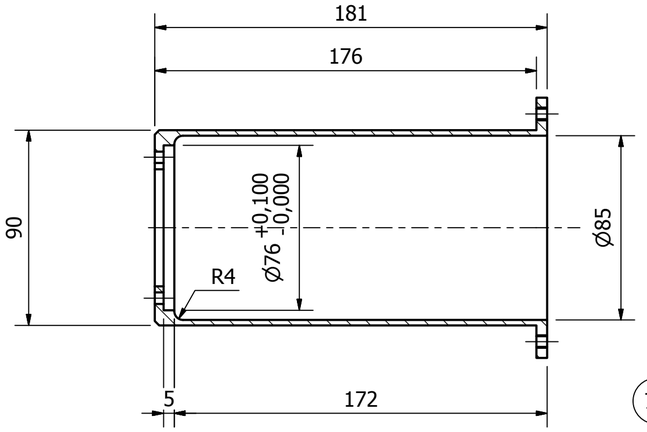
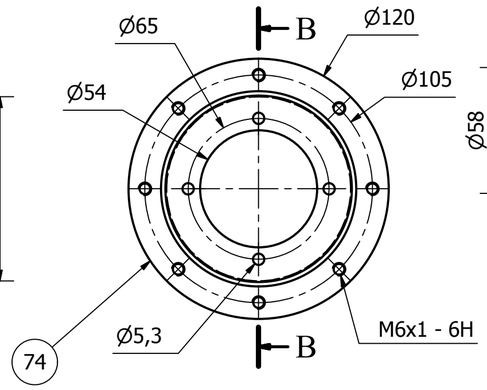
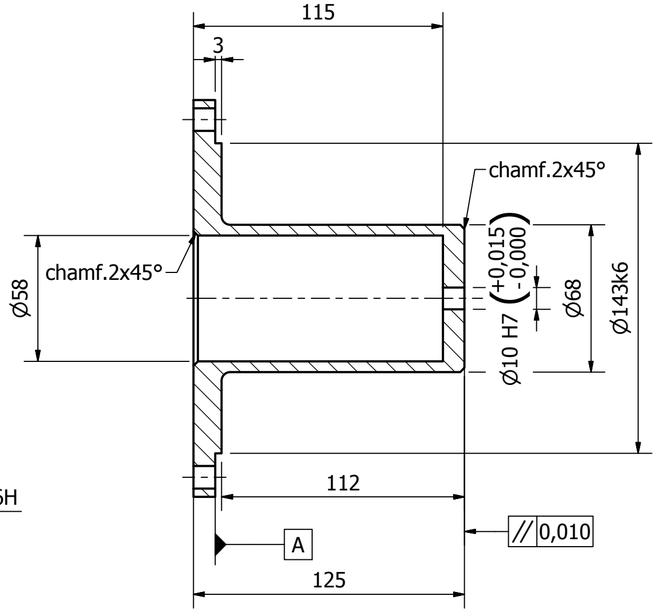
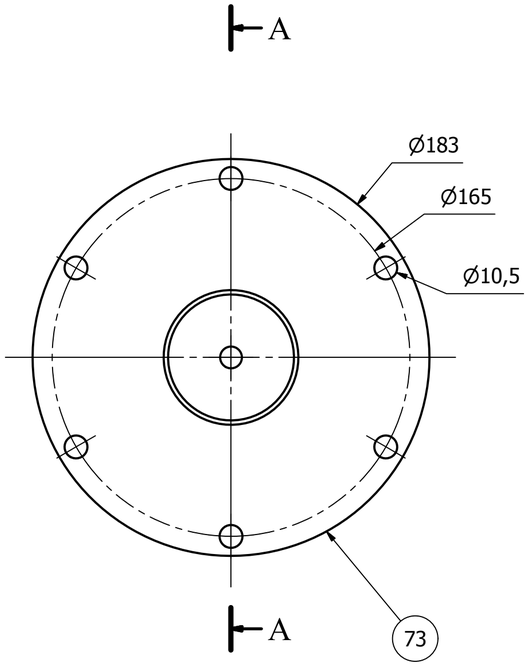
B-B (1 : 2)

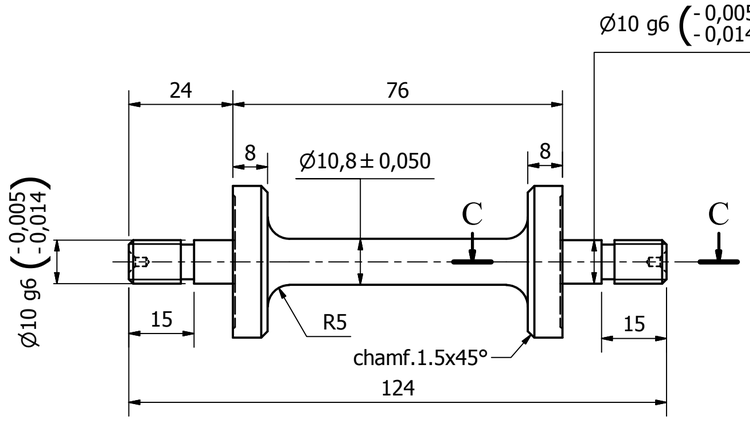


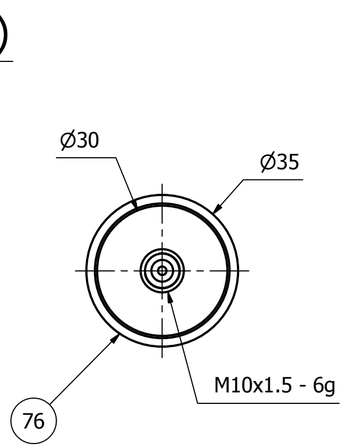


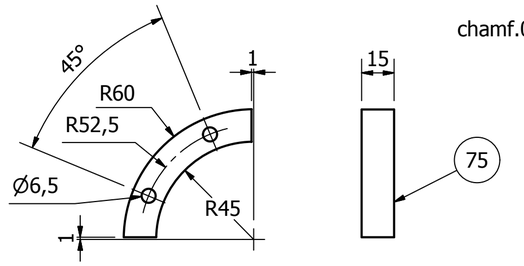
A-A (1 : 2)



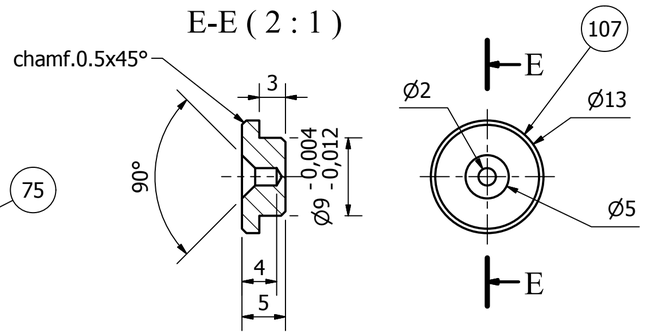


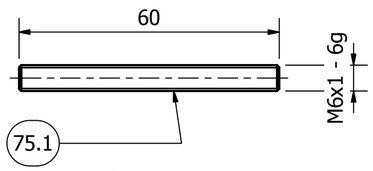




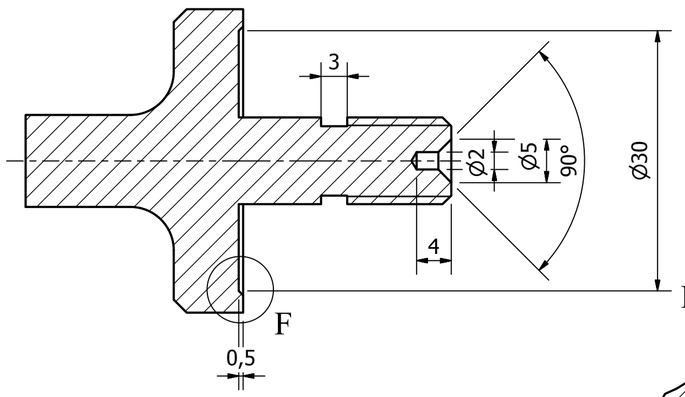


E-E (2 : 1)

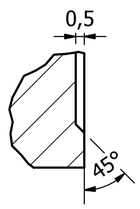




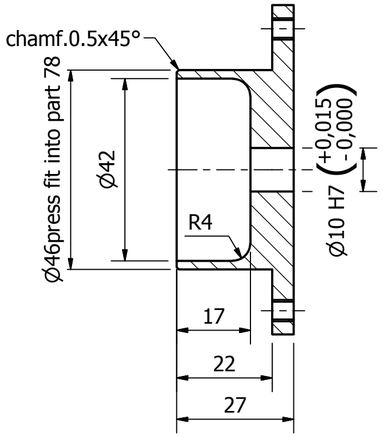
C-C (2 : 1)

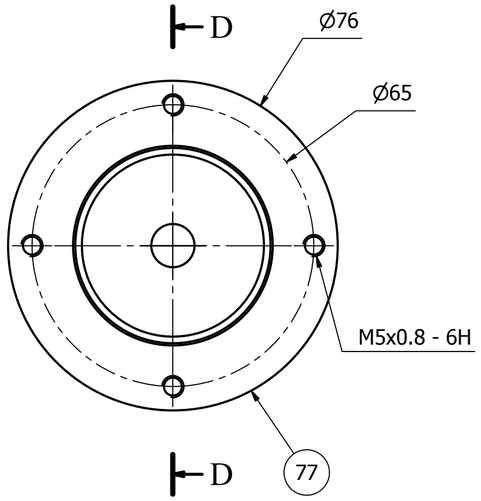


F (4 : 1)



D-D (1 : 1)





Surface treatment:
Baking at 435° for 100 hours in argon atmosphere.
Electropolishing and light nickel-plating, after 4 hours in the oven at 150° for 10 hours.

ref.		note	date
		modifications	
107	3	AISI 304	2:1
77	3	AISI 304 L	1:1
76	3	Maraging	1:1
75.1	24	AISI 316	1:1
75	24	AISI 304 L	1:2
74	3	EN 6082 /6	1:2
73	3	AISI 304 L	1:2
ref.	pieces	material	scale

GENERAL TOLERANCE 2768-H

TOLERANCE SYSTEM: ISO 2768-2 CLASS H-K-L

PROMEC
BIENTINA (PISA)-ITALIA

DESIGNED FOR: R. De Salvo
DRAW. BY: G. Gennaro
DATE: 23-01-11
SCALE: 1:1

TITLE: LCGT-SAS
DETAILS-Gr.4

N° DRAW.: LCGT.0401-00
REPLACE DRAW N°:
DETAIL FROM: 0400
A2