



Surface treatment:  
Baking at 435° for 100 hours in argon atmosphere.  
Electropolishing and light nickel-plating, after 4 hours  
in the oven at 150° for 10 hours.

73		modified	01-02-11
ref.		note	date
modifications			
107	3	AISI 304	2:1
77	3	AISI 304 L	1:1
76	3	Maraging	1:1
75.1	24	AISI 316	1:1
75	24	AISI 304 L	1:2
74	3	EN 6082 /6	1:2
73	3	AISI 304 L	1:2
ref.	pieces	material	scale
GENERAL TOLERANCE 2768-H			
TOLERANCE SYSTEM: ISO 2768-2 CLASS H-K-L			
DESIGNED FOR		R. De Salvo	
DRAW. BY		G. Gennaro	
DATE		23-01-11	
SCALE		1:1	
N° DRAW.		LCGT.0401-01	
REPLACE DRAW N°			
DETAIL FROM		0400	
TITLE		LCGT-SAS	
		DETAILS-Gr.4	