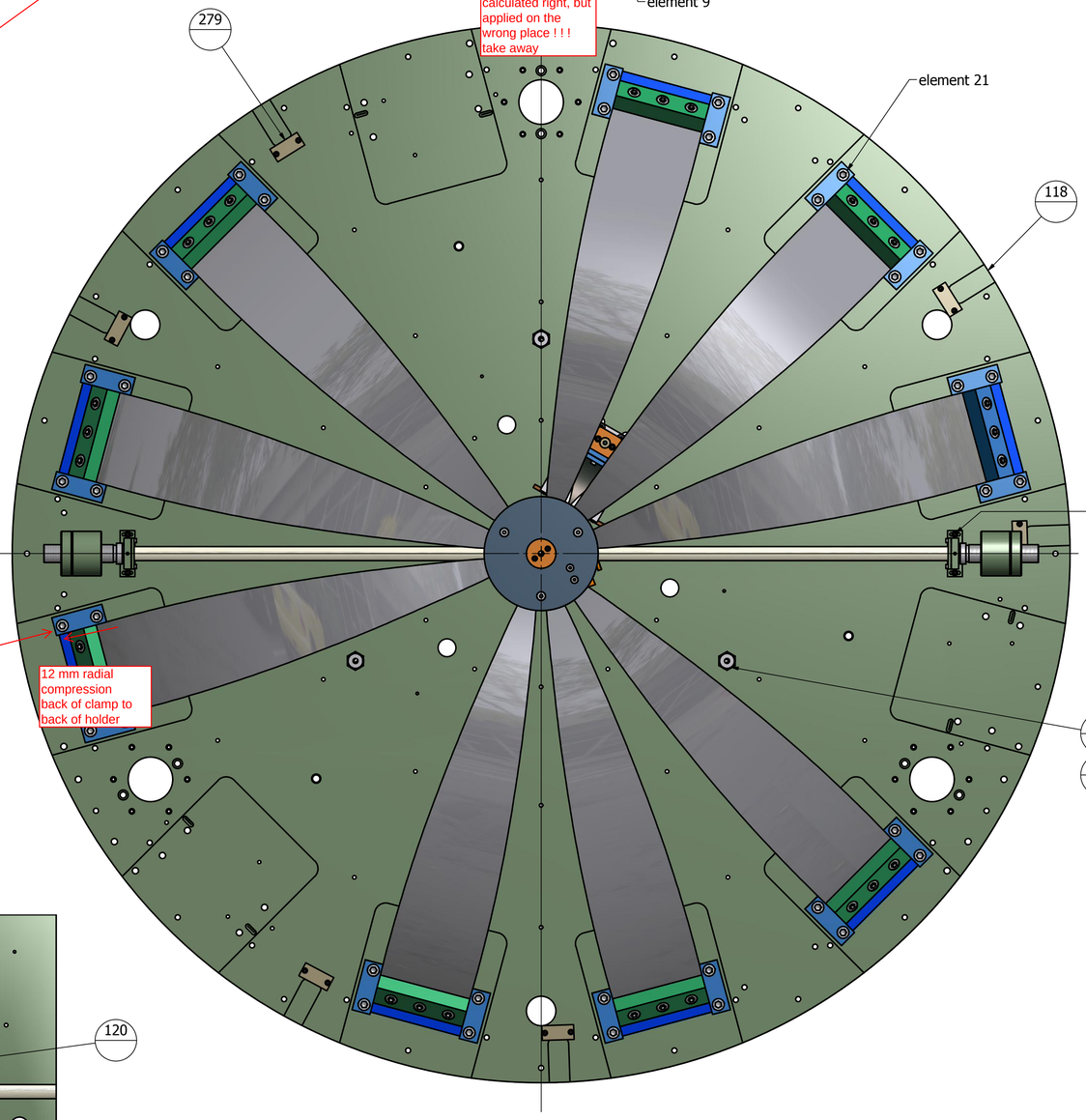
A-A (1 : 4)

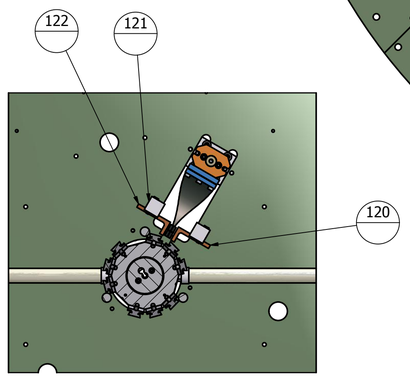


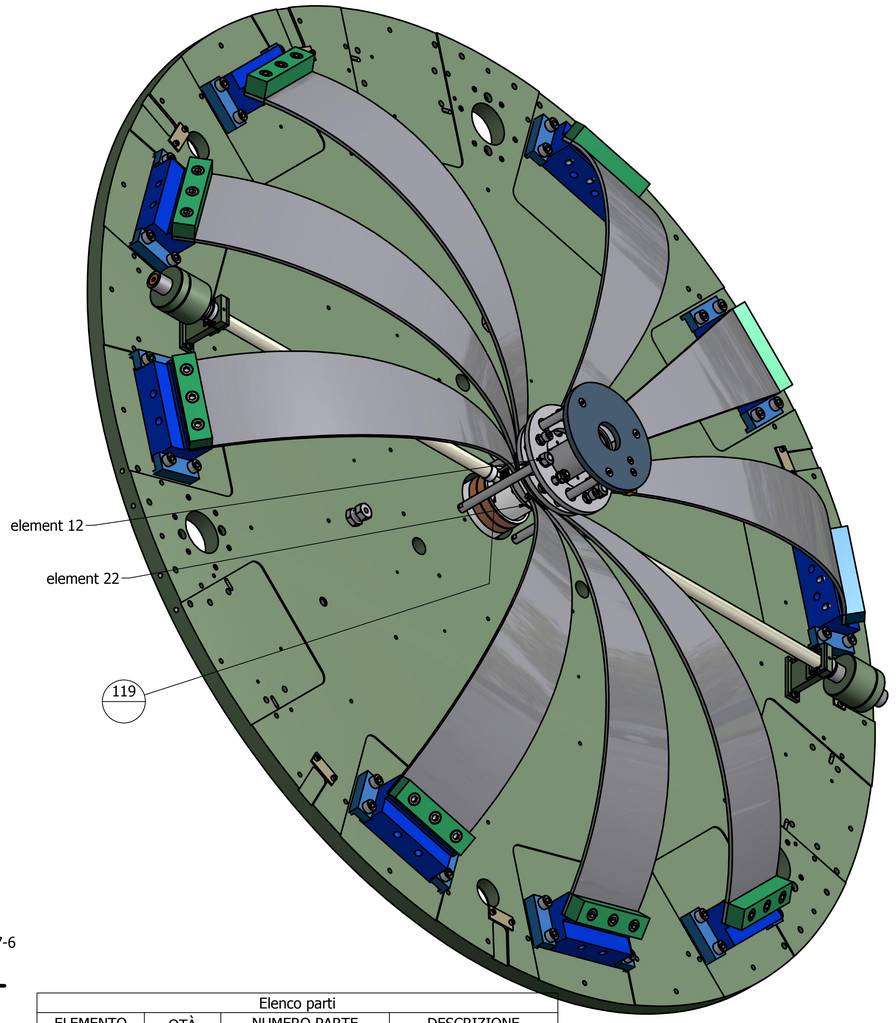
the working point was found to be at 153 mm top of keystone to top of plate.
the columns 119 (dr 306) that connect plate 134 (dr 313) must be redrawn longer accordingly.
please leave excursion of +/- 20 mm around 153 (modify 133)
please note we did not find in which assembly do they appear ! ! ! show them in this assembly?

this quote was calculated right, but applied on the wrong place ! ! ! take away



B-B (1 : 4)





Elenco parti			
ELEMENTO	QTÀ	NUMERO PARTE	DESCRIZIONE
4	6	ISO 4762 - M5 x 35	Viti con esagono incassato - Grado prodotto A
6	7	ISO 7092 - ST 4 - 140 HV	Rondelle piatte - Serie piccola - Grado prodotto A
7	1	ISO 4762 - M4 x 12	Viti con esagono incassato
9	2	ISO 4762 - M6 x 40	Viti con esagono incassato - Grado prodotto A
10	2	ISO 4762 - M6 x 16	Vite con esagono incassato
11	3	ISO 7092 - ST 10 - 140 HV	Rondelle piatte - Serie piccola - Grado prodotto A
12	3	ISO 4032 - M10	Dado esagonale
17	6	ISO 4762 - M4 x 20	Viti con esagono incassato - Grado prodotto A
19	2	ISO 4762 - M3 x 10	Viti con esagono incassato - Grado prodotto A
21	36	ISO 4762 - M10 x 40	Viti con esagono incassato - Grado prodotto A
22	9	ISO 4762 - M5 x 12	Vite con esagono incassato
25	12	ISO 4762 - M4 x 10	Vite con esagono incassato
27	12	ISO 4762 - M4 x 6	Vite con esagono incassato

	Added part 279	05-05-11
ref.	note	date
modifications		
279	0314	Security clamp wires
122	0306	Vertical damper
121	0306	Bar support magnet
120	0306	Vertical damper
119	0306	Locking bar
118	0305	Base filter
117	0306	Regulation magnet's plate
116	0306	Nut for regulation magnet's plate
	0304	ASSEMBLING VERTICAL BLADE
	0303	ASSEMBLING MAGIC WAND
	0302	ASSEMBLING CENTRAL GROUP
	0301	ASSEMBLING BLADE
ref.	draw.	legend

PROMEC
di Gennaro Gianni
BIENTINA (PISA)-ITALIA

DESIGNED FOR: R. De Salvo
DESIGN: G. Gennaro
DATE: 21-02-11
SCALE: 1:4
TITLE: LCGT-SAS
TOP FILTER-Gr.3
ASS. NUMB.: LCGT.0300-01
REPLACE DRAW.N°:
A1